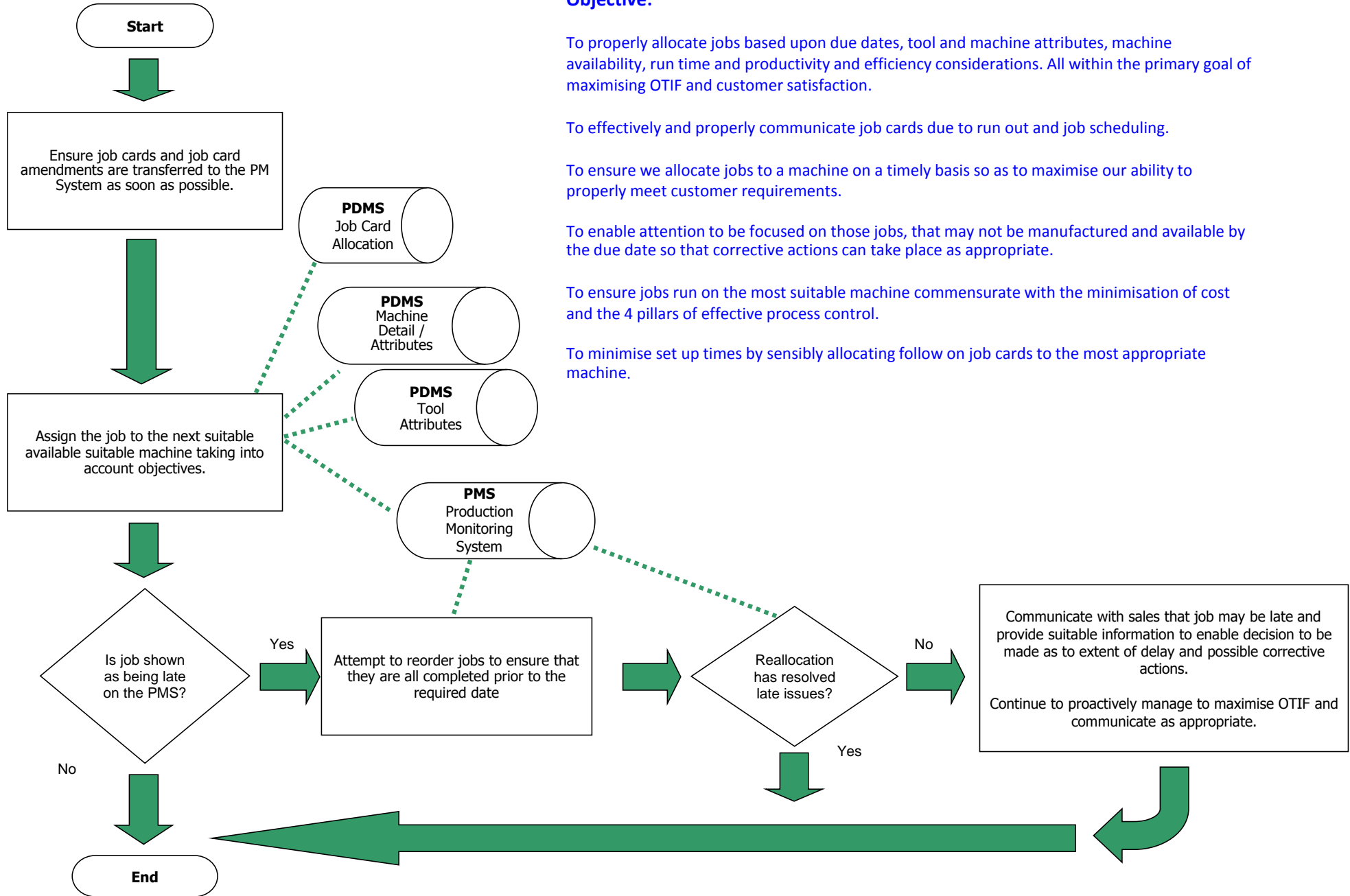


# FC 017 Job Card Allocation



**Objective:**

To properly allocate jobs based upon due dates, tool and machine attributes, machine availability, run time and productivity and efficiency considerations. All within the primary goal of maximising OTIF and customer satisfaction.

To effectively and properly communicate job cards due to run out and job scheduling.

To ensure we allocate jobs to a machine on a timely basis so as to maximise our ability to properly meet customer requirements.

To enable attention to be focused on those jobs, that may not be manufactured and available by the due date so that corrective actions can take place as appropriate.

To ensure jobs run on the most suitable machine commensurate with the minimisation of cost and the 4 pillars of effective process control.

To minimise set up times by sensibly allocating follow on job cards to the most appropriate machine.

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