

FC021 First Offs

Objectives:

To ensure:

- All FO's are properly conducted on a timely basis to the required standard and in accordance with the product's specification requirements.
- All FO's are conducted by an authorised person. Authorised personnel includes setter, supervisor, mounter, demounter or operator who is properly delegated the task.
- Jobs that require FO approval to run are FO approved quickly or the machine is switched off.
- We maintain a proper record of first off approvals and failures use the data to help control and manage the process.
- We monitor the time it takes to complete FO's and use the data to help control and manage the process.
- Amendments to job cards are properly processed
- Where FO's are not approved we properly control all affected mouldings and instigate necessary corrective actions.

