

# FC013 Intial Sample Inspection Reports

## Objectives:

To ensure:

- Initial Sample Inspection Reports (ISIR's) are properly, accurately and consistently created for all products and on a timely basis and consistent with 4 Pillars.
- All Initial Sample Inspection Reports are consistent with the drawing specification and product requirements.
- When ever possible a signed Initial Sample Inspection is agreed by the client prior to manufacture of mouldings and retained with the Specification and available.
- We have a fully complete and agreed Product Specification with the client to bench mark and control all future production.
- We maintain a proper & accurate record of all product sample approvals.
- If and when the need arises to up-issue the IPIR because of modification or a specification change the up-issued IPIR is properly raised, approved, retained and used.

