

# FC 072 Lost Mouldings

## Objective

To ensure that when the number of mouldings weighed up is less than the number made per the PMS a systematic process is followed to investigate the discrepancy.

To allow data to be accumulated on lost mouldings to allow preventative action to be taken to prevent further occurrences.

To maximise our propensity to produce On Time In Full.

To make sure that when we do not produce OTIF we investigate, communicate, correct and learn and implement action to improve.

Production take responsibility for producing OTIF.

