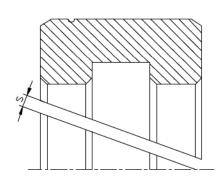
Seal data sheet **Guide rings**

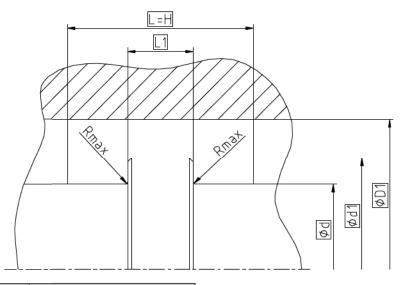
F07



Seal housing







Sealing material	PU/Elastomers		PTFE	
Surface roughness	Rtmax	Ra	Rtmax	Ra
Sliding Surface	≤ 2,5 µm	0,10,5 μm	≤ 2 µm	0,050,3 μm
Bottom of groove	≤ 6,3 µm	≤ 1,6 µm	≤ 6,3 µm	≤ 1,6 µm
Groove face	≤ 15 µm	≤ 3 µm	≤ 15 µm	≤ 3 µm

Ordering dimensions...

Bearing area: 50...95% and a cutting depth of 0,5xRz based on Cref = 0%

Standard dimensions

minimum nominal inside diameter Ød ≥ 22mm

Depending on the application, the geometry of the guide element should be adapted to the type of application (please refer to the profile description - Seal housing). Because uncut versions would be pointless for assembly reasons, rotating applications should to be avoided. Standard version with cutting gap s > 0 do not allow a supporting function. For a supporting function a cutting gap of s=0 and a spiral groove is provided, cutting gap s: values depend on material and temperature. For detailed information please refer to the profile description.

Operating parameters

Guiding material	Temperature	max. speed	Specific load ²
SKF ECOFLON 2	-200 °C+200 °C	4 m/s	3,0 N/mm ²
SKF ECOFLON 3	-200 °C+200 °C	5 m/s	4,5 N/mm ²
SKF ECOFLON 60% Bz.	-200 °C+200 °C	5 m/s	7,5 N/mm ²
SKF ECOTAL	-50 °C+100 °C	4 m/s	25 N/mm²
SKF ECOMID ¹	-40 °C+100 °C	4 m/s	25 N/mm ²
SKF ECOTEX	-40 °C+130 °C	4 m/s	90 N/mm ²

The stated operation conditions represent general indications. It is recommended not to use all maximum values simultaneously. Surface speed limits apply only to the presence of adequate lubrication film.

Ordering example

F07, D=100mm, d=91mm, d1=96,5mm, L=15mm, L1=5mm, SKF ECOTAL

Guide Ring F07

100 x 91/96,5 x 15/5 D x d/d1 x L/L1

SKF ECOTAL Guiding material



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^{1 ≤} Ø260mm: SKF ECOTAL ; > Ø260mm: SKF ECOMID

² Depending on temperature and allowed compression. Detailed information see profile description.