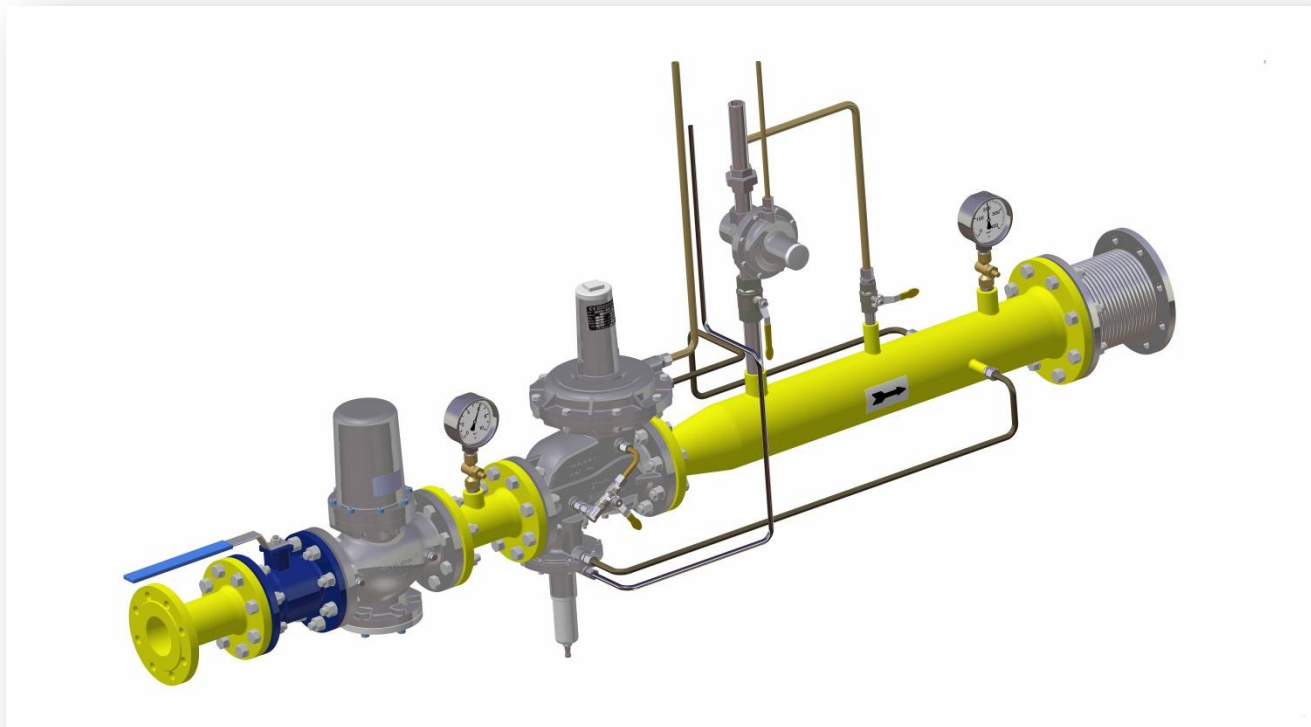


## MEDENUS Gasdruckregeltechnik GmbH product portfolio

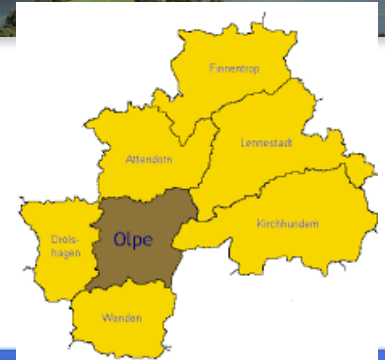


## Medenus - history

- Founded in 1972 by Mr. Dieter Medenus in Rösrath-next to Cologne
- Production of regulators, SSV, SRV in his own residence in the garage and the cellar with 2 employees until 2004
- In 2004 the company was sold to the company Ohm & Häner, the aluminium foundry which delivers the housings for the regulators from the beginning
- Relocation to Olpe in 2004 and Mr. Martin Clemens took over the position of the General Manager
- Constantly increasing number of employees over the years
- In 2006 GOST certification over the complete portfolio
- Continuous development of existing products and new products
- In 2012 increase of the pressure stage from 5 to 8 bar maximum inlet pressure for all regulators (excl. R50 + S50)
- 2014 opening of the new R&D department in Fürstenwalde next to Berlin
- 2015 Launch of the new cellular gas filter series DF100 as a completion of the product range for gas trains



Biggesee in Olpe



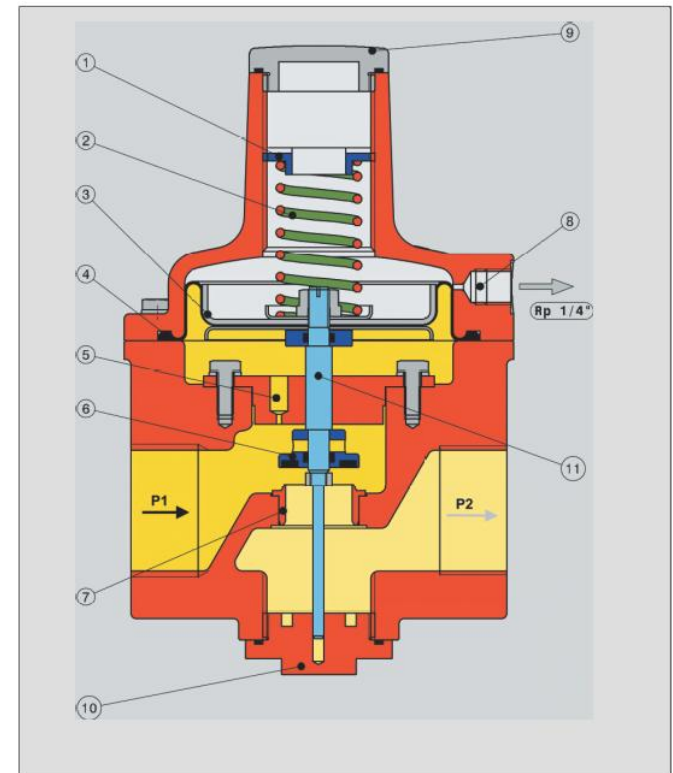
## The Medenus Add Ons

- ✓ technical consulting skills with **decades of experience**
- ✓ wide range of **well proven standard** regulators
- ✓ **customized design** of pressure- und vacuum regulators as well as special design based on standard parts
- ✓ **modern, fast and efficient production** for repeat orders, small series and individual orders
- ✓ **guaranteed delivery dates**
- ✓ repair- and maintenance service **with fast reactions**
- ✓ **big spare parts- and buffer storage** for production and spare parts service
- ✓ **continuous** R&D for existing and new products
- ✓ **customized** training
- ✓ **modularity** leads to optimized stock of spare parts
- ✓ **unique** price-performance ratio
- ✓ **100% Made in Germany**

## products – SRV SL10

### Safety relief valve - SL10:

housing: aluminium alloy  
blow off pressure: up to 3 bar  
characteristics: single seat valve, gas tight zero position  
connections: 1", 1,5", 2"



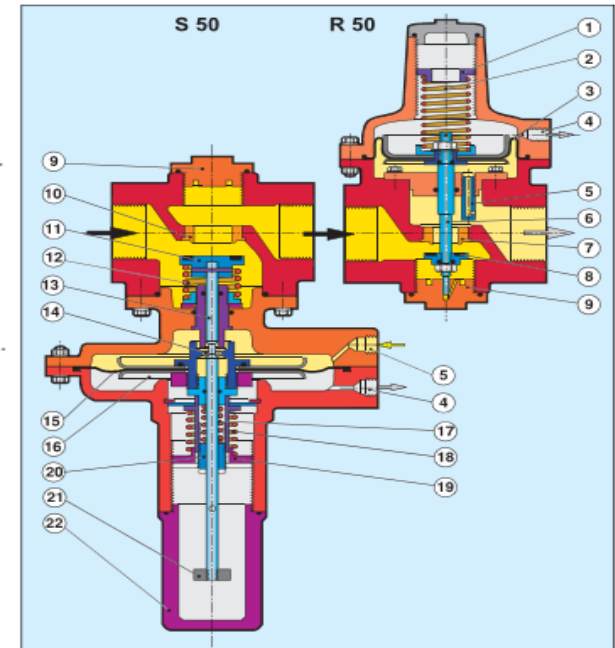
- 1 Druck-Einstellschraube
- 2 Belastungsfeder
- 3 Membranteller
- 4 SBV Membran
- 5 Impulsbohrung
- 6 Ventilteller

- 7 Regler-Ventilsitz
- 8 Anschluss Atmungsleitung
- 9 Verschlusskappe
- 10 Deckel
- 11 Spindel

## products – SSV S50

### Safety shut off valve - S50:

housing : aluminium alloy  
 working pressure: up to 3 bar  
 available for : upper and lower shut off pressure  
 characteristics: single seat valve, gas tight zero position  
 connections: 1", 1,5", 2"

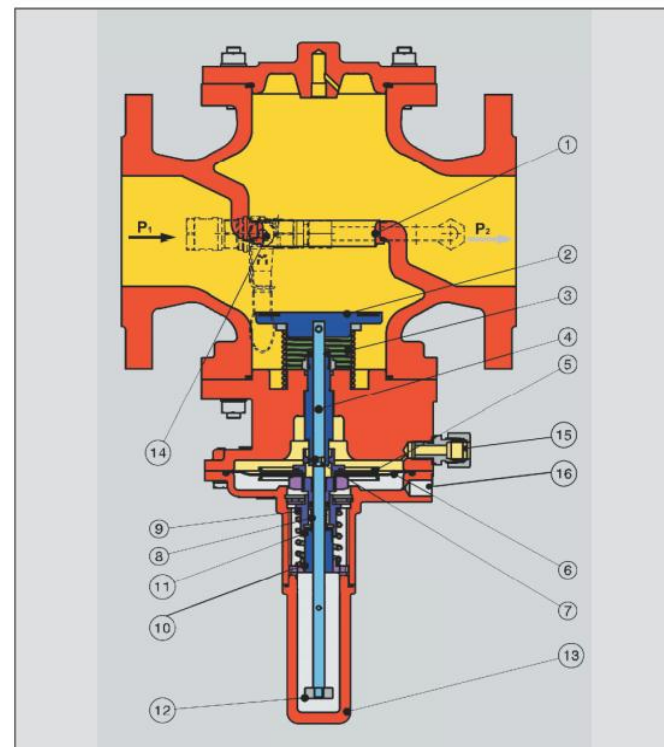


- |   |                              |
|---|------------------------------|
| 1 Druck-Einstellschraube                    | 12 S 50-Schließfeder         |
| 2 Belastungsfeder                           | 13 S 50-Spindel              |
| 3 Regler-Hauptmembran                       | 14 Kugeln                    |
| 4 Anschluss Atmungsleitung                  | 15 S 50-Membran              |
| 5 interner Impuls / Anschluss Impulsleitung | 16 Membran-Teller            |
| 6 R 50-Spindel                              | 17 Minimumdruck-Feder        |
| 7 Regel-Ventilsitz                          | 18 Maximumdruck-Feder        |
| 8 Einsitzventil                             | 19 Einstellung „Überdruck“   |
| 9 Deckel                                    | 20 Einstellung „Druckmangel“ |
| 10 S 50-Ventilsitz                          | 21 Zugknopf                  |
| 11 Sicherheitsventil-Teller                 | 22 S 50-Verschlusskappe      |

## products – SSV S100

### Safety shut off valve - S100:

housing : aluminium alloy  
working pressure: up to 8 bar  
available for : upper and lower shut off pressure  
characteristics: single seat valve, gas tight zero position  
connections: flanges DN25-DN150-PN16; DN200-PN10; ANSI upon request

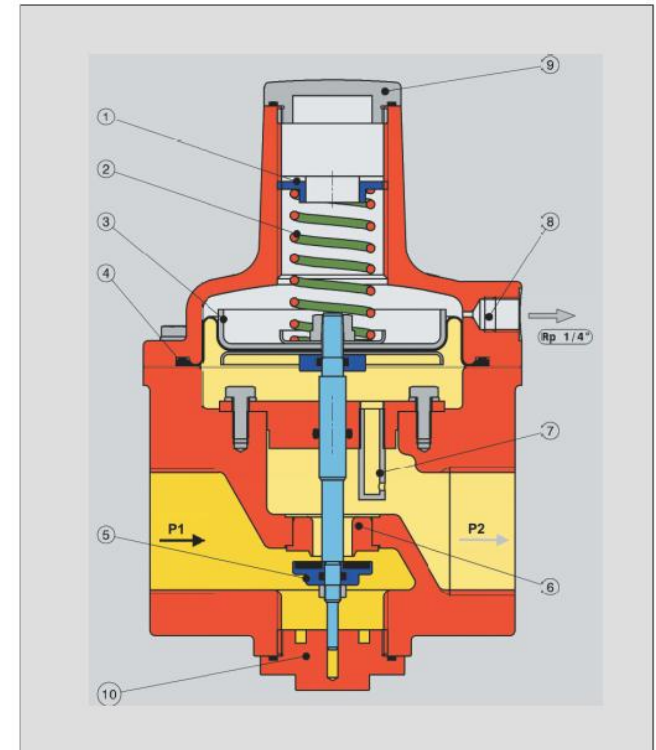


- |   |                    |    |                          |
|---|--------------------|----|--------------------------|
| 1 | SAV-Ventilsitz     | 9  | Maximumdruck-Feder       |
| 2 | SAV-Ventilteller   | 10 | Maximumeinstellschraube  |
| 3 | SAV-Schließfeder   | 11 | Minimumeinstellschraube  |
| 4 | SAV-Spindel        | 12 | Zugknopf                 |
| 5 | Membranteller      | 13 | SAV-Verschlußkappe       |
| 6 | SAV-Membran        | 14 | Kugelhahn                |
| 7 | Kugeln             | 15 | Impuls-Anschluss         |
| 8 | Minimumdruck-Feder | 16 | Anschluss-Atmungsleitung |

## products – GPR R50

### Gas pressure regulator – R50

housing : aluminium alloy  
max. inlet press.: up to 3 bar  
max. outlet press.: up to 1,2 bar  
characteristics: single seat valve, gas tight zero position  
connections: 1", 1,5", 2"



- |   |                        |    |                          |
|---|------------------------|----|--------------------------|
| 1 | Druck-Einstellschraube | 6  | Regler-Ventilsitz        |
| 2 | Belastungsfeder        | 7  | interner Impuls          |
| 3 | Membranteller          | 8  | Anschluss-Atmungsleitung |
| 4 | Regler Hauptmembran    | 9  | Verschlußkappe           |
| 5 | Ventilteller           | 10 | Deckel                   |





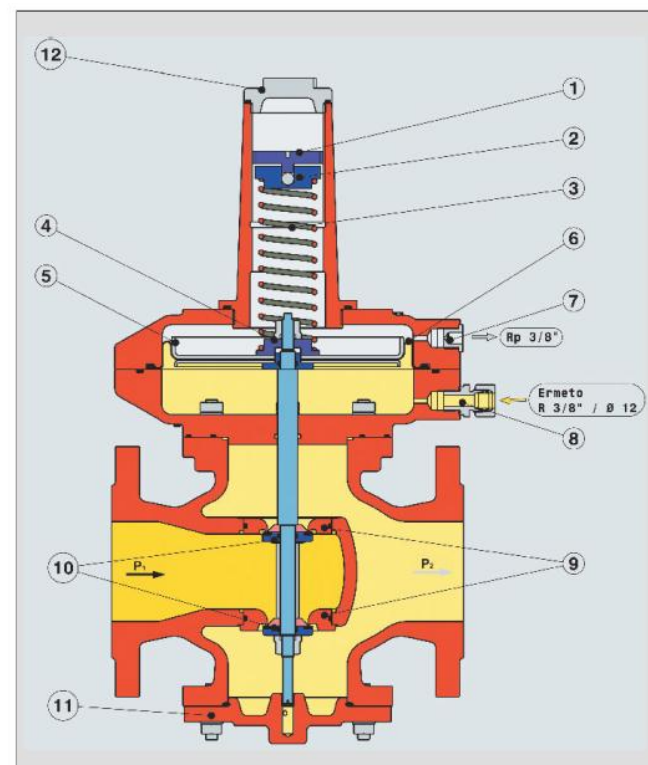
## Products – GPR R100

### Gas pressure regulator - R100:

**housing :** aluminium alloy  
**max. inlet press.:** up to 8 bar  
**max. outlet press.:** up to 1,2 bar  
**characteristics:** double seated valve,  
 gas tight zero position  
**connections:** DN25-DN150-PN16; DN200-PN10



also available as rotary pressure  
 regulator – R100U (biogas plants  
 e.g.) and vacuum regulator R100UD



- 1 Druck-Einstellschraube
- 2 Federteller
- 3 Belastungsfeder
- 4 Andrückteller
- 5 Membranteller
- 6 Regler-Hauptmembran

- 7 Anschluss Atmungsleitung
- 8 Impuls-Anschluss
- 9 Regler-Ventilsitz
- 10 Ventilteller
- 11 Deckel
- 12 Verschlusskappe



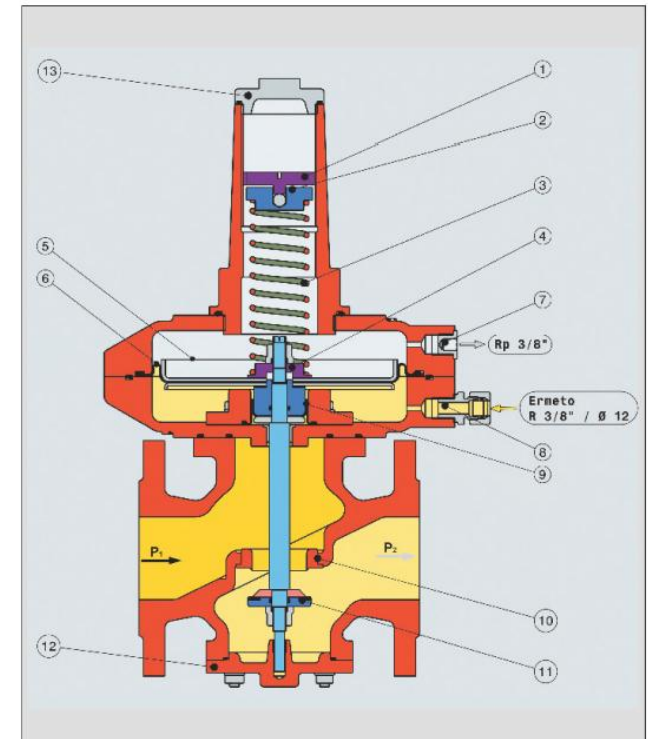
## products – GPR R101

### Gas pressure regulator - R101:

housing :	aluminium alloy
max. inlet press.:	up to 8 bar
max. outlet press.:	up to 1,2 bar
characteristics:	single seated valve, gas tight zero position
connections:	DN25, DN40, DN50, DN65, DN100



also available as pressure relief valve  
R101US for very small opening  
pressures (DN50-DN200) – e.g. gas  
torches



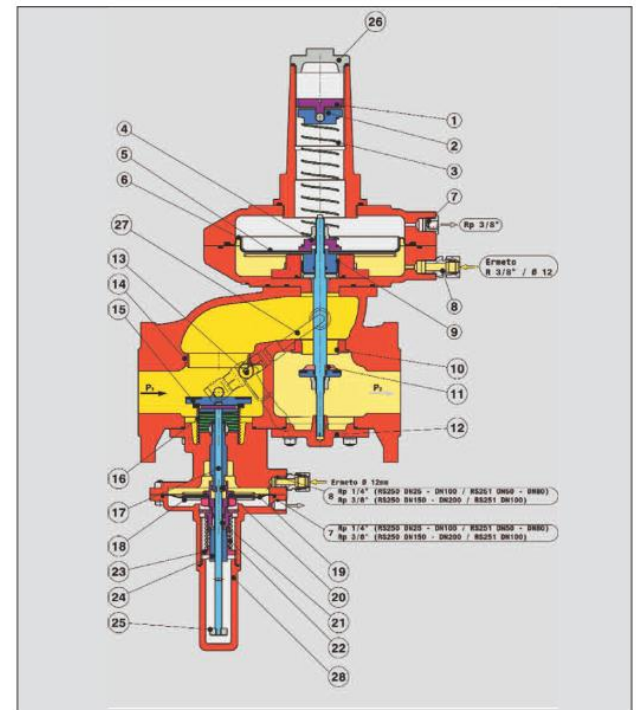
- 1 Druck-Einstellschraube
- 2 Federteller
- 3 Belastungsfeder
- 4 Andrückteller
- 5 Membranteller
- 6 Regler-Hauptmembran

- 7 Anschluss Atmungsleitung
- 8 Impuls-Anschluss
- 9 Ausgleichsmembran
- 10 Regler-Ventilsitz
- 11 Ventilteller
- 12 Deckel

## products – GPR RS250/251

### Gas pressure regulators – RS250/251

housing :	aluminium alloy
max. inlet press.:	up to 8 bar
max. outlet press.:	up to 1,2 bar
characteristics:	single seated valve with integrated SSV, gas tight zero position
connections:	DN25-DN150-PN16; DN200-PN10



- |    |                          |    |                         |
|----|--------------------------|----|-------------------------|
| 1  | Druck-Einstellschraube   | 15 | SAV-Ventilteller        |
| 2  | Federteller              | 16 | SAV-Schließfeder        |
| 3  | Belastungsfeder          | 17 | SAV-Spindel             |
| 4  | Andrückteller            | 18 | Membranteller           |
| 5  | Membranteller            | 19 | SAV-Membran             |
| 6  | Regler-Hauptmembran      | 20 | Kugeln                  |
| 7  | Anschluss Atmungsleitung | 21 | Minimumdruck-Feder      |
| 8  | Impuls-Anschluss         | 22 | Maximumdruck-Feder      |
| 9  | Ausgleichsmembran        | 23 | Maximumeinstellschraube |
| 10 | Regler-Ventilsitz        | 24 | Minimumeinstellschraube |
| 11 | Ventilteller/Regelkegel  | 25 | Zugknopf                |
| 12 | Deckel                   | 26 | Verschlußkappe          |
| 13 | Kugelhahn                | 27 | SAV-Umgehungsleitung    |
| 14 | SAV-Ventilsitz           | 28 | SAV-Verschlußkappe      |

## products – DF100

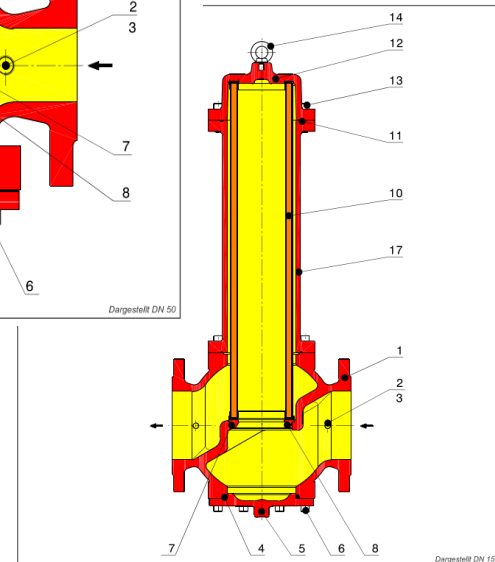
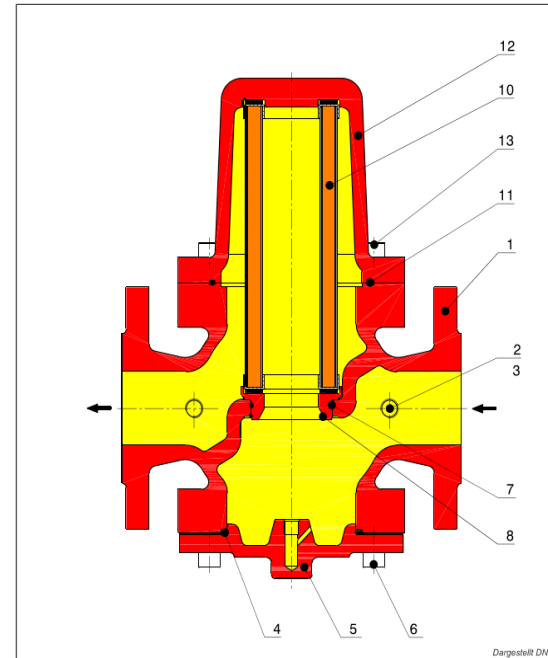
### Cellular gas filter - DF100:

**housing:** aluminium alloy  
**max. pressure:** 16 bar  
**temperature range:** -20°C bis +70°C  
(-40°C available)  
**filtration efficiency:** 99,9% > 2µm particle size  
(others upon request)  
**connections:** DN25-DN200 – PN16



optional with differential pressure  
gauge with or without Reed contact

DN 25 / 50 / 80 / 100



## over the whole portfolio

- ✓ standard delivery time 2-3 weeks, faster possible
- ✓ spare parts, spare part kits on stock
- ✓ all products certified according to PED, CE, DVGW and GOST
- ✓ no special tools necessary for adjusting, unlock or something else necessary
- ✓ customized solutions without high efforts possible (e.g.  $P_d > 1,2$  bar – without CE certificate)
- ✓ delivery with factory setting acc. to customers order
- ✓ flanges ANSI 150RF and NPT-threads upon request
- ✓ Selection tool „Düse“ for fast configuration of regulators and fast response to our customers - [Software Düse](#)

## Sales Team – your contacts



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any questions?

thanks for your attention !

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