

No.	Part No.	Lincoln No.	Description
1	PXT10570	T10570	Socket Head Screw
2	PXS10493-1	S10493-1	Nozzle Insulator
3	Px121312	121312	Hex Head Screw(11/2") & Nut (1/2"-13)
4	PXT9967-10	T9967-10	Nozzle Body Roll Pin
5	PXS10157	S10157	Nozzle Body
7	PXS10138	S10138	Flux Cone Plug (Insulator)
8	PXT9667-30	T9667-30	Flux Cone Roll Pin
9	PXT9078-1	T9078-1	Thumb Screw
10	PXT13835	T13835	3/4" x 7" Flux Hose w/ Fiber Insulator
11	PXM8249	M8249	Cone Body Assembly
12	PXT10574	T10574	Locking Ferrule
13	PXT10575	T10575	Flux Cone
14	PXS10147	S10147	Retaining Nut

OPTIONAL EXTENSIONS			
No.	Part No.	Lincoln No.	Description
1	Inch		Sub Arc Extension
1	1/2 Inch		Sub Arc Extension
2	Inch		Sub Arc Extension
2	1/2 Inch		Sub Arc Extension
3	Inch		Sub Arc Extension
15	3 1/2 Inch		Sub Arc Extension
4	Inch		Sub Arc Extension
5	Inch		Sub Arc Extension
6	Inch	S12003	Sub Arc Extension
7	1/2 Inch		Sub Arc Extension
9	Inch		Sub Arc Extension

OPTIONAL CONTACT TIPS			
No.	Part No	Lincoln No.	Description
	PXS10125-1/16	S10125-1/16	Contact Tip 1/16" (Std.)
	PXS10125-5/64	S10125-5/64	Contact Tip 5/64" (Std.)
	PXS10125-3/32	S10125-3/32	Contact Tip 3/32" (Std.)
	PXS10125-7/64	S10125-7/64	Contact Tip 7/64" (Std.)
6	PXS10125-1/8	S10125-1/8	Contact Tip 1/8" (Std.)
	PXS10125-5/32	S10125-5/32	Contact Tip 5/32" (Std.)
	PXS10125-3/16	S10125-3/16	Contact Tip 3/16" (Std.)
	PXS10125-7/32	S10125-7/32	Contact Tip 7/32" (Std.)
	PXS10125-7/64	S10125-7/64	Contact Tip 7/64" (Std.)

OPTIONAL XL NOZZLE AND CONTACT TIPS			
No.	Part No.	Lincoln No.	Description
16	PXS10125-XL	S10125-XL	Tap. Contact Tip 27/8"(Specify wire size)
17	PXT10575-XL	T10575-XL	Extended Flux Cone (23/4" Flux Cone)

OPTIONAL TIP ADAPTER AND CONTACT TIPS			
No.	Part No.	Lincoln No.	Description
18	PXS13921	S13921	Adapter to use TI 4050 series tips
19	PXT14050-.035	T14050-.035	Contact Tip .035
	PXT14050-.045	T14050-.045	Contact Tip .045 1.2 mm
	PXT14050-.052	T14050-.052	Contact Tip .052
	PXT14050-.068	T14050-.068	Contact Tip .068
	PXT14050-.072	T14050-.072	Contact Tip .072
	PXT14050-1/16	T14050-1/16	Contact Tip 1/16" 1.6 mm
	PXT14050-1/8	T14050-1/8	Contact Tip 1/8"
	PXT14050-2"	T14050-2"	2" Contact Tip (Specify wire size)
	PXT14050-23/4"	T14050-23/4"	23/4" Contact Tip (Specify wire size)
	PXT4050-3"	T1 14050-3"	3" Contact Tip (Specify wire size)
	PXT14050-5/64	T1 14050-5/64	Contact Tip 5/64" 2.0 mm
	PXT14050-3/32	T1 14050-3/32	Contact Tip 3/32" 2.4 mm
	PXT14050-7/64	T1 14050-7/64	Contact Tip 7/64"

SUMO is in no way affiliated with LINCOLN ELECTRIC. The parts advertised for sale are not genuine LINCOLN ELECTRIC parts, but are parts made for and by SUMO. References to LINCOLN ELECTRIC machines, torches and numbers are for your convenience only. We reserve the right to substitute genuine LINCOLN ELECTRIC parts in place of SUMO parts.



2.4 mm
3.2 mm
4.0 mm

Specify Wire Size

OPTIONAL TIP ADAPTER AND CONTACT TIPS			
No.	Part No.	Lincoln No.	Description
20	PXS8087-TA	S8087-TA	Adapter to use S-8087 series Tips
21	PXS8087-.045	S8087-.045	Contact Tip .045
	PXS8087-1/16"	S8087-1/16"	Contact Tip 1/16"
	PXS8087-1/8"	S8087-1/8"	Contact Tip 1/8"
	PM8087-3/32"	S8087-3/32"	Contact Tip 3/32"
	PXS8087-5/32"	S8087-5/32"	Contact Tip 5/32"
	PXS8087-5/64"	S8087-5/64"	Contact Tip 5/64"
	PXS8087-7/64"	S8087-7/64"	Contact Tip 7/64"

No	Product Name	Code
6	Contact Tip S10125-3/32 size 2.4mm CuCrZr LINCOLN	S10125-3/32
	Contact Tip S10125-1/8 size 3.2mm CuCrZr LINCOLN	S10125-1/8
	Contact Tip S10125-5/32 size 4.0mm CuCrZr LINCOLN	S10125-5/32
18	Adapter to use TI 4050 series tips	S13921
19	Contact Tip T14050-.045 size 1.2mm LINCOLN	T14050-.045
	Contact Tip T14050-1/16 size 1.6mm LINCOLN	T14050-1/16
	Contact Tip T14050-5/64 size 2.0mm LINCOLN	T14050-5/64
	Contact Tip T14050-3/32 size 2.4mm LINCOLN	T14050-3/32