



Products & Custom Solutions Catalog

2017 EDITION

Hyperfrequency
absorber

Thermal
management

Overmolding

Aircraft
grade seal

Conductive
silicone



GETELEC

EMI shielding product, thermal management and environmental sealing

www.getelec.com



Since 1968, our expertise and innovation and our customers' satisfaction have been at the heart of Getelec's business.

Your satisfaction has been our raison d'être for nearly 50 years.

Unwaveringly focused on finding exclusive solutions, our R&D teams' expertise and know-how are dedicated to defining and implementing bespoke high technology solutions for microwave shielding products, technical sealing solutions and heat dissipation.

Designing, developing and implementing highly reliable and effective systems are our qualitative imperatives, going hand in hand with our customer relationships management, from the initial project definition stages through to design and implementation of your bespoke solutions.

Getelec is a key player in today's European EMC shielding market. This success is due to the involvement of all our operational services in a rigorous quality setting.

Thanks to these actions, GETELEC has an organised Quality and Environment structure, sufficient to earn the full confidence of our current and future customers. This Quality and Environmental framework is a powerful development marker in international markets.

Our constant focus on developing and improving our quality assurance policies have meant that Getelec has secured the award of ISO 9001 and EN 9100 certification, warranting our commitment towards putting our expertise into practice.

This new version of our products and solutions catalogue fully subscribes to this global quality commitment and, more than ever, we are by your side to innovate, turning our actions into the drivers for your next technological success.

Most sincerely

François Dusailly
CEO



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Briefing Papers

- Introduction to EMC
- The 24 criteria defining sealing and electromagnetic shielding functionality
- Galvanic couples table
- IP ingress protection ratings details
- Materials characterization laboratory
- Military applications

1 Conductive silicone gaskets

2 Corrosion-resistant silicone gaskets

3 Insulating silicones

4 Shielding metal gasketing

5 Thermal management

6 Microwave absorbent materials

7 Other shielding products

8 Thermoplastic overmolding



1



2



3



4

Topics

★	Introduction to EMC	6 - 7
★	Introduction to Detail Specification MIL-DTL-83528F	8 - 9
	The 24 criteria defining sealing and electromagnetic shielding functionality	10 - 11
	Galvanic couples table	12 - 13
★	IP ingress protection ratings details	14
	Materials characterization laboratory	15
	Cabinets and bays applications	16 - 17
	Military applications	18 - 19

1 | Loaded Conductive Silicones

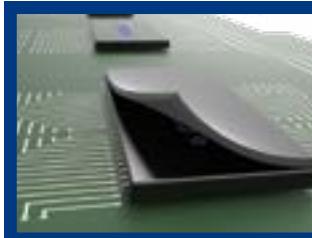
Introduction	22
Guide to conductive materials by industry sector	23
Conductive silicone materials	24 - 25
★ Individual specification sheets of conductive silicones	26 - 41
Extruded conductive silicone profiles:	
Extruded conductive silicone	42
Solid round profile	43
Hollow round profile	44
Solid D profile	45
Hollow D profile	46
Other extruded conductive profiles	47 - 48
Custom seals	49
Profile for electronic cabinets	50
Profile with conductive coating	51
Flat connector seals	52 - 53
Round connector seals	54
D Sub connector seals	55
Seals overmolded in place	56
Form-in-place:	
Seals positioned by robotic arm	57
GT 1006 Die-cut waveguide flange seals	58 - 60
Molded waveguide flange seals	61 - 62

2 | Corrosion-resistant silicone gaskets

Introduction	66
Guide to corrosion-resistant conductive silicones by industry sector	67
Corrosion-resistant conductive silicones	68 - 69
Extruded Bi-material Conductive Silicone	70
★ Conductive silicone + EPDM – GT5068	71
Solid double D profile	72
Hollow double D profile	73
Other custom corrosion-resistant extruded profiles	74
NBC (Nuclear, Bacteriological, Chemical) resistant molded seals	75

3 | Insulating silicones

Introduction	78
Technical sealing expertise	79
Insulating silicones	80 - 81
★ Cellular silicone elastomers	82
Aerospace quality silicone 70 shore	83
Aerospace quality mixtures	84
Extruded insulating silicone	85
Aeronautic quality formulations	86
Extruded conductive silicone profiles:	
Solid round profile	87



5



6



7



8

Hollow round profile.....	88
Solid D profile	89
Hollow D profile	90
Other profiles.....	91 - 92
Custom seals.....	93
Telecoms cabinets and bays specific profile.....	94
Flat connector seals.....	95 - 96
D Sub connector seals	97
Round connector seals.....	98

4 Metal shielding products

GTS Spira-Shield	102 - 103
GTS Quick-Shield.....	104 - 105
GTS Ultra Quick-Shield	106 - 107
GTS Flexi-Shield	108 - 109
GTS Endur-o-Shield	110 - 111
GTS "D" multi-seal	112 - 113
Bronze beryllium contacts.....	114 - 125
TIC screened windows.....	126
FMT 10 Transparent metallized film	127

5 Heat sinks

Formats.....	130
★ Contents: GTG Thermally conductive foams.....	131
GT901 Thermally and electrically conductive silicone.....	132
GT906 Thermally conductive silicone.....	133
GT907 Thermally conductive silicone	134
Thermally conductive electrical insulators (Contents)	135
Thermally conductive electrical insulators (Standard die-cut)	136 - 137

6 Microwave absorbent materials

★ GT501 Epoxy microwave absorbent materials.....	140
★ GT501 PU Polyurethane microwave absorbents	143
★ GT602 Silicone microwave absorbents	144
★ GT502 Rigid microwave absorbents.....	145
★ GT 702 EX Microwave absorbent foam	146
★ GT 802 EX Microwave absorbent foam	147

7 Other shielding products

12097 Epoxy silver conductive glues	150
GT 4120 Nickel loaded Epoxy conductive glues.....	151
GT 4015 Nickel paint + GT 4091 Silver paint	152
MS composite seals.....	153
Monel or Aluminum wire embedded in silicone: PICSEAL	154 - 155

8 Thermoplastic overmolding

Introduction	157
Why overmolding?	159
KAP overmolding machine	160
KAP PRECINJECT CC (Goose Neck) overmolding machine	161
Electric drive overmolding press	162 - 163



Introduction to EMC

Electromagnetic compatibility (EMC) means the ability of a device, electric or electronic system, to function satisfactorily in its electromagnetic environment, without introducing intolerable electromagnetic disturbances to anything in that environment.

Electromagnetic compatibility describes a state of "being a good electromagnetic neighbour":

- limiting undesired emissions from the device in order to not disturb radio reception or other devices;
- being sufficiently immune to disturbances from other devices, or the environment more generally.

1 January 1996: European Directive 89/336/CEE on EMC

15 December 2004: European Directive 2004/108/CE

Fields

An electromagnetic wave is characterised by the oscillation of an **electrical field E** (generated by the potential difference between two conductors subject to an electrical current) and a **magnetic field H** (generated by an electrical current flowing thought a conductor).

The wave is characterised by its frequency F or its wavelength l.

$l=c/F$ where c = the speed of light = 300,000 km/s.

The higher the frequency (the smaller the wavelength), the more easily conductors become transmission antennas. So, the nearer a conductor gets to the ideal dimensions to be an antenna (a whole fraction or multiple of the wavelength), the more it radiates energy in the form of electromagnetic waves.

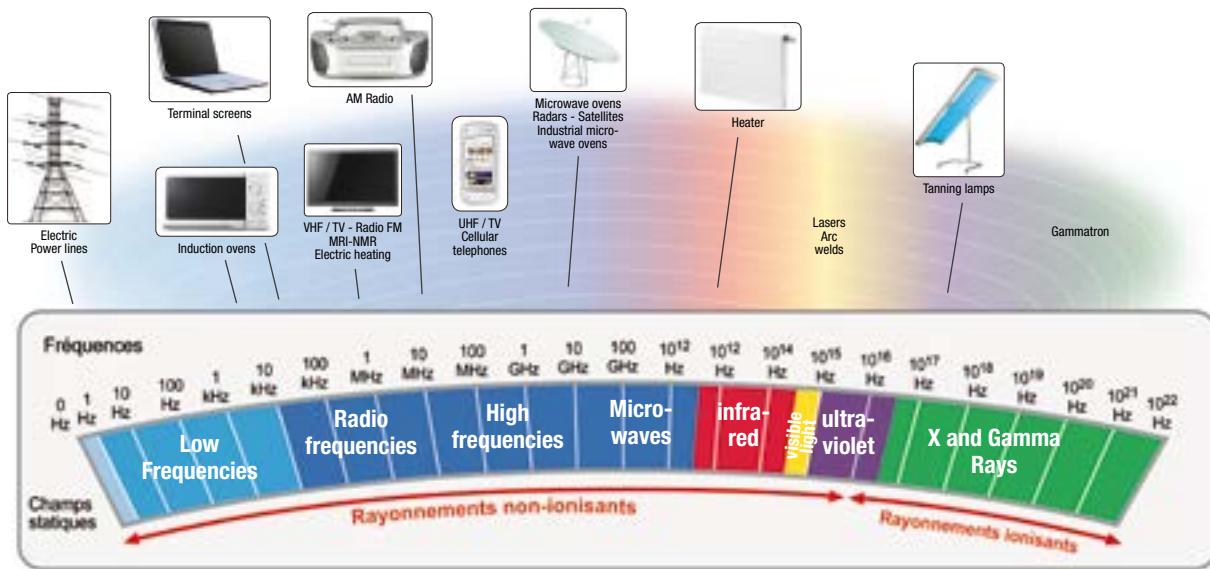
Units used:

- intensity of electrical field E in V/m,
- intensity of magnetic field H in A/m.

Frequency bands

The principles of shielding:

Frequency	300 Hz	3 kHz	30 kHz	300 kHz	3 MHz	30 MHz	300 MHz	3 GHz	30 GHz	300 GHz
Wavelength	1000 km	100 km	10 km	1 km	100 m	10 m	1 m	10 cm	10 mm	1 mm



- to attenuate the electromagnetic field emitted by a device in order to make it compliant with radiated emissions
- to attenuate the electromagnetic fields received by the internal electronics of the equipment to make it compliant with electromagnetic immunity standards.

Shielding is:

- Making a screen (shielding) around a cable
- Sealing the openings in a housing by building in a conductive gasket
- Improving the electrical continuity (high frequency) between the cable shielding and the device's chassis.
- Improving the electrical continuity (high frequency) and equipotential bonding of a system's earths without necessarily aiming for sealing.
- Using the housing as a Faraday cage
- Improving the shielding's low frequency (magnetic) and high frequency absorption.

The functions of a conductive silicone gasket

1- Electrical continuity

The function of a conductive gasket is to preserve electrical conductivity in the shielding. The load used for our silicone gaskets depends on the electromagnetic performance desired and the equipment's working environment.

The conductive particles (10 to 40 micron) forming the load (between 60% and 80% of the load) of our conductive formulations can be varied to meet your equipment's galvanic couple.

2- Sealing

Using a conductive silicone gasket fulfils two objectives in just one seal, electrical continuity and physical sealing. And indeed, silicone's properties ensure perfect sealing for the great majority of fluids. In this way, your equipment's operability is guaranteed even in extreme salt fog type conditions.

Introduction to Detail Specification MIL-DTL-83528F



Detail Specification MIL-DTL-83528F defines the general requirements for electrically conductive elastomer seals for microwave shielding applications.

Different classes of materials are specified according to the type of conductive fillers (Cu/Ag, Al/Ag...) and mold (silicone or fluorinated silicone).

Example:

Material type B = silicone loaded with Al/Ag particles, providing a shielding efficiency of 100 dB at 10 GHz, with a continuous working temperature of -55°C to +160°C.

Detail Specification MIL-DTL-83528F thus defines the functional requirements to be met by electrically conductive elastomers, particularly in terms of electrical performance (volume resistivity), resistance to electromagnetic pulse (EMP), microwave shielding, working temperature range and mechanical properties (hardness, elongation and strength at break...).

For more than 45 years, Getelec has developed its own conductive mixtures meeting the requirements of this specification.

Getelec control the volume resistivity of its products for each manufacturing method according to the standard procedure.

GETELEC internal measurement of the volume resistivity with pressure probe:



Equipment:

- pressure probe with gold-plated electrodes,
- four-wire milliohm meter.

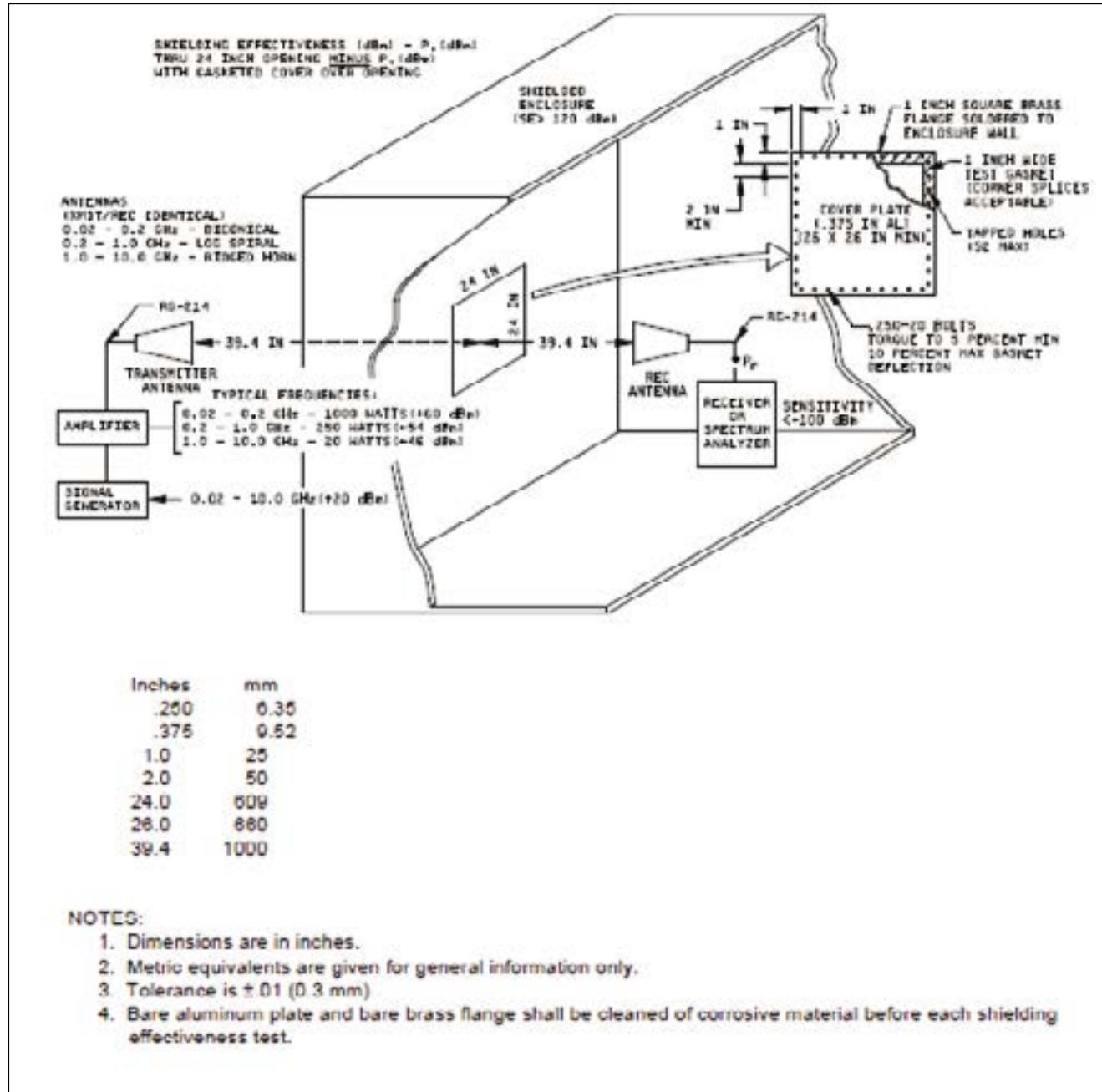
Electrical measurement according to MIL 83528 § 4.5.10

Measurement of volume resistivity of the product.

Measurement of the efficiency of microwave shielding:

Shielding efficiency is defined by the ability of a conductive seal (cut flat seal, size 660 x 660 mm external frame, 610 x 610 mm internal frame, thickness 1.6 mm, with 52 drills Ø6.5 mm) to provide an electrical connection between an aluminum hatch and a 610 x 610 mm opening of a Faraday cage, and to attenuate the RF fields emitted through the aperture according to specified data. Electrical connection between an aluminum foil and a 610 x 610 mm opening of a Faraday cage, and to attenuate the RF fields emitted through the opening according to specified data. The performance criterion being an attenuation expressed in dB, on a scanning frequency range from 20 MHz to 10 GHz.

See view of test device below:



The 24 criteria defining sealing and electromagnetic shielding functionality

A ELECTROMAGNETIC CRITERIA

- 1 Frequency band used by system.
- 2 System's power output.
- 3 Level of attenuation needed from the shielding system.
- 4 Emission shielding protection or susceptibility.
- 5 Compliance with MIL G 83528, STD 285, 89/336/CEE shielding standards.

B EXTERNAL ENVIRONMENT AGGRESSIVITY REQUIREMENTS

- 6 Working temperature (continuous and peak) and system storage temperature.
- 7 Working and storage relative humidity.
- 8 Contact with aggressive substances: hydrocarbons, acids, solvents, NBC, gases, etc.
- 9 Salt fog resistance (number of hours' exposure).
- 10 Product inflammability- Compliance with flame resistance standards UL 94 - V0 - V1...

C PHYSICAL REQUIREMENTS

- 11 Mechanism precision, type of mechanism, means of achieving.
 - Sheet metal • Casting • Machining
 - Moulding • Plastic
- 12 Space available flat seal or fitted in a groove.
- 13 Gasket crush specification
 - Crush limits
 - Number of screws and spacing between fixings • Tightening torque
- 14 Sealing system specification.
- 15 Vibration and shock resistance.

D USAGE REQUIREMENTS

- 16 I.P. sealing
 - Dripping
 - Projection
 - Immersion
 - Dust
- 17 Is the system pressurised? To what pressure? With what gas?
- 18 Nature of mounting and surface protection.
- 19 Galvanic compatibility.
- 20 Positioning of product.
 - Time planned for positioning product
 - Accessibility of mounting
 - Manual placement
 - Automatic placement
 - Adhesiveness of product
- 21 Frequency of opening and closing the equipment.
 - Is the sealing system changed every time it is opened?

E FINANCIAL CONSTRAINTS

- 22 Planned budget for sealing and shielding.
- 23 Number of systems to be built? At what rate?
- 24 Impact of these requirements on the system's functionality.

Galvanic couples table

1 - Galvanic compatibility

Definition: the power of two different metals to form a stable system

A galvanic effect occurs in the presence of 3 elements: 2 metals and an electrolyte

If two electrodes made of different metals are immersed in an electrolyte,
an electrolytic exchange occurs which generates an electrical current.

The electrode supplying electrons will then erode.

Depending on the type of metals used and the presence of damp and salt fog

(or any other acid or base), there is a paramount necessity to reduce the galvanic couples
of the metals in contact.

If the contact surface is small, the current density will be strong, and so will the corrosion. Conversely, if
the contact surface is large, the current density will be small, and there will be less corrosion.

2 - Measuring the corrosion potential

In order to arrive at the resulting galvanic couple, the voltage developed between the two electrodes
made of different materials is deduced from the voltage difference between them.

Type of Material	Potential Difference (PD) in Volts	Chrome-plated steel, Brass (BR)	Galvanized steel	Stainless steel	Iron-nickel-chromium alloy	Aluminum (Al)	Silver (Ag)	Passivated Stainless Steel	Tin (Sn)	Iron (Fe)
Potential Difference (PD) in Volts	-0.35	-1.05	-0.55	-0.2	-0.75	0	-0.45	-0.5	-0.7	
Chrome-plated steel, Brass (BR)	-0.35	0	0.7	0.2	0.15	0.4	0.35	0.1	0.15	0.35
Galvanized steel	-1.05	0.7	0	0.55	0.85	0.3	1.05	0.6	0.55	0.35
Stainless steel	-0.55	0.2	0.55	0	0.35	0.25	0.55	0.1	0.05	0.2
Iron-nickel-chromium alloy	-0.2	0.15	0.85	0.35	0	0.55	0.2	0.25	0.3	0.5
Aluminum (Al)	-0.75	0.4	0.3	0.25	0.55	0	0.75	0.3	0.25	0.05
Silver (Ag)	0	0.35	1.05	0.55	0.2	0.75	0	0.45	0.5	0.7
Passivated Stainless Steel	-0.45	0.1	0.6	0.1	0.25	0.3	0.45	0	0.05	0.25
Tin (Sn)	-0.5	0.15	0.55	0.05	0.3	0.25	0.5	0.05	0	0.2
Iron (Fe)	-0.7	0.35	0.35	0.2	0.5	0.05	0.7	0.25	0.2	0
Monel, Nickel (Ni), Copper (Cu)	-0.3	0.05	0.75	0.25	0.1	0.45	0.3	0.15	0.2	0.4
Platinum (Pt), Gold (Au), Graphite (C)	0.25	0.6	1.3	0.8	0.45	1	0.25	0.7	0.75	0.95
Titanium	-0.15	0.2	0.9	0.4	0.05	0.6	0.15	0.3	0.35	0.55
Zinc	-1.1	0.75	0.05	0.6	0.75	0.35	1.1	0.65	0.6	0.4
Magnesium alloys	-1.6	1.25	0.55	1.1	1.4	0.85	1.6	1.15	1.1	0.9
Treated aluminum alloy Alodine 1200 / Surtec	-0.78	0.43	0.27	0.23	0.58	0.03	0.78	0.33	0.28	0.08

These values are given for information only and are to be weighed according to the exposure to salt fog.

The different electrodes are immersed in an electrolyte (3% NaCl) and connected to a reference electrode. The potential difference (pd) at the two electrodes' terminals is then noted.

For items subjected to:

Salt fog, the metal load must be chosen to ensure the potential difference between the conductive content of the gasket and the metal housing is less than 0.25V.

High humidity (in a non-saline environment), the potential difference must not exceed 0.45V.

3 - Examples

Aluminum and silver

$0.75 - 0.00 = 0.75$ (inadmissible couple)

Zinc and passivated stainless steel

$1.10 - 0.45 = 0.65$ (inadmissible couple)

Aluminium and GT5000

$0.75 - 0.60 = 0.15$ (acceptable couple)

	Monel, Nickel (Ni), Copper (Cu)	Platinum (Pt), Gold (Au), Graphite (C)	Titanium (Ti)	Zinc (Zn)	Magnesium Alloys	Treated aluminum alloy Anodine 1200 / Surtec	GT 1000 (Cu / Ag)	GT 5000 (Al / Ag)	GT 2000 (Ag)	BL 10000 (Carbon)	GT3100
-0.3	0.25	-0.15	-1.1	-1.6	-0.78		-0.15	-0.6	-0.05	-0.2	-0.09
0.05	0.6	0.2	0.75	1.25	0.43		0.20	0.25	0.3	0.15	0.26
0.75	1.3	0.9	0.05	0.55	0.27		0.90	0.45	1	0.85	0.96
0.25	0.8	0.4	0.6	1.1	0.23		0.40	0.05	0.5	0.35	0.46
0.1	0.45	0.05	0.9	1.4	0.58		0.05	0.4	0.15	0	0.11
0.45	1	0.6	0.35	0.85	0.03		0.60	0.15	0.7	0.55	0.66
0.3	0.25	0.15	1.1	1.6	0.78		0.15	0.6	0.05	0.2	0.09
0.15	0.7	0.3	0.65	1.15	0.33		0.30	0.15	0.4	0.25	0.36
0.2	0.75	0.35	0.6	1.1	0.28		0.35	0.1	0.45	0.3	0.41
0.4	0.95	0.55	0.4	0.9	0.08		0.55	0.1	0.65	0.5	0.61
0	0.55	0.15	0.8	1.3	0.48		0.15	0.3	0.25	0.1	0.21
0.55	0	0.4	1.35	1.85	0.53		0.10	0.35	0.2	0.05	0.16
0.15	0.4	0	0.95	1.45	0.63		0	0.45	0.1	0.05	0.06
0.8	1.35	0.95	0	0.5	0.32		0.95	0.5	1.05	0.9	1.01
1.3	1.85	1.45	0.5	0	0.82		1.45	1	1.55	1.4	1.51
0.48	0.53	0.63	0.32	0.82	0		0.63	0.18	0.73	0.58	0.69

GETELEC PRODUCTS

CATHODE

Direction of corrosion

ANODE

IP ingress protection ratings details

The IP rating defines the level of protection associated with the ingress of solid foreign objects and the ingress of water.

IP45

- 1st digit: protection against dust
- 2nd digit: protection against water intrusion.

Rating	1st digit (tens) Protection against dust	2nd digit (unit) Protection against water intrusion
0	No protection	No protection
1	Protected against solid objects greater than 50 mm.	Protected against vertically falling drops of water.
2	Protected against solid objects greater than 12.5 mm.	Protected against dripping water up to 15° from the vertical.
3	Protected against solid objects greater than 2.5 mm.	Protected against rain water up to 60° from the vertical.
4	Protected against solid objects greater than 1 mm.	Protected against splashes of water from all directions.
5	Protected against dust and other microscopic residues.	Protected against water jets from any direction (nozzle 6.3 mm, distance 2.5 m to 3 m, flow rate 12.5 l/min ± 5%).
6	Totally protected against dust.	Protected against strong water jets from any direction (nozzle 12.5 mm, distance 2.5 m to 3 m, flow rate 100 l/min ± 5%).
7	-	Protected against the effects of temporary immersion (up to 1 m). The ingress of water in harmful quantities will not be possible when the equipment is immersed in water under defined pressure and time conditions (up to 1 m submersion).
8	-	Submersible material under specified conditions (prolonged immersion) beyond 1 m and for 30 minutes. Normally, this means that the equipment is hermetically sealed. However, with certain types of equipment, this may mean that water can ingress, but only provided that it does not produce adverse effects. Protection against submersion.
9	-	Submersible material under specified conditions (prolonged immersion) beyond 1 m and protection against high-pressure cleaning. Normally, this means that the equipment is hermetically sealed and can withstand high water pressure.
9K	-	Protection against high-pressure cleaning, at high temperature and coming from several directions

Example:

IP 45: Product Protected against solid objects greater than 50mm and Protected against water jets from any direction (nozzle 6.3 mm, distance 2.5 m to 3 m, flow rate 12.5 l/min ± 5%).

Materials Characterization Laboratory

Getelec is in a position to internally carry out the characterization of material thanks to our new integrated laboratory equipped with the latest generation of equipment.

As a guarantee of quality for our customers, we can now achieve rheological measurements on core material, measure the size of the conductive particles that integrate our mixtures, perform tensile tests and measure the hardness of our different formulations.

On request, we can provide characterization reports.

Machinery laboratory



Rheometer



Dynamometer



Particle size analyzer



Durometer

Integrated chemistry laboratory:

Elaboration of custom mixture formulations (hardness, elongation, residual deformation, UL 94 flame-resistance, FAR qualification test 25.853...)

Telecoms applications

GETELEC has had the expertise, through its experience, to develop shielding products suitable for the telecoms market. Particularly in terms of the conductor - carbon filled silicone conductor mix routinely used for sealing cabinet doors and telecoms bays. The extruded profiles are developed to suit your equipment design and are delivered direct as adhesive products.

Conductive door gasket, pg.50



Carbon loaded conductive gasket for shielding telecoms bays and cabinets. Supplied with adhesive strip for easy application to your doors.

Thermally conductive gap fillers, pg.131

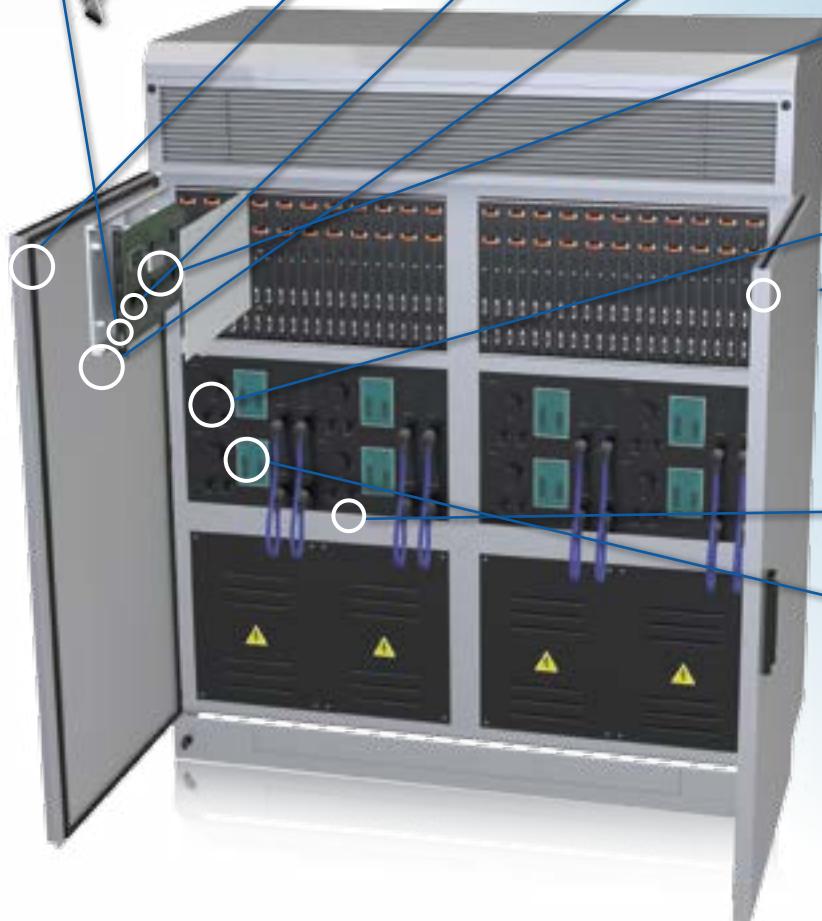


To reduce a component's thermal resistance, it is useful to dissipate the heat emitted by its power. These products are available as custom-cut seals in different thicknesses.

Bronze beryllium spring fingers



Bronze beryllium spring fingers for electromagnetic shielding of racks.



Extruded conductive silicone gasket, pg.43



Extruded conductive silicone profile providing EMI sealing between 2 devices. Wide choice of standard profiles to suit your grooves, with a custom-made option available. Material chosen to suit the application and required technical properties.

Tinned steel shielding covers



These covers enable the rapid shielding of part of a circuit, either radiating or susceptible to EMI/RFI interference on a printed circuit board.

Pre-cut conductive silicone gaskets, pg.52



Pre-cut conductive gaskets ensure sealing and electromagnetic shielding. Gaskets are cut from sheets made in a range of conductive materials and thicknesses from 0.5mm to 10mm.

Sealing gasket, pg.86



"T" seal, also called "scraper seal" designed to drive water away from the door opening in telecoms bays and cabinets, thus maintaining perfect sealing in the equipment bay.

Moulded conductive silicone gaskets, pg.54



Conductive moulded gaskets ensure sealing and electromagnetic shielding. Getelec is able to offer both standard and custom shapes.

Connector overmolding, pg.161



Using high pressure overmolding technology, Getelec is able to carry out conductive and non-conductive thermoplastic overmolding guaranteeing your connectors are sealed and avoiding time-consuming and costly heat shrinking procedures.

Military applications

GETELEC has been developing its own MIL G 83528-compliant conductive formulations for more than 40 years. Our expertise in sealing materials has brought us to work in close collaboration with the major military sector procurement agencies to meet their contractual demands.



Tinned steel shielding covers

These covers enable the rapid shielding of part of a circuit, either radiating or susceptible to EMI/RFI interference on a printed circuit board.



Pre-cut conductive silicone gaskets, pg.52



Pre-cut conductive gaskets ensure sealing and electromagnetic shielding. Gaskets are cut from sheets made in a range of conductive materials and thicknesses from 0.5 mm to 10 mm.

Corrosion-resistant silicone gaskets, pg.72



The bi-material seal is made of a conductive silicone and an insulating silicone bonded together by co-extrusion into one seal. This separates the shielding and sealing functions and the seal is, therefore, much more resistant to salt fog type extreme environments.

Thermally conductive gap fillers, pg.131



To reduce the thermal resistance which could damage a component, it is useful to dissipate the heat emitted by its power. These products are available as custom-cut seals in different thicknesses.

Electromagnetic shielding windows, pg.126



Shielded windows provide electromagnetic protection to the front face of display screens. Available in polycarbonate or glass, their light transmission can be as much as 82%.

Moulded conductive silicone gaskets, pg.54



Conductive moulded gaskets ensure sealing and electromagnetic shielding. Getelec is able to offer both standard and custom shapes.

CONDUCTIVE SILICONE GASKETS



C O N T E N T S

Introduction	22
Guide to conductive materials by industry sector	23
Conductive silicones	24 - 25
Individual specification sheets of conductive silicones	26-41
Extruded conductive silicone profiles:	
Extruded conductive silicone.....	42
Solid round profile	43
Hollow round profile.....	44
Solid D profile	45
Hollow D profile	46
Other extruded conductive profiles.....	47 - 48
Custom seals.....	49
Telecoms cabinets and bays specific profile.....	50
Profile with conductive coating	51
Flat connector gaskets.....	52 - 53
Round connector seals.....	54
D Sub connector seals	55
Seals overmolded in place	56
Form-in-place:	
Seals positioned by robotic arm	57
GT 1006 Die-cut waveguide flange seals	58 - 60
Moulded waveguide flange seals	61 - 62

Introduction

GETELEC formulates its own conductive materials and uses its expertise to transform them, thus enabling us to provide our clients with bespoke solutions.

We use specific silicone grades as the basis of our formulations to which we add conductive loads so that they have electromagnetic shielding properties.

The load used depends on the electromagnetic performance desired and the environment your equipment is working in.

The conductive particles (10 to 40 micron) forming the load (between 60% and 80% of the load) of our conductive formulations can be varied in order to achieve the right formulation for each application and environment.

In this way, electromagnetic performance and attenuation levels vary depending on the conductive material load, permitting us to adjust material costs to suit your application.

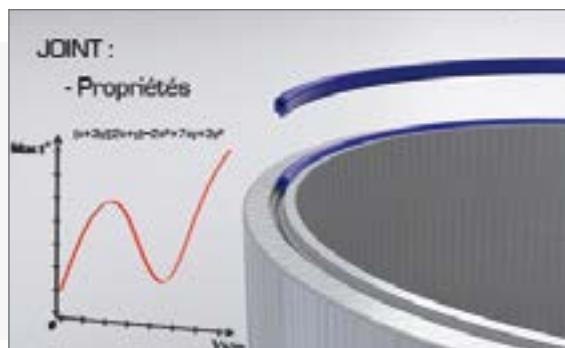
All our formulations meet MIL G 83528 standard and guarantee to comply with your customer specifications.

The 3 main objectives of our formulations:

- electrical continuity performance
- mechanical performance (residual deformation, elongation at break etc.)
- Resistance to extreme temperatures

Our laboratory and research centre support clients from selection of material through to the choice of transformation procedure.

Our in-house control of the different processes means we are able to create a bespoke solution for your environment.



Guide to conductive materials by industry sector

GETELEC develops its own conductive mixtures for more than **45 years**, meeting the requirements of MIL G 83528. Our engineers have developed a broad range of conductive silicones with various loads (Cu/Ag, Al/Ag, Ag, Ni/C, Carbon, etc.), enabling us to obtain electrically conductive

materials that meet the different requirements of our customers.

MILITARY / AERONAUTIC APPLICATIONS PRODUCTS					
Reference	Load	Attenuation 200MHz – 10GHz	Temperature (°C)	Comments	Transformation possibilities
GT 1000 GT 1007	Silver-plated copper Silver-plated copper (fluorinated)	120 to 140 dB	-55 to +125	Good EMP shielding Low degassing rate. Electrical and thermal conductor all in one. Very stable over time. High mechanical strength.	
GT 5000 GT 5007	Silver-plated aluminum Silver-plated aluminum (fluorinated)	104 to 137 dB	-55 to +160	Compatible with most alloys. Low density Resistant to high temperatures (200°C peak)	
GT 5080 GT 5087	Passivated silver-plated aluminum Passivated silver-plated aluminum (fluorinated)	80 dB	-55 to +160	Good resistance to extreme corrosion Salt fog resistance 2500 hours according to ASTM B 117	
GT 2020 GT 2024 GT 2027	Pure Silver Pure Silver (fluorinated)	60 dB	-55 to +160	High electromagnetic performance product - highly conductive - very low volume resistivity - excellent attenuation performance Resistant to high temperatures (200°C peak)	
GT 4000	Silver-plated glass beads	110 to 140 dB	-55 to +160	Very stable temperature (200°C peak) Compatible with most alloys Low density Excellent high frequency performance	
GT 5200	Silver-plated aluminum	104 to 137 dB	-55 to +160	Conductive EPDM Good resistance to high temperature (up to 190°C peak) Good resistance to abrasion. Gas permeability Excellent mechanical strength Resistant to solvents type Methyl Ethyl Ketone (MEK).	
GT 5000EX	Silver-plated aluminum	104 to 137 dB	-55 to +160	Expanded conductive silicone Very low density Compatible with most alloys Resistant to high temperatures (200°C peak)	
GT 2020EX	Pure Silver	60 dB	-55 to +160	Expanded conductive silicone Very low density High electromagnetic performance product - highly conductive - very low volume resistivity - excellent attenuation performance Resistant to high temperatures (200°C)	

CIVILIAN ELECTRONIC APPLICATIONS PRODUCTS					
Reference	Load	Attenuation 200MHz – 10GHz	Temperature (°C)	Comments	Transformation possibilities
GT 1015	Silver-plated copper	120 to 140 dB	-55 to +125	Good EMP shielding Low degassing rate. Electrical and thermal conductor all in one. Very stable over time. High mechanical strength.	
GT 5080 GT 5087	Passivated silver-plated aluminum Passivated silver-plated aluminum (fluorinated)	80 dB	-55 to +160	Good resistance to salt fog Salt fog resistance 2500 hours according to ASTM B 117	
GT 2660 GT 2667	Pure Silver Pure Silver (fluorinated)	110 dB	-55 to +160	Conductive outer skin around non-loaded silicone Low cost solution	
GT 3000 GT 3007	Silver-plated nickel Silver-plated nickel (fluorinated)	110 to 130 dB	-55 to +125	Very stable temperature Particles with irregular shapes for better contact between them Good corrosion-resistance on aluminum support (168 hours test in salt fog)	
GT 13100	Nickel graphite	90 dB	-35 to +90	Conductive flexible thermoplastic (non-silicone) Good low frequency performance Stable electrical properties Very good resistance to low temperatures Low cost solution	

TELECOMS APPLICATIONS PRODUCTS					
Reference	Load	Attenuation 200MHz – 10GHz	Temperature (°C)	Comments	Transformation possibilities
GT 3100 GT 3107	Nickel Graphite Nickel Graphite (fluorinated)	100 dB	-55 to +150	Good low frequency performance. Stable electrical properties UL 94V0 compliant grade	
BL 10000 BL 10007	Carbon Carbon (fluorinated)	105 dB	-55 to +125	Conductive and leaktight product very often used for sealing telecoms cabinet doors. Good mechanical properties (RDC, elongation at break) Very good salt fog resistance UL 157 compliant	

 Molded  Extruded  Cut

 Secured
by vulcanization

 Sheet

Conductive silicones

We use specific silicone grades as the basis of our formulations to which we add conductive loads so that they have electromagnetic shielding properties. The load used depends on the electromagnetic performance desired and the environment your equipment is working in.

The conductive particles (10 to 40 micron) forming the load (between 60% and 80% of the load) of our conductive formulations can be varied in order to achieve the right formulation for each application and environment. All our formulations meet MIL G 83528 standard and guarantee to comply with your customer specifications. The 3 main objectives of our formulations:

- electrical continuity performance
 - mechanical performance (Residual deformation, elongation at break, etc.)
 - Resistance to extreme temperatures

	Standards	GT 1000	GT 1007	GT 1015	GT 2020	GT 2024	GT 2027	GT 3000	GT 3007	
Type MIL G 83528		K	C	A	-	E	F	L		
Elastomer		Silicone	Fluorinated silicone	Silicone	Silicone	Silicone	Fluorinated silicone	Silicone	Fluorosilicone	
Load		Silver-plated copper	Silver-plated copper	Silver-plated copper	Pure silver	Pure silver	Pure silver	Silver-plated nickel	Silver-plated nickel	
Volume resistivity Ω.cm	MIL G 83528	< 0.005	< 0.006	< 0.004	< 0.006	< 0.0016	< 0.006	< 0.005	< 0.006	
Shore A hardness	ASTM D 2240	82	73	69	75	69	75	75	60	
Density g/cm³	ASTM D 792 Method A	3.40	3.90	3.64	3.90	3.80	4.30	3.70	3.50	
Break resistance Mpa	ASTM D 412 Method A C	2.20	1.79	1.78	4.61	2.64	3.3	3.00	2.4	
% elongation at break	ASTM D 412 Method A C	341	250	283	355	380	158.5	290	250	
Tear strength N/mm	ASTM D 624 C	13.44	8.92	13.83	13.73	16.28	14.4	9.50	7.50	
% residual deformation after 70 hours compression at 100°C	ASTM D 395 Method B	17.50	25.30	14.30	33.12	15.10	19	< 32	< 35	
Working temperature °C		-55 to +125	-55 to +125	-55 to +125	-55 to +160	-55 to +160	-55 to +160	-55 à + 125	-55 à + 125	
Color		Gray	Gray	Gray	Light beige	Light beige	Beige	Gray	Gray	
Shielding performance: 20 MHz 100 MHz 500 MHz 2 GHz 10 GHz	* MILG 83528	130 dB 140 dB 120 dB 120 dB 120 dB	113 dB 144 dB 119 dB 128 dB 114 dB	113 dB 139 dB 120 dB 128 dB 114 dB	110 dB 110 dB 110 dB 110 dB 110 dB	113 dB 147 dB 118 dB 128 dB 110 dB	125 dB 110 dB 110 dB 110 dB 110 dB	120 dB 126 dB 137 dB 132 dB 112 dB	120 dB 126 dB 137 dB 132 dB 112 dB	

* See page 8



Secured by vulcanization



TOLERANCES STANDARDS

SHEET SIZE 300mm x 300mm		SHEET SIZE 150mm x 150mm	
Thickness (mm)	TOLERANCES STD	Thickness (mm)	TOLERANCES STD
0.20	± 0.07	0.20	+0.05 / -0
From 0.30 to 0.40	± 0.10	From 0.30 to 0.40	± 0.10
0.50	± 0.15	0.50	± 0.07
0.60	± 0.15	0.60	± 0.10
0.70	± 0.15	0.70	± 0.10
0.80	± 0.18	0.80	± 0.15
0.90	± 0.18	0.90	± 0.15
From 1.0 to 2.0	± 0.20	From 1.0 to 2.0	± 0.15
Greater than 2	± 13%	Greater than 2	± 13%

The tolerances applicable for control are those shown on this page except when a FAI, a DVI or a specific control document are requested to Getelec.

	GT 3100	GT 3107	GT 4000	GT 5000	GT 5007	GT 5080	GT 5087	GT 5200	BL 10000	BL 10007	GT 13100
-	-	M	B	D	-	-	-	-	-	-	-
Silicone	Fluorinated silicone	Silicone	Silicone	Fluorinated silicone	Silicone	Fluorinated silicone	EPDM	Silicone	Fluorinated silicone	Thermoplastic elastomer	
Nickel Graphite	Nickel Graphite	Silver-plated glass bead	Silver-plated aluminum	Silver-plated aluminum	Treated aluminum	Treated aluminum	Silver-plated Aluminum	Carbon	Carbon	Nickel Graphite	
< 0.10	< 0.10	< 0.015	< 0.0054	< 0.0029	2.5	2.5	< 0.015	2.7	2.7	0.03	
65	65	67	65	71	70	80	70	70	73	55	
2	2.3	2	1.90	2	2.5	2.5	2	1.22	1.23	2.34	
1.37	1.30	2.47	1.89	1.85	1.38	1.38	1.70	4.41	6.3	0.50	
150	200	180	286	262	100 / 300	100 / 300	470	200	177.6	200	
8.73	6.08	8.06	8.43	7.36	4.37	4.37	12.00	11.77	21.7	4.10	
40	25	25	17.30	21	30	30	40	18	18	40	
-55 to +150	-55 to +150	-55 to +160	-55 to +160	-55 to +160	-55 to +160	-55 to +160	-45 to +160	-55 to +125	-55 to +125	-35 to +90	
Dark gray	Dark gray	Gray	Gray	Light blue	Black	Black	Gray	Black	Black	Gray	
100 dB	100 dB	118 dB	128 dB	105 dB	80 dB	80 dB	128 dB	60 dB	60 dB	90 dB	
100 dB	100 dB	131 dB	137 dB	108 dB	80 dB	80 dB	137 dB	105 dB	60 dB	90 dB	
100 dB	100 dB	138 dB	133 dB	110 dB	80 dB	80 dB	133 dB	105 dB	60 dB	90 dB	
100 dB	100 dB	132 dB	122 dB	115 dB	80 dB	80 dB	122 dB	105 dB	60 dB	90 dB	
100 dB	100 dB	112 dB	104 dB	91 dB	80 dB	80 dB	104 dB	105 dB	60 dB	90 dB	
											Injection

All these mixtures may be available in a fire/smoke/toxicity-retardant version, (UL, FAR, etc.), EN 45545.

All these products may be available in UL version on demand.



1 Charged Conductive Silicones

Silver-plated copper charged conductive silicone – GT 1000

- GT1000 is a conductive, silver-plated copper charged silicone elastomer, which enables the creation of sealed, conductive joints. This is a conductive mixture which is compliant with the MIL G 83528 Type K standard.

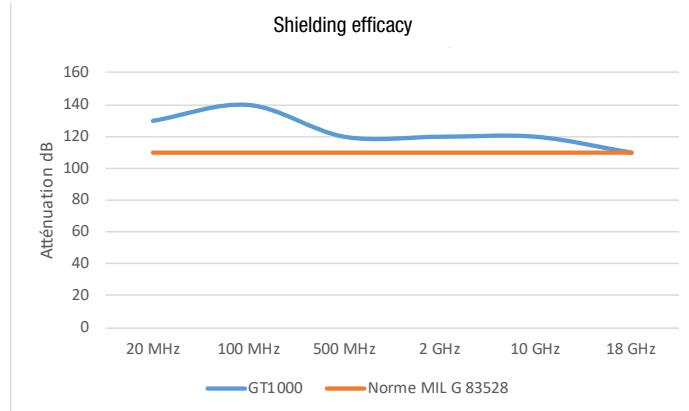
Advantages

- Good EMP resistance
- Low degassing rate (suitable for aerospace applications)
- Both electrically and thermally conductive
- Excellent stability over time

FEATURES

MATERIAL	Standards - Test	GT 1000	Specification MIL G 83528
Type MIL G 83528		Type K	-
Elastomer		Silicone	-
Load condition		Cu-Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.005	0.005
Shore hardness A	ASTM D 2240	82	65
Density	ASTM D 792 Method A	3.40	3.50
Break resistance MPa	ASTM D 412 Method A C	2.20	-
Elongation at break %	ASTM D 412 Method A C	341	100-300
Tear resistance N/mm	ASTM D 624 C	13.44	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	17.50	Max. 35
Continuous usage temperature		-55°C to +125°C	-55°C to +125°C
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding
- Extrusion
- Cutting
- Vulcanisation-bonding
- Sheet



1 Charged Conductive Silicones

Silver-plated copper charged fluorinated conductive silicone – GT 1007

GT1007 is a silver-plated copper-charged, fluorinated conductive silicone elastomer which enables the creation of sealed, conductive joints, which can come into contact with solvents, oils, hydrocarbons or hydraulic fluids. This is a conductive mixture which is compliant with the MIL G 83528 Type C standard.

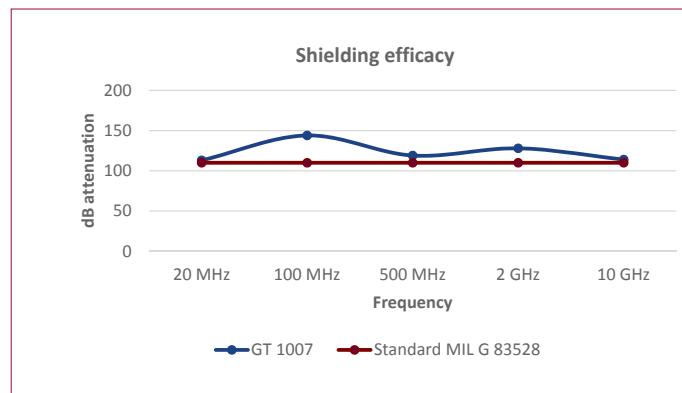
Advantages

- Good EMP resistance
- Low degassing rate (suitable for aerospace applications)
- Both electrically and thermally conductive
- Excellent stability over time

FEATURES

MATERIAL	Standards - Test	GT 1007	Specification MIL G 83528
Type MIL G 83528		C type	-
Elastomer		Fluorinated silicone	-
Load condition		Cu-Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.006	0.010
Shore hardness A	ASTM D 2240	73	75
Density	ASTM D 762 Method A	3.90	4.00
Break resistance MPa	ASTM D 412 Method A C	1.79	-
Elongation at break %	ASTM D 412 Method A C	250	100-300
Tear resistance N/mm	ASTM D 624 C	8.92	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	25.30	Max. 35
Continuous usage temperature		-55°C to +125°C	-55°C to +125°C
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Pure silver charged conductive silicone – GT 2020

GT2020 is a pure silver charged conductive silicone elastomer which enables the creation of sealed, conductive joints.

Highly-conductive material resistant to peak temperatures of up to 200°C.

Advantages

- Highly conductive
- Very low volume resistivity
- Excellent attenuation performance
- High-temperature resistance (peak 200°C)

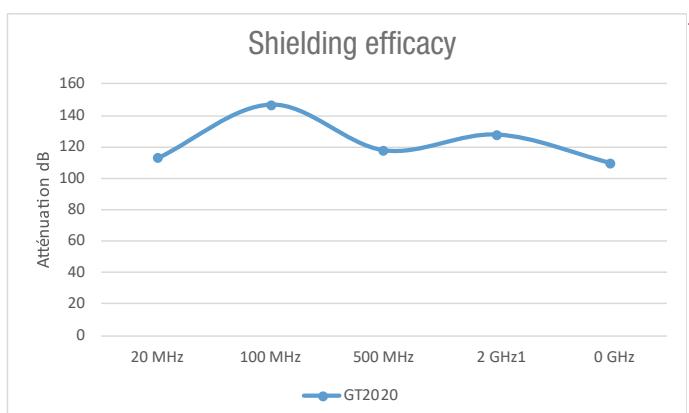
FEATURES

MATERIAL	Standards - Test	GT 2020	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Silicone	-
Load condition		Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.006	-
Shore hardness A	ASTM D 2240	75	-
Density	ASTM D 792 Method A	3.90	-
Break resistance MPa	ASTM D 412 Method A C	4.61	-
Elongation at break %	ASTM D 412 Method A C	355	-
Tear resistance N/mm	ASTM D 624 C	13.73	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	-	-
Continuous usage temperature		-55°C to +160°C	-
Colour		Light beige	-

Low outgassing tests regarding specification ECSS-Q-ST-70-02C

Total mass loss TML %	Relative mass loss %	Collected volatile condensable materials CVCM %	WWR vapor release WMR %
0.08	0.07	0.03	0.01

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Pure silver charged fluorinated conductive silicone – GT 2027

GT2027 is a pure silver charged fluorinated conductive silicone elastomer which enables the creation of sealed, conductive joints. This is a conductive mixture which is compliant with the MIL G 83528 Type F standard. Highly conductive material resistant to peak temperatures of up to 200°C.

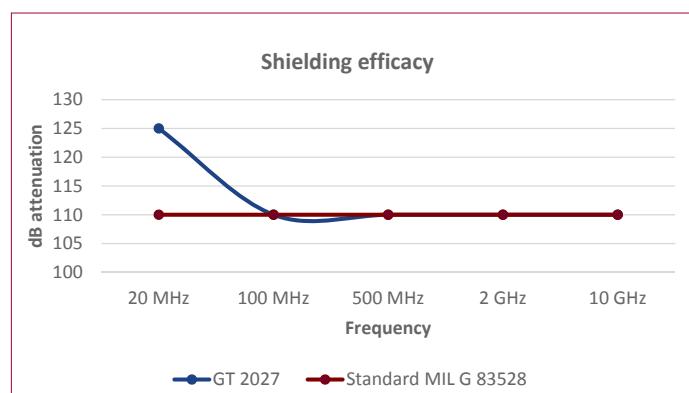
Advantages

- Highly conductive
- Very low volume resistivity
- Excellent attenuation performance
- High-temperature resistance (peak 200°C)

FEATURES

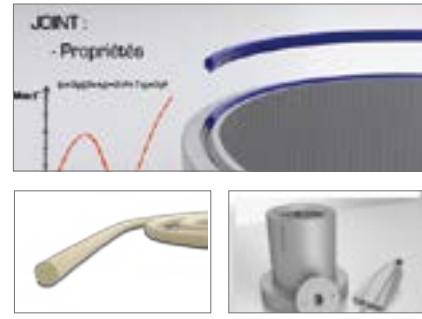
MATERIAL	Standards - Test	GT 2027	Specification MIL G 83528
Type MIL G 83528		F	-
Elastomer		Fluorinated silicone	-
Load condition		Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.006	0.002
Shore hardness A	ASTM D 2240	75	75
Density	ASTM D 792 Method A	4.30	4.00
Break resistance MPa	ASTM D 412 Method A C	-	-
Elongation at break %	ASTM D 412 Method A C	-	100 - 300
Tear resistance N/mm	ASTM D 624 C	-	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	19	60
Continuous usage temperature		-55°C to +160°C	-55°C to +160°C
Colour		Beige	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated nickel charged conductive silicone – GT 3000

- GT3000 is a conductive, silver-plated nickel charged silicone elastomer, which enables the creation of sealed, conductive joints. This is a conductive mixture which is compliant with the MIL G 83528 Type L standard.

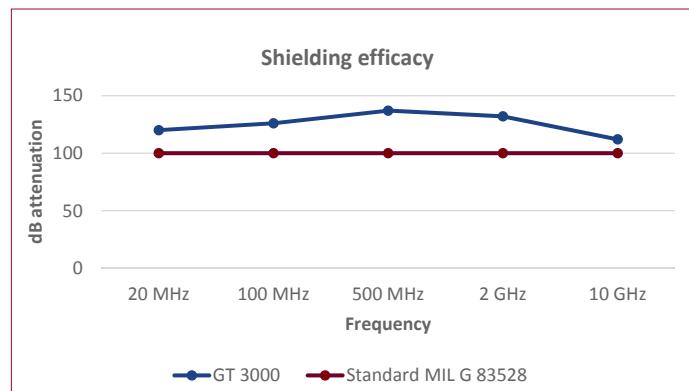
Advantages

- Very stable temperature range
- Irregular particle shape for better particle contact
- Good corrosion resistance on aluminium support (168 hour test in salt spray)

FEATURES

MATERIAL	Standards - Test	GT 3000	Specification MIL G 83528
Type MIL G 83528		L	-
Elastomer		Silicone	-
Load condition		Ni/Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.005	0.005
Shore hardness A	ASTM D 2240	75	75
Density	ASTM D 792 Method A	3.70	4.00
Break resistance MPa	ASTM D 412 Method A C	3.00	-
Elongation at break %	ASTM D 412 Method A C	290	100-300
Tear resistance N/mm	ASTM D 624 C	9.50	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	< 32	32
Continuous usage temperature		-55°C to +125°C	-55°C to +125°C
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated nickel charged fluorinated conductive silicone – GT 3007

- GT3007 is a conductive, silver-plated nickel charged fluorinated silicone elastomer which enables the creation of sealed, conductive joints.

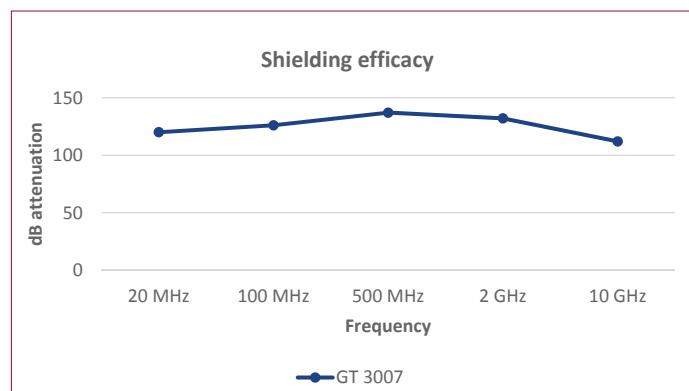
Advantages

- Very stable temperature range
- Irregular particle shape for better particle contact
- Good corrosion resistance on aluminium support (168 hour test in salt spray)

FEATURES

MATERIAL	Standards - Test	GT 3007	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Fluorinated silicone	-
Load condition		Ni/Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.006	-
Shore hardness A	ASTM D 2240	60	-
Density	ASTM D 792 Method A	3.50	-
Break resistance MPa	ASTM D 412 Method A C	2.40	-
Elongation at break %	ASTM D 412 Method A C	250	-
Tear resistance N/mm	ASTM D 624 C	7.50	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	< 35	-
Continuous usage temperature		-55°C to +125°C	-
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Graphite nickel charged conductive silicone – GT 3100

GT3100 is a conductive, graphite nickel charged silicone elastomer, which enables the creation of sealed, conductive joints. This is a conductive mixture with excellent low-frequency performance.

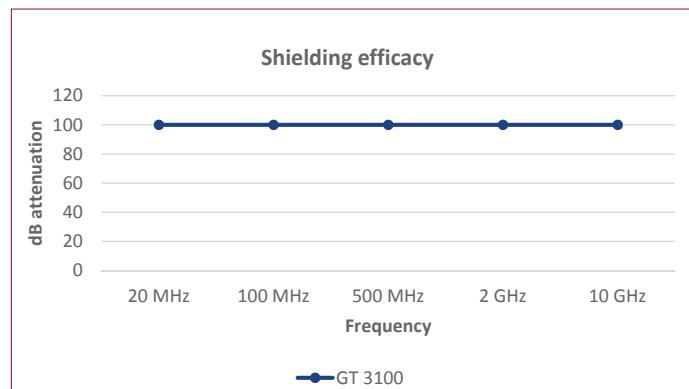
Advantages

- Good low-frequency performance
- Stable electrical properties
- Grade compliant with UL 94V0
- Economical solution

FEATURES

MATERIAL	Standards - Test	GT 3100	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Silicone	-
Load condition		Ni/C	-
Volume resistivity Ω/cm	MIL G 83528	< 0.10	-
Shore hardness A	ASTM D 2240	65	-
Density	ASTM D 792 Method A	2	-
Break resistance MPa	ASTM D 412 Method A C	1.37	-
Elongation at break %	ASTM D 412 Method A C	150	-
Tear resistance N/mm	ASTM D 624 C	8.73	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	40	-
Continuous usage temperature		-55°C to +150°C	-
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Graphite nickel charged fluorinated conductive silicone – GT 3107

GT3107 is a graphite nickel-charged, fluorinated conductive silicone elastomer which enables the creation of sealed, conductive joints, which can come into contact with solvents, oils, hydrocarbons or hydraulic fluids. This is a conductive mixture with excellent low-frequency performance.

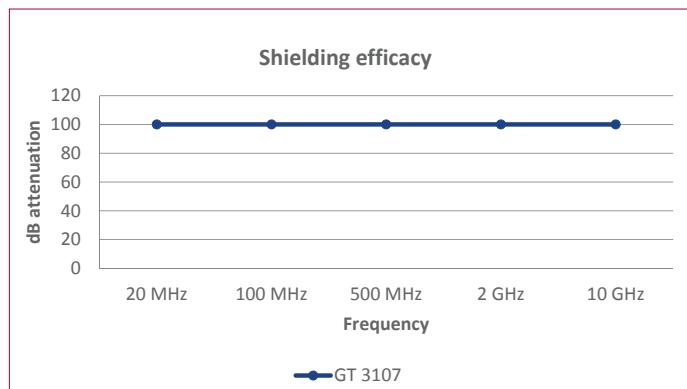
Advantages

- Good low-frequency performance
- Stable electrical properties
- Grade compliant with UL 94V0
- Economical solution
- Excellent resistance to oils and hydrocarbons

FEATURES

MATERIAL	Standards - Test	GT 3107	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Fluorinated silicone	-
Load condition		Ni/C	-
Volume resistivity Ω/cm	MIL G 83528	< 0.10	-
Shore hardness A	ASTM D 2240	65	-
Density	ASTM D 792 Method A	2.30	-
Break resistance MPa	ASTM D 412 Method A C	1.30	-
Elongation at break %	ASTM D 412 Method A C	200	-
Tear resistance N/mm	ASTM D 624 C	6.08	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	25	-
Continuous usage temperature		-55°C to +150°C	-
Colour		Dark grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated glass bead charged conductive silicone – GT 4000

GT4000 is a conductive, silver-plated glass bead charged silicone elastomer, which enables the creation of sealed, conductive joints. This is a conductive mixture which is compliant with the MIL G 83528 Type M standard.

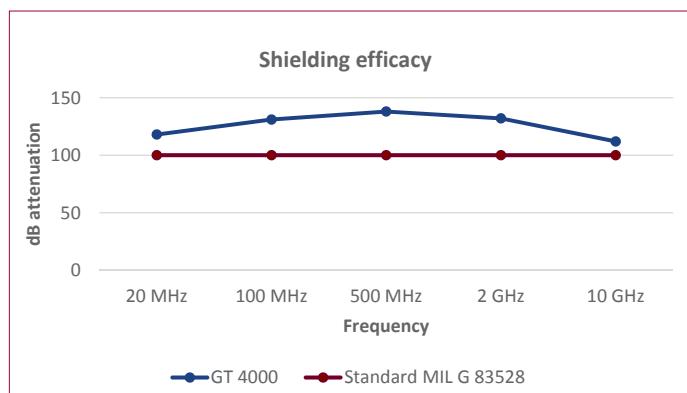
Advantages

- Very stable at high temperatures (peak 200°)
- Compatible with most alloys
- Low density
- Excellent high-frequency performance

FEATURES

MATERIAL	Standards - Test	GT 4000	Specification MIL G 83528
Type MIL G 83528		M	-
Elastomer		Silicone	-
Load condition		Silver-plated glass beads	-
Volume resistivity Ω/cm	MIL G 83528	< 0.015	0.06
Shore hardness A	ASTM D 2240	67	65
Density	ASTM D 792 Method A	2.00	1.90
Break resistance MPa	ASTM D 412 Method A C	2.47	-
Elongation at break %	ASTM D 412 Method A C	180	100 - 300
Tear resistance N/mm	ASTM D 624 C	8.06	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	25	30
Continuous usage temperature		-55°C to +160°C	-55°C to +160°C
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated aluminium charged conductive silicone – GT 5000

GT5000 is a conductive, silver-plated aluminium charged silicone elastomer which enables the creation of sealed, conductive joints. This is a conductive mixture which is compliant with the MIL G 83528 Type B standard.

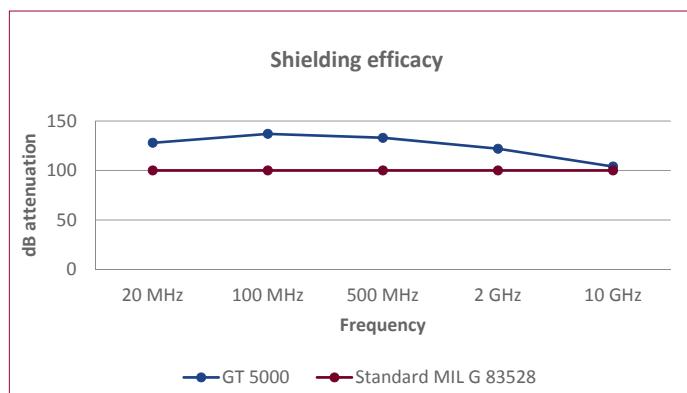
Advantages

- Very stable at high temperatures (peak 200°)
- Compatible with most alloys
- Low density
- Excellent high-frequency performance

FEATURES

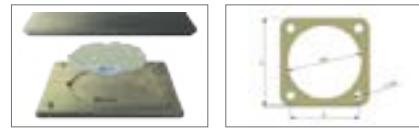
MATERIAL	Standards - Test	GT 5000	Specification MIL G 83528
Type MIL G 83528		B	-
Elastomer		Silicone	-
Load condition		Al/Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.0054	0.008
Shore hardness A	ASTM D 2240	65	65
Density	ASTM D 792 Method A	1.90	2.00
Break resistance MPa	ASTM D 412 Method A C	1.89	-
Elongation at break %	ASTM D 412 Method A C	286	100-300
Tear resistance N/mm	ASTM D 624 C	8.43	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	25	32
Continuous usage temperature		-55°C to +160°C	-55°C to +160°C
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated aluminium charged fluorinated conductive silicone – GT 5007

GT5007 is a silver-plated aluminium charged, fluorinated conductive silicone elastomer which enables the creation of sealed, conductive joints, which can come into contact with solvents, oils, hydrocarbons or hydraulic fluids. This is a conductive mixture which is compliant with the MIL G 83528 Type D standard.

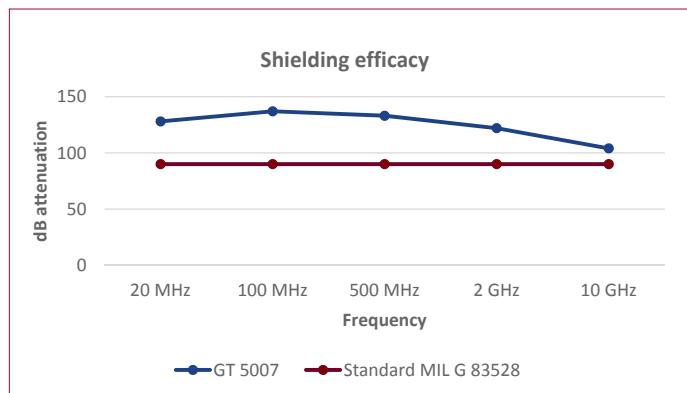
Advantages

- Very stable at high temperatures (peak 200°)
- Compatible with most alloys
- Low density
- Excellent high-frequency performance

FEATURES

MATERIAL	Standards - Test	GT 5007	Specification MIL G 83528
Type MIL G 83528		D	-
Elastomer		Fluorinated silicone	-
Load condition		Al/Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.0029	0.012
Shore hardness A	ASTM D 2240	71	70
Density	ASTM D 792 Method A	2.00	2.00
Break resistance MPa	ASTM D 412 Method A C	1.85	-
Elongation at break %	ASTM D 412 Method A C	262	60-260
Tear resistance N/mm	ASTM D 624 C	7.36	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	21	30
Continuous usage temperature		-55°C to +160°C	-55°C to +160°C
Colour		Light blue	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Extrusion ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Treated aluminium charged conductive silicone – GT 5080

GT5080 is a conductive, treated aluminium charged silicone elastomer which enables the creation of sealed, conductive joints.

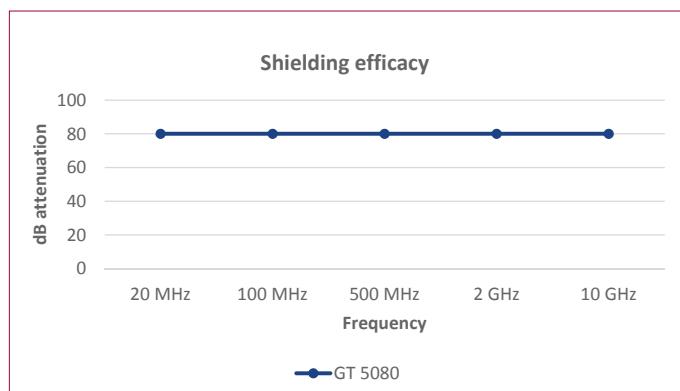
Advantages

- Good resistance to salt spray (corrosion resistance)
- Economical solution

FEATURES

MATERIAL	Standards - Test	GT 5080	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Silicone	-
Load condition		Treated Al	-
Volume resistivity Ω/cm	MIL G 83528	2.5	-
Shore hardness A	ASTM D 2240	70	-
Density	ASTM D 792 Method A	2.50	-
Break resistance MPa	ASTM D 412 Method A C	1.38	-
Elongation at break %	ASTM D 412 Method A C	100-300	-
Tear resistance N/mm	ASTM D 624 C	4.37	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	30	-
Continuous usage temperature		-55°C to +160°C	-
Colour		Black	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Treated aluminium charged fluorinated conductive silicone – GT 5087

GT5087 is a treated aluminium charged, fluorinated conductive silicone elastomer which enables the creation of sealed, conductive joints, which can come into contact with solvents, oils, hydrocarbons or hydraulic fluids.

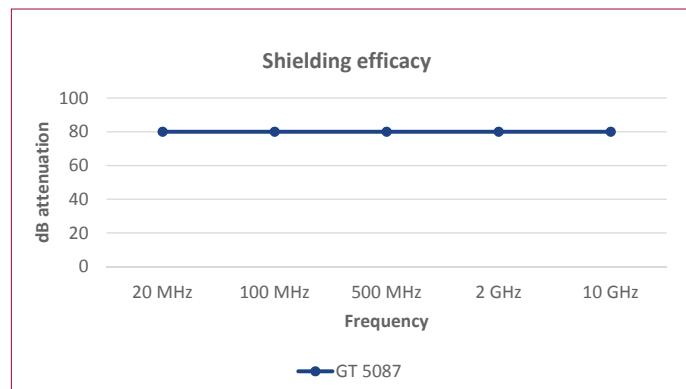
Advantages

- Good resistance to salt spray (corrosion resistance)
- Economical solution

FEATURES

MATERIAL	Standards - Test	GT 5087	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		Fluorinated silicone	-
Load condition		Treated Al	-
Volume resistivity Ω/cm	MIL G 83528	2.5	-
Shore hardness A	ASTM D 2240	80	-
Density	ASTM D 792 Method A	2.50	-
Break resistance MPa	ASTM D 412 Method A C	1.38	-
Elongation at break %	ASTM D 412 Method A C	100-300	-
Tear resistance N/mm	ASTM D 624 C	4.37	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	30	-
Continuous usage temperature		-55°C to +160°C	-
Colour		Black	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 Charged Conductive Silicones

Silver-plated aluminium charged conductive EPDM – GT 5200

- GT5200 is a conductive, silver-plated aluminium charged EPDM elastomer which enables the creation of sealed, conductive joints.

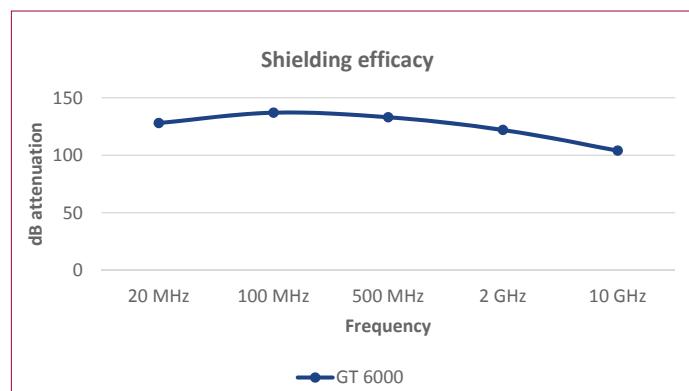
Advantages

- Good high-temperature resistance (up to peak 190°C)
- Good abrasion resistance
- Gas permeable
- Excellent mechanical performance
- Resistant to methyl ethyl ketone type aggressive solvents

FEATURES

MATERIAL	Standards - Test	GT5200	Specification MIL G 83528
Type MIL G 83528		-	-
Elastomer		EPDM	-
Load condition		Al/Ag	-
Volume resistivity Ω/cm	MIL G 83528	< 0.015	-
Shore hardness A	ASTM D 2240	70	-
Density	ASTM D 792 Method A	2.00	-
Break resistance MPa	ASTM D 412 Method A C	1.70	-
Elongation at break %	ASTM D 412 Method A C	470	-
Tear resistance N/mm	ASTM D 624 C	12.00	-
Residual deformation after 70 hours of compression at 100°C %	ASTM D 395 Method B	40	-
Continuous usage temperature		-45°C to +160°C	-
Colour		Grey	-

MICROWAVE SHIELDING



FORMING OPTIONS

- Moulding ■ Cutting
- Vulcanisation-bonding ■ Sheet



1 | Loaded Conductive Silicones

Expanded conductive silicone – GT 2020EX

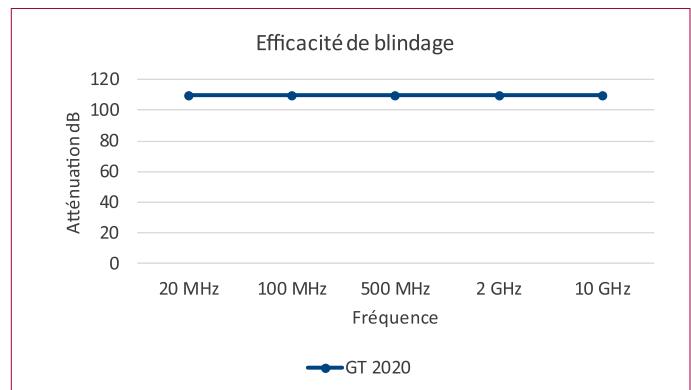
GT2020 EX is an expanded conductive silicone elastomer loaded with pure silver to provide low-density seals and conductors. Working temperature: -55°C to 160°C

Advantages

- Very low density
- Highly conductive
- Excellent attenuation performance

PROPERTIES

MATERIAL	Standards - Test	GT 2020EX
Elastomer		Silicone
Load		Ag
Hardness Shore A (± 5)	ASTM D 792	55
Specific mass at 25°C (g/cm ³)	ASTM D 2240	1.84
Volume resistivity ($\Omega \cdot \text{cm}$)	MIL G 83528 on plate thickness 1.8mm	0.035
Tensile strength (Mpa)	ASTM D 412 Cut C	1.30
% Elongation at break	ASTM D 412 Cut C	48
Tear strength (kN/m)	ASTM D 624 Cut C	5.93
Color		Red Rose



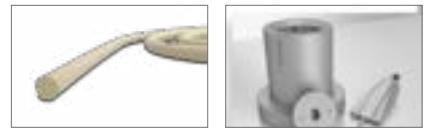
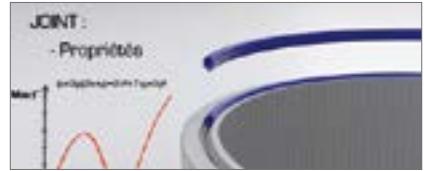
FORMAT OPTIONS

■ Molded ■ Cut

■ Secured by vulcanization

■ Sheet

■ Secured



1 | Loaded Conductive Silicones

Expanded conductive silicone – GT 5000 EX

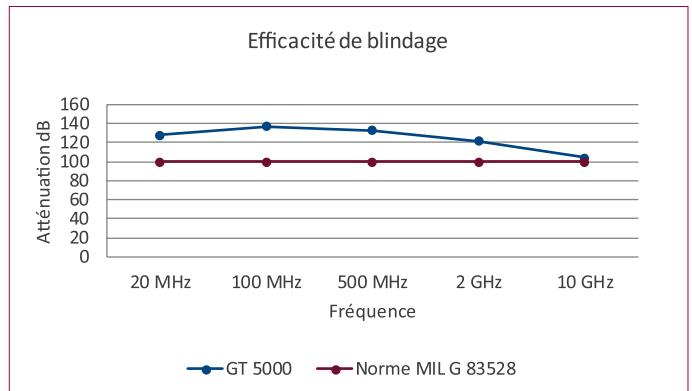
GT5000 EX is an expanded conductive silicone elastomer loaded with silver-plated aluminum to provide low-density seals and conductors. Working temperature: -55°C to 160°C

Advantages

- Very low density
- Very stable temperature
- Compatible with most alloys

PROPERTIES

MATERIAL	Standards - Test	GT 5000EX
Elastomer		Silicone
Load		Al/Ag
Hardness Shore A (± 5)	ASTM D 792	48
Specific mass at 25°C (g/cm ³)	ASTM D 2240	0.96
Volume resistivity ($\Omega \cdot \text{cm}$)	MIL G 83528 on plate thickness 2mm	0.025
Tensile strength (Mpa)	ASTM D 412 Cut C	0.58
% Elongation at break	ASTM D 412 Cut C	50
Tear strength (kN/m)	ASTM D 624 Cut C	5.93
Color		Blue



FORMAT OPTIONS

■ Molded ■ Cut

■ Secured by vulcanization ■ Sheet

■ Secured

Extruded conductive silicone

Most of GT conductive materials can be extruded in various sections and profile shapes. The vulcanization of the extruded seal ends allow the production of customized O-ring gaskets, without tooling charge and within very short deadline.

Large range of standard profiles available (see following pages).

For special profiles please contact us.

CHARACTERISTICS

SILICONE ELASTOMER			
MATERIAL	TYPE MIL	LOAD	MAX RESISTIVITY (mΩ/cm) MIL G 83528
GT 1000	K	Silver-plated copper	15
GT 1015		Silver-plated copper	15
GT 2020	E	Silver	10
GT 2024		Silver	10
GT 3000	L	Silver-plated Nickel	15
GT 3100		Nickel Graphite	100
GT 5000	B	Silver-plated Aluminum	8
BL 10 000		Carbon	< 6 Ω-cm

FLUORINATED SILICONE ELASTOMER			
MATERIAL	TYPE MIL	LOAD	MAX RESISTIVITY (mΩ/cm) MIL G 83528
GT 1007	C	Copper/Silver-plated	15
GT 2027	F	Silver	10
GT 3007		Silver-plated Nickel	15
GT3107		Nickel Graphite	100
GT 5007	D	Aluminum/Silver-plated	12
BL 10007		Carbon	< 12 Ω-cm

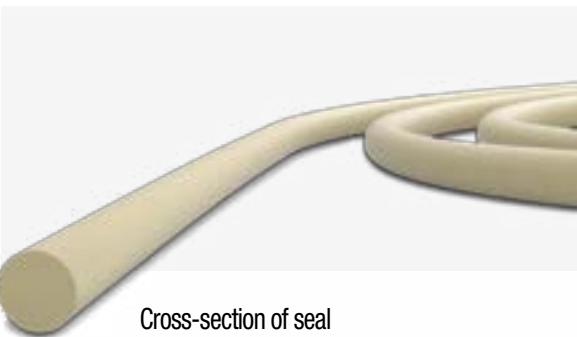
RADIUS OF CURVATURE



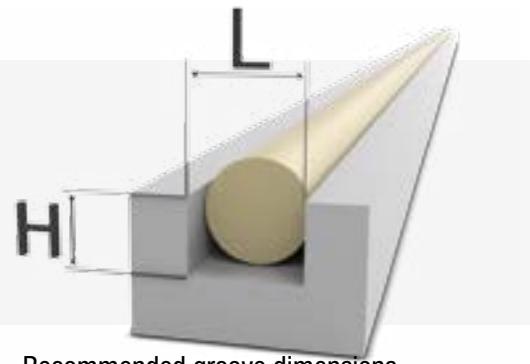
Solid round section	The minimum inner radius of curvature is 1.5 times the cross section of the profile
Hollow round section (tube)	The minimum inner radius of curvature is 2.5 times the cross section of the profile insofar as the inner diameter of the tube does not exceed 30% of its section.

Extruded conductive silicone profiles

Solid round profile



Cross-section of seal



1

Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	D (mm)	H (mm)	L (mm)	Ref.	D (mm)	H (mm)	L (mm)
0538	0,50	0.4	0.6	2922	2,90	2.3	3.2
0610	0.60	0.45	0.80	3024	3,00	2.4	3.3
0710	0,71	0.55	0.8	3172	3,17	2.5	3.5
0810	0,80	0.6	0.9	3200	3,20	2.50	3.50
0910	0.9	0.7	1.1	3326	3,30	2.6	3.6
1020	1,00	0.8	1.1	3400	3,40	2.70	3.70
1100	1.10	0.90	1.30	3529	3,50	2.8	3.8
1211	1,20	1.0	1.3	3600	3,60	2.9	3.9
1251	1,25	1.0	1.4	3700	3,70	3.0	4.0
1300	1.30	1.00	1.50	3831	3,80	3.0	4.1
1351	1,35	1.1	1.5	3900	3,90	3.10	4.20
1400	1,40	1.1	1.5	4033	4,00	3.2	4.4
1550	1,50	1.2	1.6	4150	4,15	3.3	4.5
1613	1,60	1.3	1.7	4200	4,20	3.4	4.5
1735	1,70	1.4	1.9	4300	4,30	3.5	4.6
1815	1,80	1.4	2.0	4400	4,40	3.60	4.70
1900	1,90	1.5	2.1	4500	4,50	3.6	4.9
2017	2,00	1.6	2.2	5045	5,00	4.0	5.5
2100	2.10	1.70	2.30	5342	5,33	4.3	5.8
2218	2,20	1.8	2.4	5400	5,40	4.3	5.9
2300	2.30	1.8	2.5	5545	5,50	4.4	6.0
2419	2,40	1.9	2.6	6050	6,00	4.8	6.5
2502	2,50	2.0	2.7	6452	6,40	5.1	7.0
2621	2,60	2.1	2.8	7056	7,00	5.6	7.6
2725	2,70	2.2	2.9	7040	7,40	5.9	8.1
2842	2,84	2.3	3.1	8064	8,00	6.4	8.7
				1012	10,00	8.0	10.9

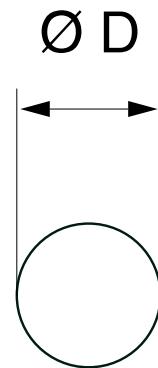
Contact us for alternative sizes.

Example:

1613 GT1000 = profile reference + Silicone
silver plated conductor

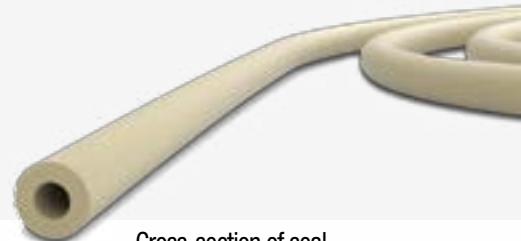
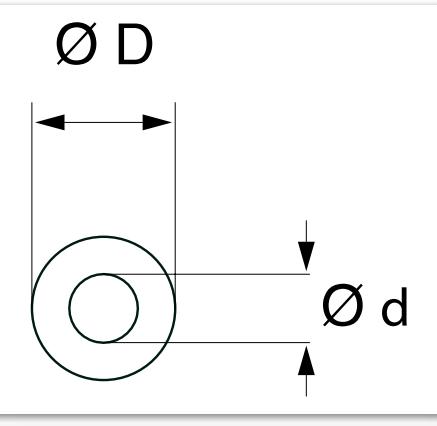
Recommended groove dimensions calculation is
based on the following data:

Average seal compression 20%
Groove fill rate 90%

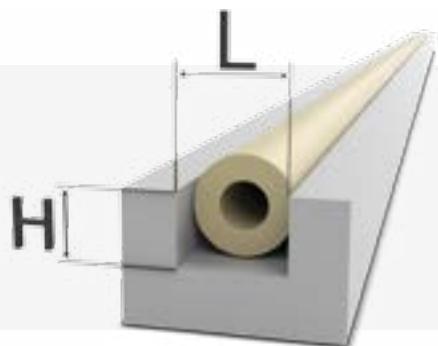


Hollow round profile

Ref.	D (mm)	d (mm)	L (mm)	H (mm)	Ref.	D (mm)	d (mm)	L (mm)	H (mm)
1005	1.00	0.50	1.10	0.8	3214	3.18	1.40	3.30	2.40
1305	1.30	0.55	1.40	1.0	3211	3.20	1.10	3.60	2.40
1406	1.45	0.65	1.55	1.10	3215	3.20	1.50	3.40	2.40
1607	1.50	0.70	1.60	1.10	3217	3.20	1.70	3.40	2.20
1605	1.60	0.50	1.80	1.20	32016	3.20	1.60	3.40	2.30
1608	1.60	0.80	1.70	1.20	3202	3.20	2.00	3.40	2.10
1808	1.80	0.80	1.90	1.40	3412	3.40	1.20	3.60	2.60
1812	1.80	1.10	1.90	1.40	3420	3.40	2.00	3.50	2.50
2011	2.00	1.10	2.10	1.50	3519	3.50	1.90	3.70	2.60
2050	2.00	0.50	2.20	1.50	4013	4.00	1.30	4.20	2.80
2080	2.00	0.80	2.10	1.50	4020	4.00	2.00	4.20	2.80
2108	2.10	0.80	2.20	1.60	4520	4.50	2.00	4.70	3.40
2112	2.10	1.27	2.20	1.60	4525	4.50	2.50	4.60	3.30
2206	2.25	0.60	2.40	1.70	5023	5.00	2.30	5.20	3.80
2309	2.30	0.89	2.50	1.70	5323	5.30	2.30	5.50	4.00
2310	2.30	1.00	2.40	1.70	5535	5.50	3.50	5.70	4.10
2313	2.30	1.30	2.40	1.70	6030	6.00	3.00	6.20	4.50
2305	2.50	0.50	2.70	1.90	6004	6.00	4.00	6.10	4.40
2510	2.50	1.00	2.70	1.90	6432	6.40	3.20	6.60	4.80
2511	2.50	1.10	2.60	1.90	7034	7.00	3.40	7.20	5.30
2608	2.60	0.80	2.80	2.00	7037	7.00	3.75	7.20	5.00
2610	2.60	1.00	2.70	2.00	7837	7.85	3.75	8.00	5.90
2612	2.60	1.20	2.80	1.90	7949	7.95	4.88	8.20	6.00
2611	2.68	1.08	2.90	2.00	8061	8.00	6.00	8.20	5.60
2717	2.75	1.70	2.90	2.10	9060	9.00	6.00	9.20	6.80
2808	2.80	0.80	3.10	2.10	9563	9.50	6.40	9.70	7.10
2815	2.80	1.50	3.00	2.10	1106	11.00	6.50	11.20	8.30
30010	3.00	1.00	3.30	2.30	1206	12.00	6.00	12.20	9.00
3011	3.00	1.10	3.20	2.30	1208	12.00	8.00	12.10	8.50
3012	3.00	1.20	3.10	2.30	1209	12.00	9.00	12.00	8.40
3014	3.00	1.40	3.20	2.20	1601	16.00	15.00	16.00	10.00
3016	3.00	1.60	3.20	2.10	2813	28.00	12.50	28.00	20.00
3212	3.18	1.14	3.40	2.40	3002	30.00	20.00	30.00	22.00



Cross-section of seal



Recommended groove dimensions
Machining tolerance: ± 0.05

Contact us for alternative sizes.

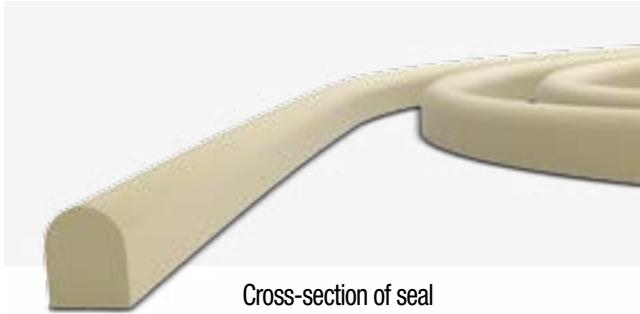
Example:

1613 GT1000 = profile reference + Silicone silver plated conductor

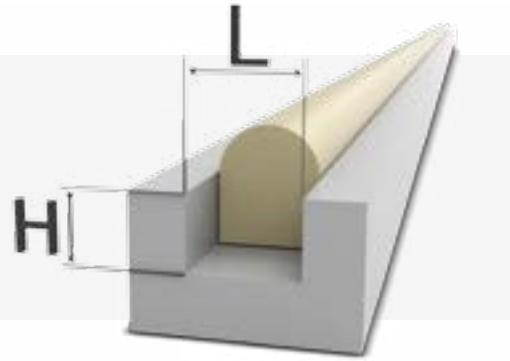
Recommended groove dimensions calculation is based on the following data:

Average seal compression 25%
Groove fill rate 95%

Solid "D" profile



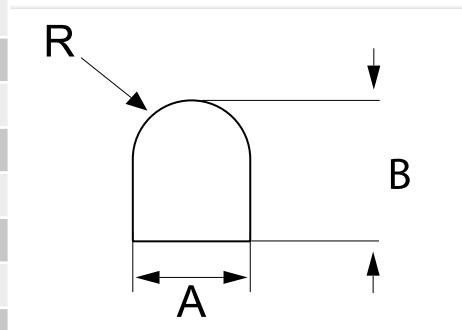
Cross-section of seal



1

Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	A (mm)	B (mm)	R (mm)	L (mm)	H (mm)
2713	1,30	2,70	0,65	1,6	2,3
1617	1,60	1,70	0,80	1,8	1,4
2022	2,00	2,20	1,00	2,3	1,9
2024	2,00	2,40	1,00	2,3	2,0
2217	2,20	1,75	1,10	2,4	1,5
2420	2,40	2,00	1,20	2,7	1,7
3035	3,00	3,50	1,50	3,5	3,0
3045	3,00	4,50	1,50	3,6	3,8
3046	3,00	4,60	1,50	3,6	3,9
3060	3,00	6,00	1,50	3,6	5,1
3997	3,96	3,96	1,98	4,5	3,4
4030	3,96	3,00	1,50	4,3	2,6
4544	4,50	4,40	2,25	5,1	3,7
5040	4,00	5,00	2,00	4,7	4,3
50045	5,00	4,50	2,50	5,6	3,8
60031	6,00	3,00	3,00	6,0	2,6



Contact us for alternative sizes.

Example:

1613 GT1000 = profile reference + Silicone silver plated conductor

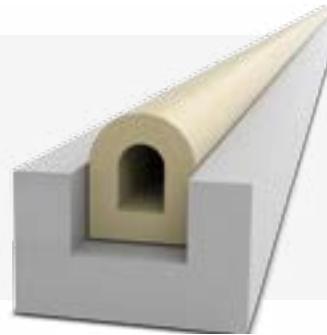
Recommended groove dimensions calculation is based on the following data:

Average seal compression 15%
Groove fill rate 92%

Hollow "D" profile

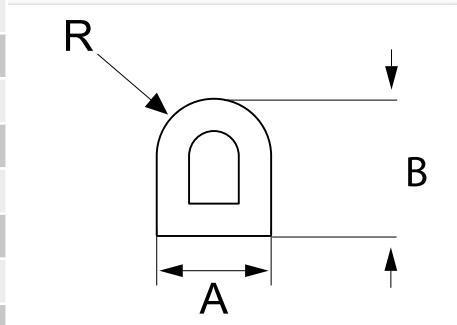


Cross-section of seal



Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	A (mm)	B (mm)	R (mm)	Wall thickness (mm)
3931	3.92	3.00	1.96	0.80
3996	3.96	3.96	1.98	1.14
4031	3.96	3.00	2.00	0.80
4747	4.70	4.70	2.35	1.27
47047	4.75	4.75		
4948	4.80	4.80	2.40	1.30
6031	6.00	3.00		
6331	6.35	6.35	3.18	1.61
70009	7.00	9.00	3.50	1.60
70011	7.00	10.00		
70080	7.00	8.00		
7638	7.60	3.00		
7639	7.60	3.98	3.80	1.00
7979	7.90	7.90	3.95	1.57
1003	10.00	10.00		1.57
1030	10.00	3.00		
1111	11.99	10.99	6.00	2.00
1510	15.00	10.00	7.50	1.50



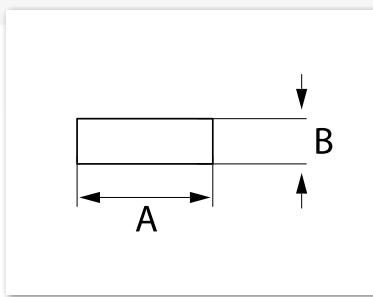
Contact us for alternative sizes.

Example:

3931 GT1000 = Silicone loaded with silver plated copper

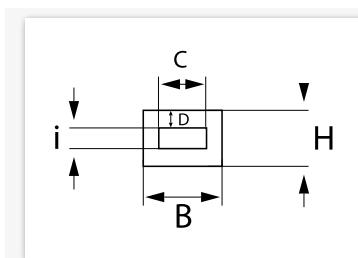
Other extruded conductive profiles

SOLID RECTANGULAR PROFILE



Ref.	A (mm)	B (mm)	Ref.	A (mm)	B (mm)
1025	1.00	2.50	2503	5.00	3.00
1610	1.60	1.07	6010	6.00	1.00
1805	1.80	0.50	6020	6.00	2.00
2010	2.00	1.00	6080	6.00	8.00
2415	2.41	1.57	6416	6.40	1.60
2501	2.50	1.00	6580	6.50	8.00
2515	2.50	1.50	7512	7.50	1.25
3032	3.00	3.20	8060	8.00	6.00
3040	3.00	4.00	1016	10.00	1.60
3115	3.00	1.50	1203	12.00	3.00
3010	3.00	1.00	1240	12.00	4.00
3019	3.05	1.91	1248	12.70	4.78
3216	3.20	1.60	1273	12.70	3.18
3232	3.20	1.00	1503	15.00	3.00
3248	3.20	4.80	2542	25.40	2.00
3610	3.60	1.10	3510	35.00	1.00
4016	4.00	1.60	3710	37.00	10.00

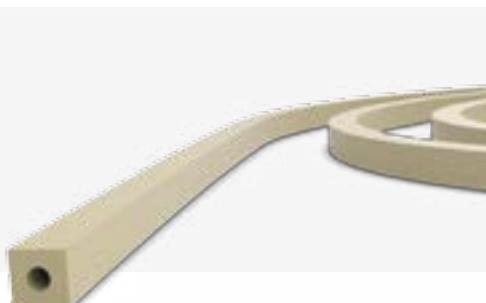
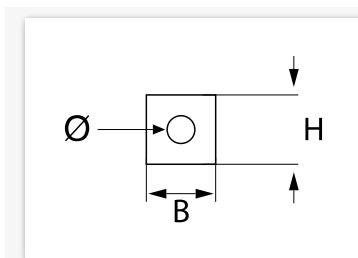
HOLLOW RECTANGULAR PROFILE



Ref.	B (mm)	H (mm)	C (mm)	D (mm)	I (mm)
2738	3.80	2.70	2.30	0.80	1.00
1268	12.00	6.00	8.00	0.80	4.40

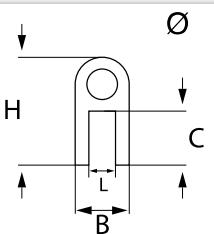


HOLLOW SQUARE PROFILE

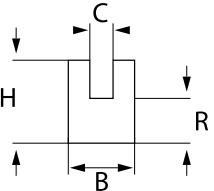


Ref.	B (mm)	H (mm)	Ø (mm)
2828	2.80	2.80	1.20
3031	3.00	3.00	1.00
30315	3.00	3.00	1.50
3535	3.50	3.50	1.40
6062	6.00	6.00	2.50

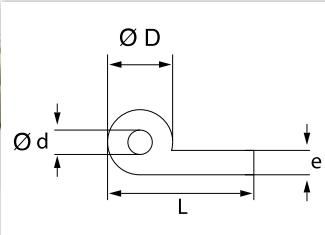
Ref.	B (mm)	H (mm)	L (mm)	C (mm)	\emptyset (mm)
1531	1.57	3.18	0.81	1.60	0.50
1836	1.80	3.60	0.40	1.80	0.50
2357	2.30	5.70	0.80	3.40	0.90
2055	2.00	5.50	0.80	3.50	1.00
2560	2.50	6.00	-	-	1.00
3163	3.18	6.35	1.57	3.18	1.80
3523	3.50	4.50	1.60	1.70	2.30

"A" PROFILE

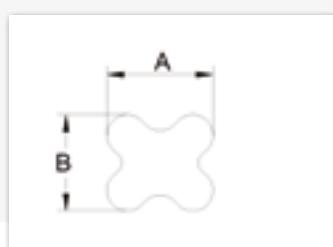
Ref.	B (mm)	H (mm)	C (mm)	R (mm)
2525	2.54	2.54	0.86	0.84
3228	3.20	2.80	0.66	1.27
3939	3.96	3.96	1.57	1.19
39039	3.96	3.96	1.57	2.80
4050	4.00	5.00	1.40	2.70
4056	4.50	5.50	2.10	3.00
4439	4.45	4.00	1.19	1.91
8080	8.00	8.00	5.00	1.50
9162	9.15	6.20	3.00	4.40

"U" PROFILE

Ref.	\emptyset D (mm)	\emptyset d (mm)	L (mm)	e (mm)
5712	3.50	2.55	5.70	1.20
4084	4.00	2.00	8.40	2.00
4090	4.00	1.50	9.00	1.50
5011	5.00	1.80	11.00	1.70
8014	7.92	4.70	14.30	1.60
8114	7.92	3.42	14.30	1.60
3015	3.00	1.50	15.00	2.00
6401	6.40	3.20	16.00	1.60
1165	11.00	6.50	17.50	1.60
9019	9.00	6.48	19.00	1.60
7018	6.40	4.80	19.10	1.60
1021	10.00	6.00	21.00	2.00

"P" PROFILE**QUADRILOBE**

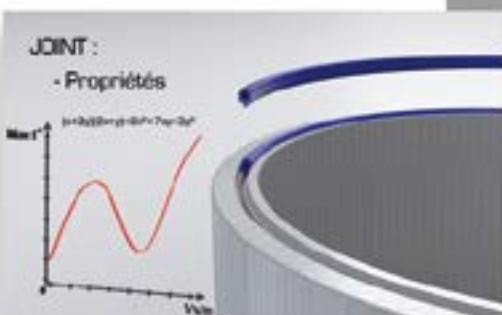
Ref.	A (mm)	B (mm)
2831	2.80	3.10



JOINTS sur-Mesure



1. Prise en compte des contraintes



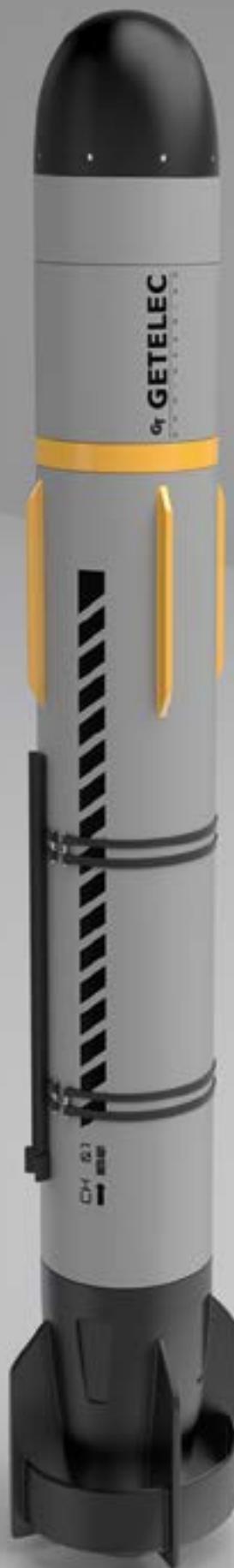
2. R&D: formulation et mise en forme



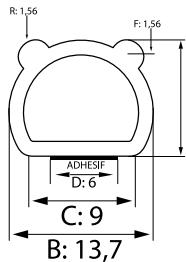
3. Fabrication des outillages



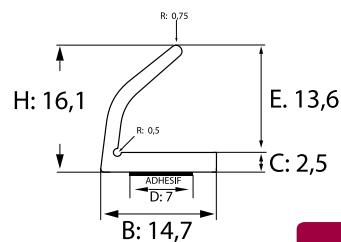
4. Extrusion sur-mesure



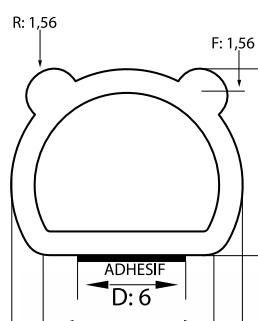
Telecoms cabinets and bays specific profile



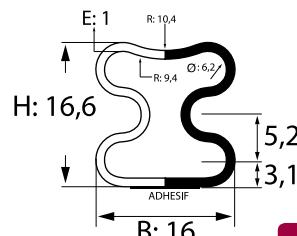
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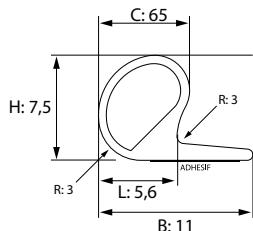
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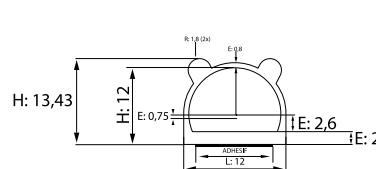
Ref. 1539



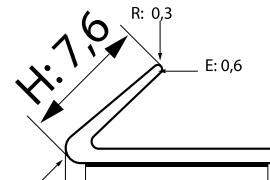
Ref. 1616



Ref. 7511



Ref. 16013



Ref. A903

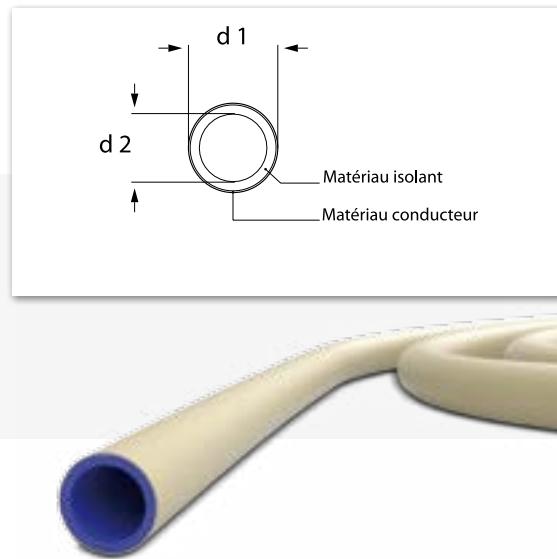
Profile with conductive coating

MCC gaskets are made up of a conductive outer skin applied to an insulating core. These products are made by double layer co-extrusion. This continuous transformation method makes it possible to guarantee excellent cohesion between the insulating and the conducting materials. The seal is available in solid and hollow round profile in continuous length, cut to length or glued into O rings.

The conductive outer skin comprises an elastomer loaded with silver, silver plated copper etc. The binder is a silicone or fluorosilicone in the case of usage in an aggressive environment (hydrocarbons, solvents, etc.).

The average thickness of this conductive coat is 0.2mm.

Ref.	(D)mm	d (mm)
1812	1.80	1.10
2108	2.10	0.80
2505	2.50	0.50
2511	2.50	1.10
2608	2.60	0.80
3211	3.20	1.10
3202	3.20	2.00
6432	6.40	3.20



	Standards	GT 2640	GT 2647	GT 2660	GT 2667
Type MIL G 83528		K	K	K	K
Elastomer		Silicone	Fluorosilicone	Silicone	Fluorosilicone
Load		silver	silver	silver	silver
Volume resistivity $\Omega\text{-cm}$	MIL G 83528	< 0.005	< 0.005	< 0.005	< 0.005
Shore hardness A ± 7	ASTM D 2240	40	40	60	60
Working temperature $^{\circ}\text{C}$		-55 to +125	-55 to +125	-55 to +125	-55 to +125
Colour		Beige	Beige	Beige	Beige
Shielding performance: 20 MHz 100 MHz 500 MHz 2GHz 10GHz		> 60 dB	> 60 dB	> 60 dB	> 60 dB

Flat connector gaskets

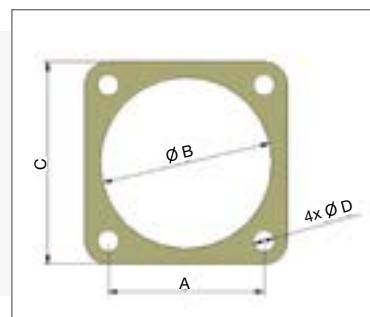
Housing	Getelec reference	A ± 0.25mm	B ± 0.51mm	C ± 0.38mm	D ± 0.25mm	Standard thickness (mm)
6	D 110	11.90	9.53	18.75	3.60	0.50 or 0.80
6	D 111	12.70	11.00	17.50	3.00	0.50 or 0.80
8	D 112	15.10	16.00	21.34	3.43	0.50 or 0.80
8	D 113	15.10	14.40	20.60	3.00	0.50 or 0.80
8	D 114	15.10	12.70	22.23	3.96	0.50 or 0.80
9	D 115	18.20	19.00	24.50	3.60	0.50 or 0.80
10	D 116	18.20	15.88	25.40	3.96	0.50 or 0.80
11	D 117	20.60	22.23	26.93	3.60	0.50 or 0.80
12	D 118	20.60	19.05	27.80	3.60	0.50 or 0.80
13	D 119	23.00	25.53	29.30	3.43	0.50 or 0.80
14	D 120	23.00	22.23	30.18	3.96	0.50 or 0.80
16	D 121	24.60	25.40	32.54	3.96	0.50 or 0.80
15/16	D 122	24.60	28.83	31.95	3.96	0.50 or 0.80
18	D 123	27.00	28.83	35.00	3.96	0.50 or 0.80
17/18	D 124	27.00	32.00	34.32	3.96	0.50 or 0.80
19/20	D 125	29.36	34.93	38.10	3.60	0.50 or 0.80
20	D 126	29.36	33.30	37.26	3.20	0.50 or 0.80
21/22	D 127	31.75	38.10	41.30	3.60	0.50 or 0.80
22	D 128	31.75	34.93	41.30	4.37	0.50 or 0.80
23/24	D 129	34.93	41.30	44.45	4.37	0.50 or 0.80
24	D 130	34.93	38.10	44.45	5.16	0.50 or 0.80
25	D 131	38.10	44.45	47.63	4.37	0.50 or 0.80
28	D 132	39.70	44.45	50.80	5.20	0.50 or 0.80
32	D 133	44.45	50.80	57.15	5.60	0.50 or 0.80
36	D 134	49.23	57.15	63.50	5.60	0.50 or 0.80
40	D 135	55.58	63.50	69.85	5.60	0.50 or 0.80
44	D 136	60.33	70.64	76.20	5.60	0.50 or 0.80
48	D 137	66.70	77.00	82.55	5.60	0.50 or 0.80

Contact us for alternative thicknesses.

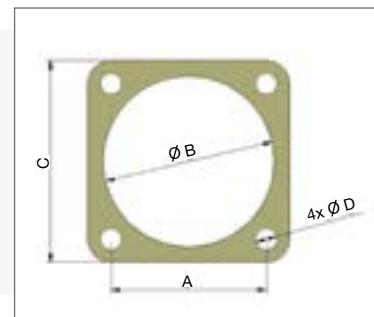
Gaskets made from:

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals

These seals can be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.



GETELEC reference	A ± 0.25mm	B ± 0.51mm	C ± 0.38mm	D ± 0.25mm	Standard thickness (mm)
G 21	8.60	7.70	12.90	2.40	0.50 ou 0.80
J 61	12.70	11.00	17.50	3.00	0.50 ou 0.80
S 122	12.70	11.20	18.00	3.20	0.50 ou 0.80
A 57	15.10	14.40	20.60	3.00	0.50 ou 0.80
B 76	15.10	14.40	20.60	3.00	0.50 ou 0.80
H 13	15.10	14.30	21.00	3.30	0.50 ou 0.80
K 177	18.00	14.80	24.00	3.50	0.50 ou 0.80
H 194	18.00	11.30	24.00	3.50	0.50 ou 0.80
F 86	18.20	17.50	24.00	3.50	0.50 ou 0.80
Z 30	18.20	15.50	24.00	3.20	0.50 ou 0.80
K 34	18.25	19.00	24.50	3.50	0.50 ou 0.80
H 15	18.30	18.40	24.40	3.30	0.50 ou 0.80
A 256	20.60	18.00	28.00	3.20	0.50 ou 0.80
C 86	20.60	19.05	26.20	3.10	0.50 ou 0.80
H 64	20.60	22.20	26.90	3.50	0.50 ou 0.80
H 14	20.60	23.20	27.00	3.30	0.50 ou 0.80
R 3	20.60	23.50	30.00	3.50	0.50 ou 0.80
Z 31	20.60	19.50	26.50	3.20	0.50 ou 0.80
J 151	21.00	19.50	27.00	3.50	0.50 ou 0.80
C 84	23.00	23.00	28.60	3.00	0.50 ou 0.80
B 6	24.60	24.00	33.00	3.20	0.50 ou 0.80
J 193	24.60	28.60	32.00	3.60	0.50 ou 0.80
Z 32	24.60	26.00	32.00	3.20	0.50 ou 0.80
K 178	25.00	31.00	25.40	3.50	0.50 ou 0.80
D 30	26.20	25.10	35.00	3.50	0.50 ou 0.80
E 104	27.00	32.00	34.30	4.00	0.50 ou 0.80
F 99	27.00	30.90	33.50	3.30	0.50 ou 0.80
N 32	27.00	30.00	33.00	3.20	0.50 ou 0.80
S 123	28.20	31.75	36.50	3.00	0.50 ou 0.80
W 195	31.00	30.50	40.00	4.50	0.50 ou 0.80
S 124	30.50	35.00	39.70	3.00	0.50 ou 0.80
N 33	31.70	36.00	40.00	3.20	0.50 ou 0.80
B 187	31.75	32.10	41.30	3.60	0.50 ou 0.80
K 179	33.00	30.50	42.00	5.50	0.50 ou 0.80
S 125	34.90	38.00	42.90	3.00	0.50 ou 0.80
N 34	35.00	39.20	43.00	3.20	0.50 ou 0.80
J 142	42.00	36.00	49.00	4.00	0.50 ou 0.80



Contact us for alternative thicknesses.

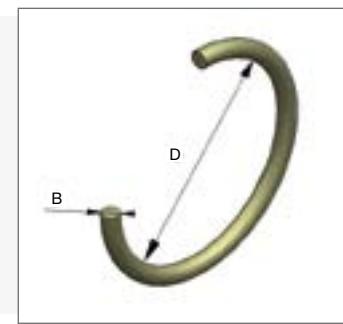
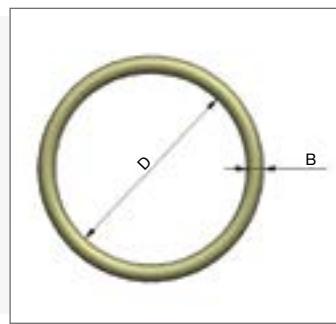
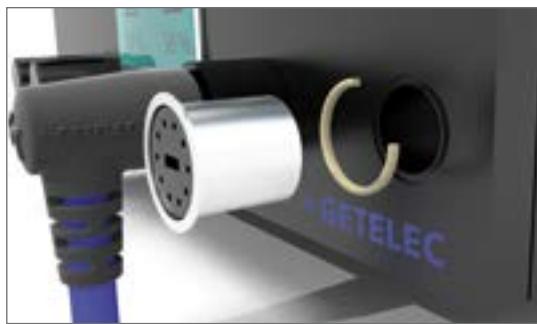
Gaskets made from:

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals

These seals can also be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.



Round connector seals



HOUSING	REF.	CROSS-SECTION	INTERIOR Ø
-	LR 16	1.50	7.60
-	LR 34	1.50	10.50
-	LR 31	1.70	7.50
-	LR 32	1.80	12.50
-	LR 71	1.80	14.00
-	LR 72	1.80	17.17
09-10	LR 17	1.80	20.30
-	LR 14	1.80	20.50
09-10	LR 67	1.80	21.90
-	LR 68	1.80	23.50
11-12	LR 18	1.80	25.10
-	LR 15	1.80	25.30
INTERIOR Ø		TOLERANCES	
01 to 38 mm.		± 0.25 mm	
38 to 65 mm.		± 0.40 mm	

HOUSING	REF.	CROSS-SECTION	INTERIOR Ø
13-14	LR 12	1.80	28.30
15-16	LR 13	1.80	31.50
-	LR 10	1.80	33.00
17-18	LR 19	1.80	34.60
-	LR 11	2.60	32.00
19-20	LR 20	2.60	37.80
-	LR 54	2.60	40.00
-	LR 55	2.60	57.00
21-22	LR 84	2.60	40.90
23-24	LR 124	2.60	44.10
-	LR 125	2.60	47.40
-	LR 134	2.60	60.00
CROSS-SECTIONS		TOLERANCES	
1.5 to 1.8 mm.		± 0.08 mm	
1.8 to 2.6 mm.		± 0.15 mm	

Fast delivery on other dimensions on request.

Gaskets made from:

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000,

These seals can also be made in insulating fluorosilicone or not or in corrosion-resistant bi-material

D Sub Connector Seals

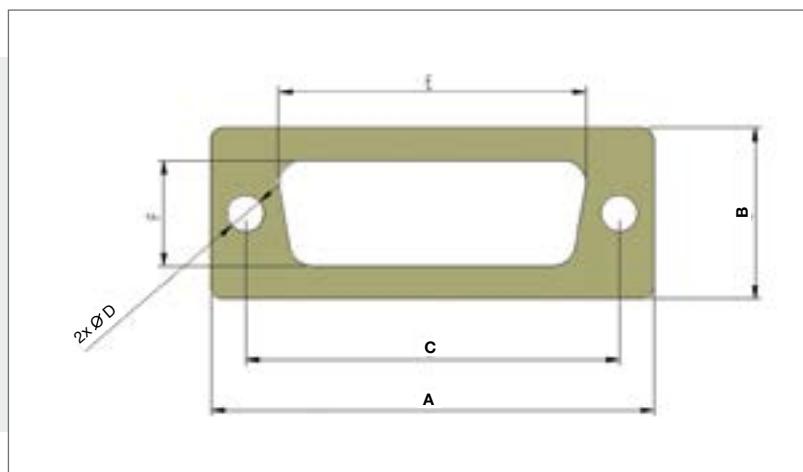
D SUB connector seals are used for connecting drawer bays and miniature chassis cables.

This type of seal is widely used in the following areas:

telecoms, medical, information technology, military and aerospace.

GTELEC supplies these seals in standard sizes from 9 to 50 pins.

These seals can also be custom-produced to suit your needs.



Housing sizes	Getelec reference	A (mm) \pm 0.38	B (mm) \pm 0.38	C (mm) \pm 0.25	D (mm) \pm 0.25	E (mm) \pm 0.38	F (mm) \pm 0.25	Cutting angle
9 contacts	H 127	30.81	15.09	25.00	3.05	17.70	9.14	10°
15 contacts	H 128	39.52	15.24	33.32	3.30	27.43	9.40	10°
25 contacts	H 129	53.01	15.09	47.04	3.05	40.21	9.60	10°
37 contacts	D 165	69.32	15.09	63.50	3.05	56.67	9.60	10°
50 contacts	D 166	66.93	15.37	61.11	3.05	53.57	11.84	10°

All these dimensions are expressed in millimeters.

Possibility of making MICRO-D connector seals on request

Seals made of material:

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals, thicknesses 0.4 to 0.8 mm

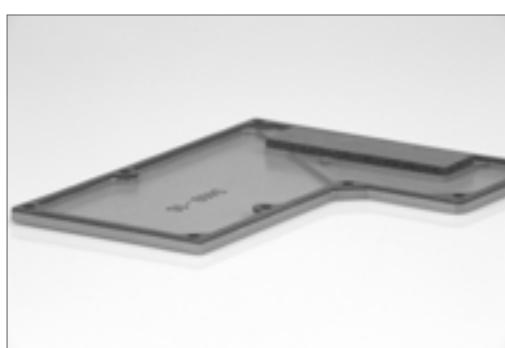
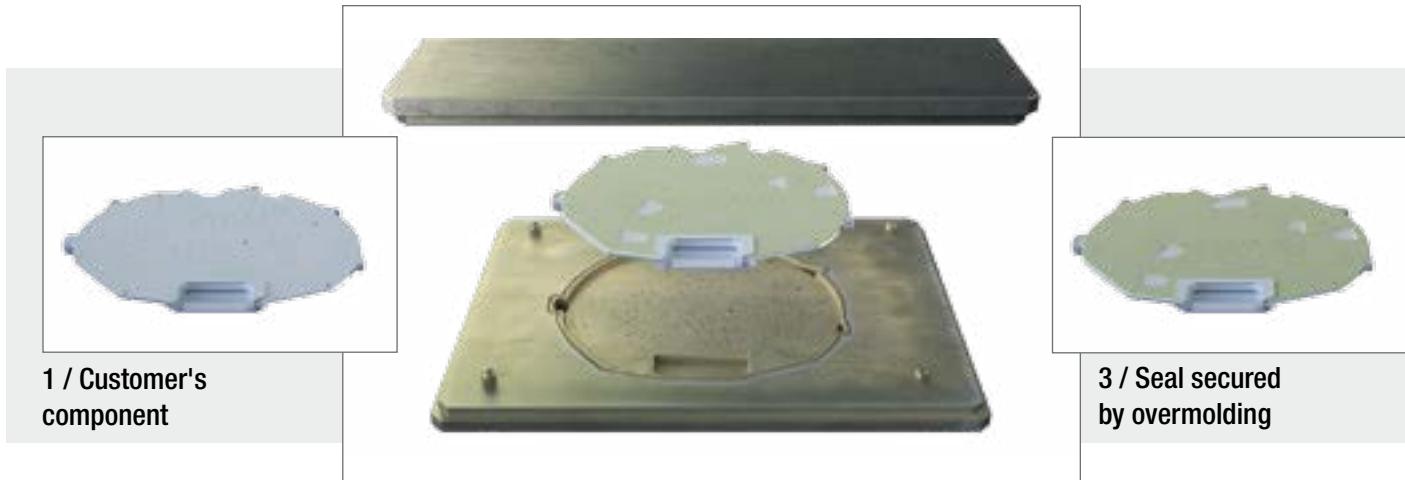
These joints can also be made of fluorinated or non-fluorinated insulating silicone, or corrosion-resistant bi-material

Seals secured by overmolding

The procedure, used in our production facility, enables seals to be vulcanized by molding onto the covers of electronic assemblies, in the various conductive materials, bringing the following advantages:

- No need to glue seals
- Improved mechanical performance
- • Elimination of cumulative tolerances in the cover/adhesive/seal assembly
- Eliminates the need to machine grooves for positioning flat or rounded seals
- Optimized seal cost
- Enables provision of externally fitted insulating component, enabling corrosion-resistant assemblies
- Choice of materials
- Fast delivery

The assembly's electrical and mechanical characteristics are similar to those quoted on the specification sheets of the material used.



We are also able to provide a complete solution with mechanical part and gasket.

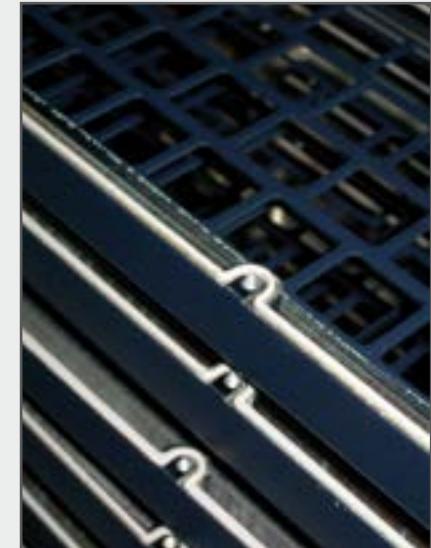
Seals positioned by robotic arm

Automatic placement technology is a completely automated electromagnetic shielding solution for your equipment allowing you to meet the most demanding electromagnetic compatibility requirements.

Seals are placed in position with exceptional precision, adhering perfectly to the application surface.

Advantages:

- Reduced costs
- No gluing process
- No manual seal placement
- Prototyping in under 48 hours
- Bi-material joint availability (one part insulating/one part conductive) and insulator.



Characteristics

	GT/D 1010		GT/D 5010	
	Standards - test	Value	Standards - test	Value
Material	-	Silicone	-	Silicone
Load	-	Cu/Ag	-	Al/Ag
Shielding performance 200 MHz to 10 GHz	MIL-G-83528	80-100 dB	MIL-G-83528	80-100 dB
Volume resistivity Ohm-cm	MIL-G-83528	0.05	MIL-G-83528	0.01
Tensile strength (min.)	ASTM D 412	0.60 MPa	ASTM D 412	> 0.55 MPa
Elongation (min.)	ASTM D 412	60%	ASTM D 412	> 50 %
Hardness (shore A), +/- 10	ASTM D2240	45	ASTM D2240	60
RDC (22 hrs at 70°C), % Max.	ASTM D395 Method B	35%	ASTM D395 Method B	25%
Density (g/cm3)	ASTM D792	2.6	ASTM D792	1.90
Maximum working temperature	-	125°C	-	160°C

Cord diameter: 0.5mm to 2mm in single or multi layers.

Available in ready-to-use syringe.

Places cord on the equipment (conductor and/ insulator)

GT 1006 Die-cut waveguide flange seals

Conductive GT1006 is a silicone elastomer, loaded with passivated silver-plated copper, with expanded copper reinforcement. This product is particularly recommended for waveguide flanges, as the reinforcement prevents creep inside the guide when the joint is tightened.

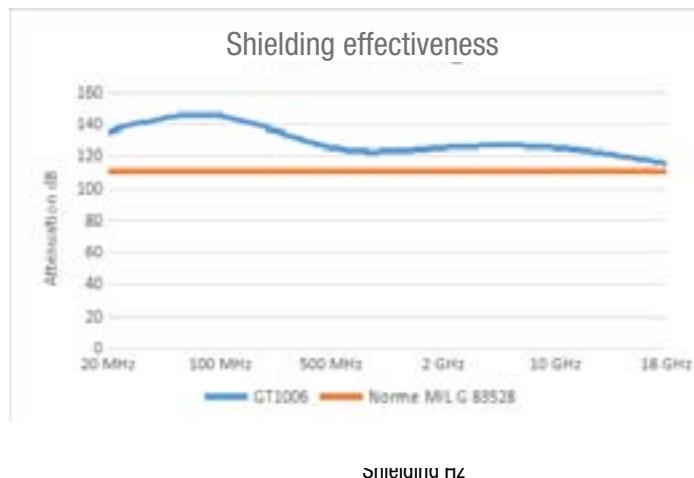
For applications needing pressurisation, it is possible to have a raised lip around the opening to ensure sealing.

Joints made are re-usable after dis-assembly.

CHARACTERISTICS

PRODUCT	GT 1006	MIL G 83528 specification
Load	Cu-Ag	-
MIL G 83528 standard	Type G	-
Volume resistivity $\Omega\text{-cm}$	< 0.002	0.007
Density	490	475
Hardness shore A	86	80
Break resistance kg/cm^2	-	-
Tear strength kg/cm	-	-
% elongation at break	10.5	20
% residual deformation after 70 hours' compression at 100°C	-	-
Continuous working temperature °C	-55°C to +125°C	-55°C to +125°C
Colour	Brick red	-
Resistance after ageing $\Omega\text{-cm}$	0.105	0.01
Resistance under vibration $\Omega\text{-cm}$	For	0.06
	After	0.009
		0.007

MICROWAVE SHIELDING



Format options:

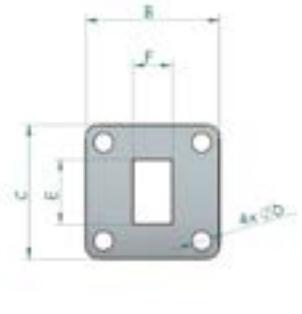
- Moulded
- Cut
- Sheet

GT 1006 Die-cut waveguide flange seals

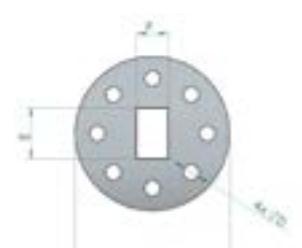
Frequency range (Ghz)	Band	Size of waveguide	JAN Designation	Flange type			Getelec article Reference	MIL 83528 013 Reference []-()	Getelec tool Reference
				UG	CPR	CMR			
26.50 - 40.00	Ka	WR28	RG-96/U (silver)	UG-599/U	-	-	PF8561	[G]-(001)	
18.00 – 26.50	K	WR42	RG-53/U (brass)	UG-595/U UG-597/U	-	-	PF060010068	[G]-(003)	D 72
12.40 – 18.00	Ku	WR62	RG-91/U (brass)	UG-419/U	-	-	PF8562	[G]-(005)	D 83
10.00 – 15.00	-	WR75	-	-	-	-	PF060010018	[G]-(007)	R 31/B
8.20 – 12.40	X	WR90	RG-52/U (brass)	UG-39/U UG-135/U UG-1736/U UG-1737/U	-	-	PF060010001	[G]-(009)	D 82 (1)
					CPR-90F	-	PF8563	[G]-(010)	C 92
7.05 – 10.00	X1	WR112	RG-51/U (brass)	UG-51/U UG-138/U UG-1734/U UG-1735/U	-	-	PF060010002	[G]-(015)	D 87 (1)
					CPR-112F	-	PF060010128	[G]-(016)	D 92
5.85 – 8.20	Xb	WR137	RG-50/U (brass)	UG-344/U UG-441/U UG-1732/U UG-1733/U	-	-	PF060010074	[G]-(019)	D 88 (1)
					CPR-137F	-	PF060010042	[G]-(020)	D 54
					-	-	PF060010075	[G]-(021)	D 99
4.90 – 7.05	-	WR159	-	UG-1730/U UG-1731/U	CPR-159F	-	PF060010107	[G]-(024)	D 84
					-	-	PF8564	[G]-(025)	
3.95 – 5.85	C	WR187	RG-49/U (brass)	UG-149A/U UG-407/U UG-1728/U UG-1729/U	-	-	PF060010049	[G]-(026)	D 89 (1)
					CPR-187F	-	PF8565	[G]-(027)	D 32
					-	-	PF8566	[G]-(028)	
3.30 – 4.90	-	WR229	-	UG-1726/U UG-1727/U	CPR-229F	-	PF060010105	[G]-(031)	D 94
					-	-	PF8567	[G]-(032)	
2.60 – 3.95	S	WR284	RG-48/U (brass)	UG-53/U UG-584/U UG-1724/U UG-1725/U	-	-	PF060010061	[G]-(033)	D 90 (1)
					CPR-284F	-	PF8568	[G]-(034)	
					-	-	PF8569	[G]-(035)	
2.20 – 3.30	-	WR340	RG-112/U (brass)	UG-533/U UG-554/U	CPR-340F	-	PF8570	[G]-(038)	D 91
1.70 – 2.60	W	WR430	RG-104/U (brass)	UG-435A/U UG-437A/U	-	-	PF8571	[G]-(040)	D 85
					CPR-430F	-	PF8572	[G]-(041)	
1.12 – 1.70	L	WR650	RG-69/U (brass)	UG-417A/U UG-418A/U	-	-	PF060010009	[G]-(042)	D 86

GT 1006 Die-cut waveguide flange seals

Reference Getelec Article	Reference Tools Reference	B (mm)	C (mm)	E (mm)	F (mm)	D (mm)	Thickness (mm)	EIA waveguide
PF8561		19.05	19.05	3.68	7.24	2.95	0.70	WR28
PF060010068	D 72	22.23	22.23	4.45	10.80	2.95	0.70	WR42
PF8562	D 83	33.35	33.35	16.00	8.13	3.56	0.70	WR62
PF060010018	R 31/B	38.00	38.00	19.30	9.78	3.94	0.70	WR75
PF060010001	D 82/1	41.28	41.28	22.99	10.29	4.29	0.70	WR90
PF8563	C 92	53.19	40.49	10.29	22.99	4.29	0.70	WR90
PF060010002	D 87/1	47.63	47.63	28.70	12.83	4.57	0.70	WR112
PF060010128	D 92	63.50	44.45	12.83	28.70	4.34	0.70	WR112
PF060010042	D 54	68.25	49.20	16.08	35.05	5.23	0.70	WR137
PF060010075	D 99	57.94	38.89	16.05	35.10	3.81	0.70	WR137
PF060010107	D 84	80.98	61.93	20.45	40.64	6.53	0.70	WR159
PF8564		63.50	44.45	20.32	40.64	4.06 / 3.81	0.70	WR159
PF8565	D 32	63.50	88.90	47.75	22.35	6.76	0.70	WR187
PF8566		70.64	45.31	22.40	47.80	3.96 / 3.58	0.70	WR187
PF060010105	D 94	98.43	69.85	29.34	58.42	6.86	0.70	WR229
PF8567		80.16	50.80	29.34	58.42	3.81	0.70	WR229
PF8568		76.20	114.30	72.39	34.29	6.76	0.70	WR284
PF8569		59.54	37.64	72.39	34.29	4.37 / 4.78	0.70	WR284
PF8570	D 91	138.18	95.25	43.43	86.61	6.71 / 6.35	0.70	WR340
PF8571	D 85	161.14	106.38	54.86	109.47	6.76	0.70	WR430
PF060010009	D 86	220.68	138.13	82.80	165.35	6.35 / 8.33	0.70	WR650



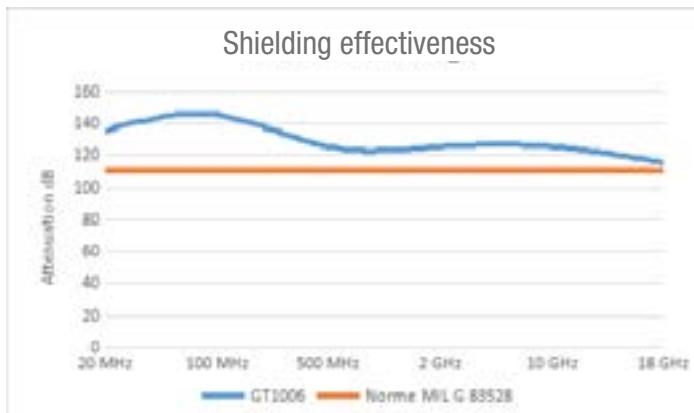
Getelec Article Reference	Reference Getelec Tools	A (mm)	E (mm)	F (mm)	D (mm)	Thickness	EIA waveguide
PF060010074	D 88/1	79.38	35.10	16.05	5.94	0.70	WR137
PF060010049	D 89/1	92.08	47.80	22.40	5.94	0.70	WR187
PF060010061	D 90/1	134.93	72.39	34.29	7.37	0.70	WR284



Moulded waveguide flange seals

Frequency range (Ghz)	Band	Size of aveguide	JAN Designation	Flange type			Getelec Article Reference	MIK 83528 Reference 013 []-()	Reference tool Reference
				UG	CPR	CMR			
26.50 - 40.00	Ka	WR28	RG-96/U (silver)	UG-600A/U	-	-	PF3457	[K]-(002)	LR 121
18.00 – 26.50	K	WR42	RG-53/U (brass)	UG-596A/U UG-598A/U	-	-	PF8572	[K]-(004)	LR 120
12.40 – 18.00	Ku	WR62	RG-91/U (brass)	UG-541A/U	-	-	PF030040098	[K]-(006)	LR 42
				-	-	-	PF8573	-	LR 41
10.00 – 15.00	-	WR75	-	-	-	-	PF030040100	[K]-(008)	LR 35
				UG-136A/U UG-40A/U	-	-	PF030040097	[K]-(011)	LR 62
8.20 – 12.40	X	WR90	RG-52/U (brass)	UG-136B/U UG-40B/U	-	-	PF030040096	[K]-(012)	LR 61
				UG-1360/U UG-1361/U	CPR-90G	-	PF8574	[K]-(013)	LR 116
7.05 – 10.00	X1	WR112	RG-51/U (brass)	UG-52B/U UG-137B/U	-	-	PF030040072	[K]-(017)	LR 63
				UG-1358/U UG-1359/U	CPR-112G	-	PF040040013	[K]-(018)	LR 117
5.85 – 8.20	Xb	WR137	RG-50/U (brass)	UG-1356/U UG-1357/U	CPR-137G	-	PF040040026	[K]-(023)	LR 118
				UG-148C/U UG-406B/U	-	-	PF030040016	[K]-(029)	LR 65
3.95 – 5.85	C	WR187	RG-49/U (brass)	UG-1352/U UG-1353/U	CPR-187G	-	PF040040016	[K]-(030)	LR 119
				UG-54B/U UG-585A/U	-	-	PF030040017	[K]-(036)	LR 66
2.60 – 3.95	S	WR284	RG-48/U (brass)	UG-1348/U UG-1349/U	CPR-284G	-	PF040040010	[K]-(037)	LR 51

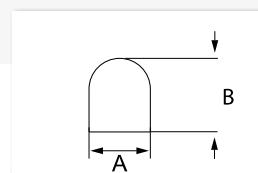
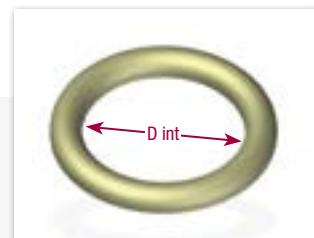
Material: Conductive silicone loaded with silver plated copper: **Ref. GT 1000 (cf. chapter 1)**



Moulded waveguide flange seals

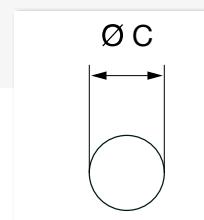
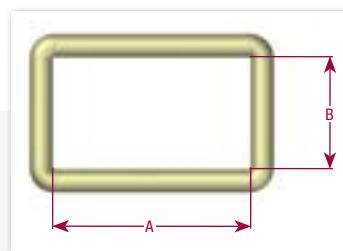
"D" SECTION O-RING SEAL

Getelec Article Reference	Reference Getelec Tools	D (mm)	A (mm)	B (mm)	EIA waveguide
PF3457	LR 121	10.4	2	1.4	WR 28
PF8572	LR 120	14.9	2	1.2	WR 42
PF030040098	LR 42	22.5	3.9	3.1	WR 62
PF030040100	LR 35	28.5	2.5	1.6	WR 75
PF030040096	LR 61	33.3	2.9	1.9	WR 90
PF030040097	LR 62	34	2.4	2.2	WR 90
PF030040072	LR 63	39.4	2.6	2	WR 112
PF030040016	LR 65	68.1	2.9		WR 187
PF030040017	LR 66	99.3	6.1	4.8	WR 284



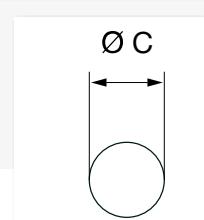
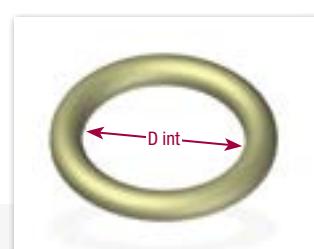
"O" SECTION RECTANGULAR SEAL

Getelec Article Reference	Reference Getelec Tools	A (mm)	B (mm)	C (mm)	EIA waveguide
PF8573	LR 41	18.4	10.4	2.1	WR 62
PF8574	LR 116	29.5	16.8	2.6	WR 90
PF040040013	LR 117	35.8	19.93	2.6	WR 112
PF040040026	LR 118	42.2	23.1	2.6	WR 137
PF040040016	LR 119	55.2	29.8	3.5	WR 187
PF040040010	LR 51	80.6	42.5	3.5	WR 284



"O" SECTION O-RING SEAL

Getelec Article Reference	Reference Getelec Tools	C (mm)	D (mm)	EIA waveguide
PF030040016	LR 65	2.9	68.1	WR 187



MANAGEMENT SYSTEM CERTIFICATE

Certificate No.
59406-2009-AQ-FRA-SINCERT

First Issue Date 2011-05-20	Certificate Issue Date 2017-05-20	Certificate Reissue Date 2017-05-19	Certification Expiry Date 2020-05-19*
--------------------------------	--------------------------------------	----------------------------------------	------------------------------------------

This certifies that the quality management system of

GETELEC

375 rue Morane Saulnier, Buc 78530, France

Conforms to the quality management system standard

ISO 9001:2008

and

EN 9100:2009

(TECHNICALLY EQUIVALENT TO AS9100C AND JISQ 9100:2009)

Assessment has been performed in accordance with EN9104-001:2013 standard requirements

Certification Structure: SINGLE SITE

This certificate is valid for the following products or services:

(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization)

Design, manufacturing and sale of electromagnetic shielding gasket realized by molding, extrusion, bonding and die-cutting.

Sector EA: 19

**) This certificate will not be valid after 15 September 2018*

Place and date:
Vimercate (MB), 2017-05-19



Eric Maugard



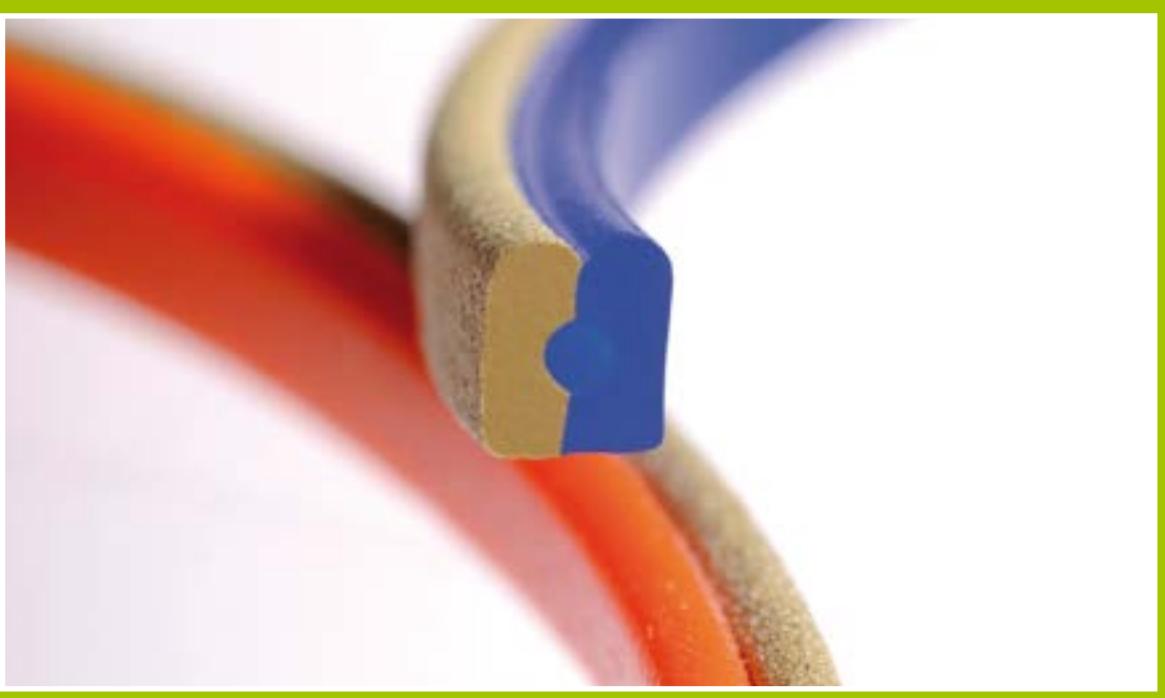
SCSA N° 003 R
SGA N° 663 D
SGE N° 337 M
SGI N° 304 P
EMAS N° 979 P
FAD N° 003 B
PR5 N° 994 C
PR6 N° 092 G

Membro di IAC-EA per gli schemi di accreditamento
SGO, SGA, PRD, PRS, ISP, GHS, LAB e LAT; di PEU-AP
per gli schemi di accreditamento SGQ, SGA, SSI, FSN
e PRD e di PEU-ILAC per gli schemi di accreditamento
LAB, MED, LAT e ISP

For the Accredited Unit:
DNV GL Business Assurance Italia S.r.l.

Nicola Privato
Management Representative

CORROSION-RESISTANT SILICONE GASKETS



S U M M A R Y

Introduction	66
Guide to corrosion-resistant conductive silicones by industry sector	67
Corrosion-resistant conductive silicones	68 - 69
Extruded Bi-material Conductive Silicone	70
Conductive silicone + EPDM – GT5068	71
Solid double D profile	72
Hollow double D profile	73
Other custom corrosion-resistant extruded profiles	74
NBC (Nuclear, Bacteriological, Chemical) resistant molded seals	75

Introduction

GETELEC offers an effective solution to the problems of corrosion encountered with the use of conductive seals, when they are in contact with different electrolytes such as salt fog or acid. These gaskets are water and pressure resistant.

Seals for these applications are bi-material, as they are made of a conductive silicone and an insulating silicone bonded together by co-extrusion into one seal.

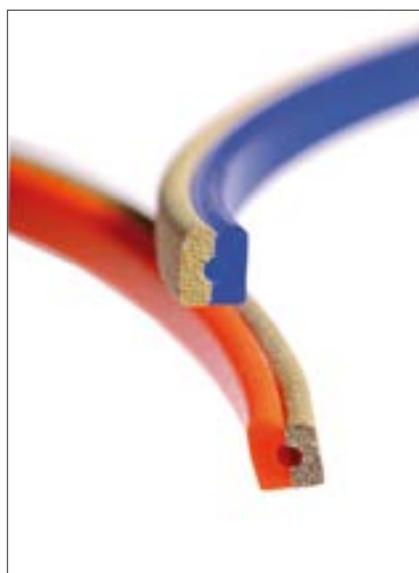
And in fact, by separating the microwave shielding and environmental sealing functions, the seal gains considerably in resistance to extreme environments, in which single component conductive seals would have much shorter lifespans.

In this way, bi-material gaskets provide you with microwave shielding and environmental sealing in just one groove, or in other words, gains as regards congestion in your equipment and also regarding the machining of your part.

Our control of silicone mixes enables us to offer our customers a wide choice in terms of electromagnetic performance, hardness and hydrocarbon resistance etc.

These materials are available as extruded seals, moulded seals or cut lengths.

This method is also available as equipment housing covers by direct vulcanisation in our workshops.



Guide to corrosion-resistant conductive silicones by industry sector

GETELEC has been developing its own conductive mixtures for more than 45 years, meeting the requirements of MIL G 83528. Our engineers have developed a broad range of corrosion-resistant conductive silicones with various loads (Cu/Ag, Al/Ag, Ag, Ni/C, Carbon, etc.) Thus, we

obtain electrically conductive materials meeting the different requirements of our customers starting from a durable solution that was tested for several thousand hours under an extreme environment.

2

MILITARY / AERONAUTIC APPLICATIONS PRODUCTS					
Reference	Load	Attenuation 200 MHZ-10GHz	Temperature (°C)	Comments	Transformation possibilities
GT 1040 GT 1047	Silver-plated copper Silver-plated copper (fluorinated)	120 to 140 dB	-55 to +125	Very good shielding performance Good EMP shielding Low degassing rate Electrical and thermal conductor all in one Very stable over time High mechanical strength	■ ■ ■ ■ ■
GT 1060 GT 1067	Silver-plated copper Silver-plated copper (fluorinated)				
GT 5040 GT 5047	Silver-plated aluminum Silver-plated aluminum (fluorinated)	104 to 137 dB	-55 to +160	Compatible with most alloys Low density Resistant to high temperatures (200°C peak)	■ ■ ■ ■ ■
GT 5040 GT 5047	Silver-plated aluminum Silver-plated aluminum (fluorinated)				
GT 2040 GT 2047	Pure silver Pure silver (fluorinated)	60 dB	-55 to +160	High electromagnetic performance product Highly conductive Very low volume resistivity Excellent attenuation performance Resistant to high temperatures (200°C)	■ ■ ■ ■ ■
GT 2060 GT 2067	Pure silver Pure silver (fluorinated)				
GT 5068	Silver-plated aluminum	104 to 137 dB	-55 to +160	Low permeability to water vapor and other gases Resistance to hydraulic fluids like phosphoric ester (Skydrol) Good resistance to abrasion Reach and Rohs Compliant	■ ■ ■ ■ ■

CIVILIAN ELECTRONIC APPLICATIONS PRODUCTS					
Reference	Load	Attenuation	Temperature (°C)	Comments	Transformation possibilities
GT 1040 GT 1047	Silver-plated copper Silver-plated copper (fluorinated)	120 to 140 dB	-55 to +125	Very good shielding performance Good EMP shielding Low degassing rate Electrical and thermal conductor all in one Very stable over time High mechanical strength	■ ■ ■ ■ ■
GT 1060 GT 1047	Silver-plated copper Silver-plated copper (fluorinated)				
GT 3140 GT 3147	Nickel Graphite Fluorinated version	100 dB	-55 to +150	Good low frequency performance. Low resistivity. UL 94 V1 certified	■ ■ ■ ■ ■
GT 3160 GT 3167	Nickel graphite Fluorinated version				

TELECOMS APPLICATIONS PRODUCTS					
Reference	Load	Attenuation	Temperature (°C)	Comments	Transformation possibilities
BL 10000 BL 10007	Carbon Fluorinated version	105 dB	-55 to +125	Conductive and leaktight product very often used for sealing telecoms cabinet doors. Good mechanical properties (RDC, elongation at break) Very good salt fog resistance UL 157 compliant.	■ ■ ■ ■ ■

■ Molded ■ Extruded ■ Cut

■ Secured by vulcanization

■ Sheet

Corrosion-resistant conductive silicones

	Standards	GT 1040	GT 1047	GT 1060	GT 1067	GT 2040	GT 2047	GT 2060	GT 2067
Elastomer		Silicone	Fluorinated silicone	Silicone	Fluorinated silicone	Silicone	Fluorinated silicone	Silicone	Silicone fluorinated
Lead			Silver-plated copper			Pure silver			
Volume resistivity $\Omega \cdot \text{cm}$	MIL G 83528		< 0.005			< 0.006			
Shore hardness A ± 7	ASTM D 2240		82			75			
Density g/cm ³	ASTM D 792 /Method A		3.40			3.90			
Break resistance (Mpa)	ASTM D 412 Method AC		2.20			4.61			
% Elongation at break	ASTM D 412 Method AC		341			355			
Tear strength kg/cm	ASTM D 624 Method C		13.70			14			
% residual deformation after 70 hours compression at 100°C	ASTM D 395 Method B		17.50			33.12			
Shielding performance: 20 MHz 100 MHz 500 MHz 2GHz 10GHz			130 dB 140 dB 120 dB 120 dB 120 dB			110 dB 110 dB 110 dB 110 dB 110 dB			
Working temperature °C			-55 to +125			-55 to +160			
Color		Beige			Light beige				
Insulating silicone component									
Specific mass at 25°C	ASTM D 792	1.10	1.43	1.27	1.46	1.10	1.43	1.27	1.46
Shore hardness A ± 5	ASTM D 2240	40	40	60	60	40	40	60	60
Tensile strength Psi Mpa	ASTM D 412	1000 6.80	1250 8.60	950 6.55	1200 8.30	1000 6.80	1250 8.60	950 6.55	1200 8.30
% Elongation	ASTM D 412	500	400	300	300	500	400	300	300
% residual deformation after 22 hours compression at 177°C	ASTM D 395 Method B	30	20	33	25	30	20	33	25
Color		Orange	Orange	Blue	Light blue	Orange	Orange	Blue	Light blue

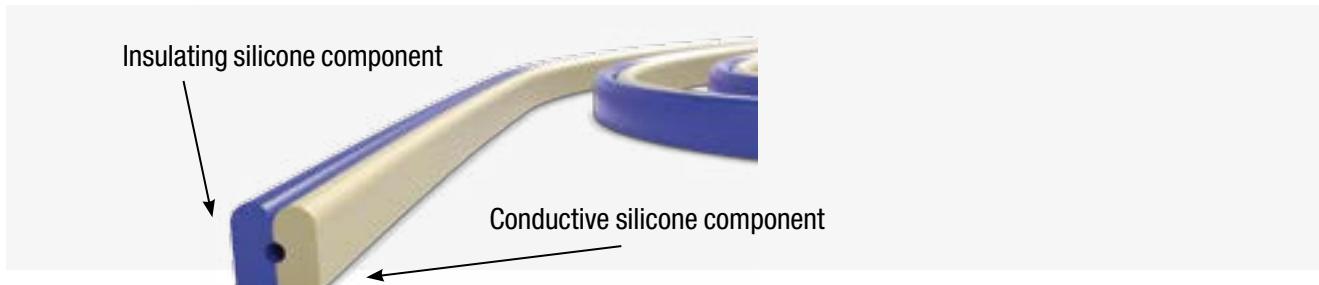
■ Molded

■ Extruded

■ Cut

■ Secured by vulcanization

■ Sheet



	GT 3140	GT 3147	GT 3160	GT 3167	GT 5040	GT 5047	GT 5060	GT 5067	BL 10060	BL 10067
Elastomer	Sili-cone	Fluori-nated silicone	Silicone	Fluori-nated silicone	Silicone	Fluori-nated silicone	Silicone	Fluori-nated silicone	Silicone	Fluori-nated silicone
Load	Nickel Graphite				Silver-plated aluminum				Carbon	
Volume resistivity $\Omega\text{-cm}$	< 0.10				< 00054				6	
Shore hardness A ± 7	65				65				70	
Density g/cm ³	2				1.90				1.22	
Break resistance (Mpa)	1.37				1.89				4.41	
% Elongation at break	150				286				150	
Tear strength kg/cm	8.9				8.60				-	
% residual deformation after 70 hours compression at 100°C	40				17.30				40	
Shielding perfor-mance: 20 MHz 100 MHz 500 MHz 2GHz 10GHz	100 dB 100 dB 100 dB 100 dB 100 dB				128 dB 137 dB 133 dB 122 dB 104 dB				60 dB 105 dB 105 dB 105 dB 105 dB	
Working tempera-ture °C	-55 to +150				-55 to +160				-55 to +125	
Color	Gray				Beige				Black	
Insulating silicone component										
Specific mass at 25°C	1.10	1.43	1.27	1.46	1.10	1.43	1.27	1.46	1.27	1.46
Shore hardness A ± 5	40	40	60	60	40	40	60	60	60	60
Tensile strength Psi Mpa	1000 6.80	1250 8.60	950 6.55	1200 8.30	1000 6.80	1250 8.60	950 6.55	1200 8.30	950 6.55	1200 8.30
% Elongation	500	400	300	300	500	400	300	300	300	300
% residual deforma-tion after 22 hours compression at 177°C	30	20	33	25	30	20	33	25	33	25
Color	Orange	Orange	Blue	Light blue	Orange	Orange	Blue	Light blue	Blue	Light blue

Conductive silicone Extruded bi-material

Most of GT conductive materials can be extruded in various sections and profile shapes. The vulcanization of the extruded seal ends allow the production of customized O-ring gaskets, without tooling charge and within very short deadline.

Large range of standard profiles available (see following pages).

For special profiles please contact us.

CHARACTERISTICS

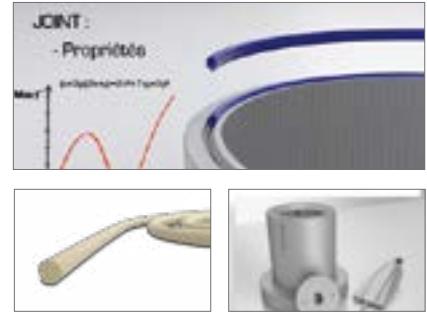
CORROSION-RESISTANT CONDUCTIVE SILICONE ELASTOMER			
MATERIAL	INSULATING ELASTOMER	LOAD	MAX RESISTIVITY (mΩ/cm) MIL G 83528
GT 1040	Silicone 40 sh	Silver-plated copper	15
GT 1060	Silicone 60 sh	Silver-plated copper	15
GT 2040	Silicone 40 sh	Silver	10
GT 2060	Silicone 60 sh	Silver	10
GT 3140	Silicone 40 sh	Nickel Graphite	100
GT 3160	Silicone 60 sh	Nickel Graphite	100
GT 5040	Silicone 40 sh	Silver-plated Aluminum	8
GT 5060	Silicone 60 sh	Silver-plated Aluminum	8
GT 5068	EPDM-Si 65 sh	Silver-plated Aluminum	8
BL 10060	Silicone 60 sh	Carbon	< 6 Ω-cm

CORROSION-RESISTANT CONDUCTIVE FLUORINATED SILICONE ELASTOMER			
MATERIAL	INSULATING ELASTOMER	LOAD	MAX RESISTIVITY (mΩ/cm) MIL G 83528
GT 1047	Fluorinated silicone 40 sh	Silver-plated copper	15
GT 1067	Fluorinated silicone 60 sh	Silver-plated copper	15
GT 2047	Fluorinated silicone 40 sh	Silver	10
GT 2067	Fluorinated silicone 60 sh	Silver	10
GT 3147	Fluorinated silicone 40 sh	Nickel Graphite	100
GT 3167	Fluorinated silicone 60 sh	Nickel Graphite	100
GT 5047	Fluorinated silicone 40 sh	Silver-plated Aluminum	8
GT 5067	Fluorinated silicone 60 sh	Silver-plated Aluminum	8
BL 10067	Fluorinated silicone 60 sh	Carbon	< 6 Ω-cm

RADIUS OF CURVATURE



Solid round section	The minimum inner radius of curvature is 1.5 times the cross section of the profile
Hollow round section (tube)	The minimum inner radius of curvature is 2.5 times the cross section of the profile insofar as the inner diameter of the tube does not exceed 30% of its section.



Loaded Conductive Silicone + EPDM

Conductive silicone + EPDM-Si—ref. GT5068

To meet specific applications, we have developed bi-material products

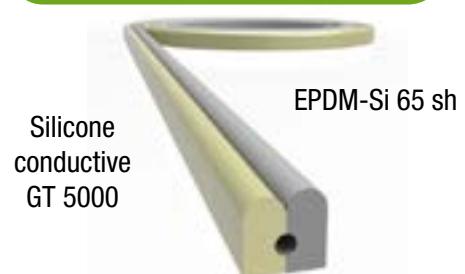
by combining a conductive silicone loaded with silver-plated aluminum (GT5000) with a doped EPDM silicone 65 shore.

Like all of our bi-material gaskets, this mixture is intended to meet the constraints of a corrosive environment by separating the shielding function and the sealing function.

The use of EPDM-Si instead of silicone, addresses in particular the problem of permeability to water vapor and gas.

Advantages:

- Low permeability to water vapor and other gases.
- Resistance to hydraulic fluids like phosphoric ester (Skydrol).
- Good resistance to abrasion.
- Reach and Rohs Compliant.



CHARACTERISTICS

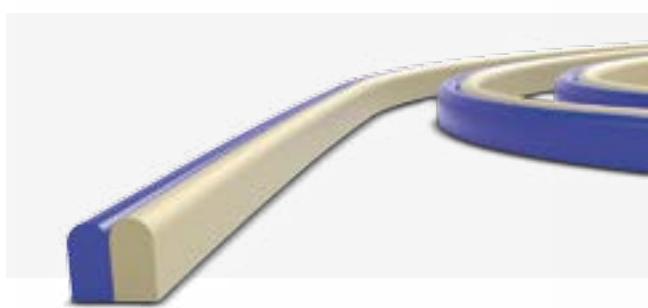
Characteristics	Standards - Test	GT5000	Specification MIL G 83528
Type	-	B	-
Elastomer	-	Silicone	-
Load	-	Al/Ag	-
Volume resistivity $\Omega \cdot \text{cm}$	MIL G 83528	< 00054	0.012
Shore A hardness	ASTM D 2240	65	70
Density g/cm^3	ASTM D 792 Method A	1.90	2.00
Break resistance Mpa	ASTM D 412 Method A C	1.89	-
% Elongation at break	ASTM D 412 Method A C	286	60 - 260
Tear strength N/mm	ASTM D 624 C	8.43	-
% residual deformation after 70 hours compression at 100°C	ASTM D 395 Method B	17.30	30
Continuous working temperature		-55°C to +160°C	-55°C to +160°C
Color		Gray	-

Characteristics	Standards - Test	EPDM-Si
Density (g/cm^3)	ASTM D 792	1.27
Shore A hardness	ASTM D 2240	65
Tear strength N/mm	ASTM D 624 C	25.4
Break resistance MPa	ASTM D 412	6.4
% Elongation at break	ASTM D 412	486
Color		Black

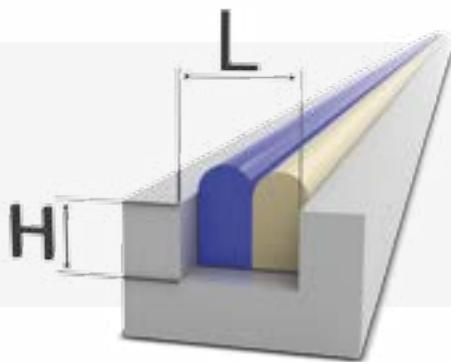
FORMAT OPTIONS

- Molded
- Cut
- Extruded
- Secured by vulcanization

Solid double D profile

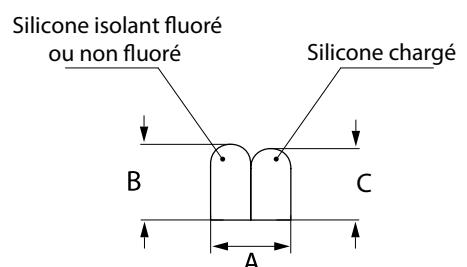


Cross-section of seal



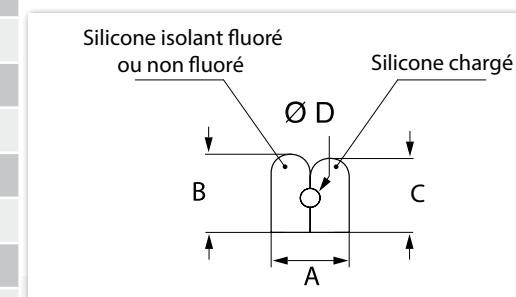
Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	A (mm)	B (mm)	C (mm)	L (mm)	H (mm)
1414	1,40	1,45	1,35	1,70	1,10
15017	1,50	1,70	1,55	1,80	1,30
16017	1,60	1,70	1,60	1,90	1,35
1718	1,70	2,0	1,80	2,10	1,50
1822	1,80	2,30	1,90	2,30	1,60
2015	2,00	1,55	1,45	2,40	1,20
2020	2,00	2,10	1,90	2,40	1,60
2122	2,10	2,30	1,90	2,60	1,60
22180	2,20	1,80	1,70	2,60	1,40
2435	2,40	3,50	3,30	2,80	2,80
2520	2,50	2,00	1,90	2,90	1,60
2522	2,60	2,20	2,10	3,00	1,70
2634	2,60	3,30	3,20	3,00	2,70
2824	2,80	2,80	2,40	3,30	2,00
2825	2,80	2,50	2,40	3,20	2,00
2935	2,95	3,65	3,30	3,40	2,85
3028	3,00	2,90	2,80	3,40	2,40
3034	3,00	3,30	3,20	3,40	2,70
3227	3,20	2,70	2,60	3,60	2,20
3329	3,30	3,20	2,60	3,80	2,20
3430	3,40	2,90	2,80	3,80	2,40
3736	3,70	3,60	3,50	4,10	3,00
4040	4,00	4,10	3,90	4,40	3,40
4746	4,60	4,70	4,50	5,10	3,90
4844	4,60	4,30	4,10	5,00	3,60
4835	4,80	3,40	3,20	5,30	2,70
6060	6,00	6,20	6,10	6,60	5,30
6070	6,00	6,90	6,70	6,60	5,90
7065	7,00	6,60	5,60	8,00	4,90

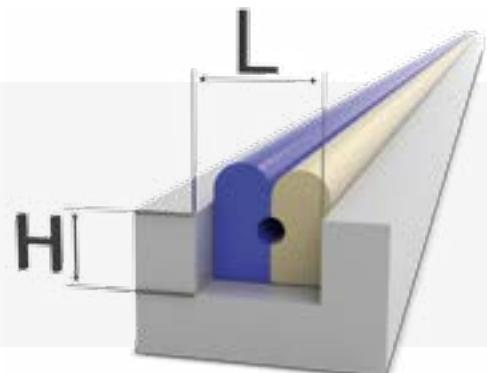


Hollow double D profile

Ref.	A (mm)	B (mm)	C (mm)	D (mm)	L (mm)	H (mm)
14014	1,40	1,45	1,35	0,50	1,60	1,05
16185	1,60	1,85	1,70	0,50	1,85	1,35
1720	1,70	2,0	1,8	0,5	2,10	1,50
1823	1,80	2,30	1,90	0,50	2,10	1,60
2021	2,00	2,10	1,90	0,50	2,30	1,60
20021	2,00	2,10	1,90	0,90	2,20	1,60
2123	2,10	2,30	1,90	0,50	2,50	1,60
2220	2,20	2,00	1,90	0,50	2,40	1,60
2528	2,50	2,00	1,90	0,80	2,70	1,50
2622	2,60	2,20	2,10	0,80	2,80	1,70
2623	2,60	2,35	2,20	1,10	2,90	1,80
2832	2,80	3,30	3,20	1,10	3,20	2,50
2936	2,95	3,65	3,30	1,30	3,20	2,70
3029	3,00	3,20	2,80	1,10	3,30	2,30
3030	3,00	3,00	2,80	0,80	3,30	2,40
3036	3,00	3,50	3,40	1,10	3,20	2,80
3037	3,00	3,75	3,40	1,30	3,25	2,80
30039	3,00	3,95	3,40	1,50	3,30	2,80
3134	3,00	3,40	2,80	0,80	3,40	2,40
3136	3,00	3,50	3,40	1,30	3,30	2,60
3236	3,00	3,50	3,40	2,00	3,25	2,45
3330	3,30	3,00	2,60	0,90	3,70	2,20
3331	3,30	3,00	2,60	1,00	3,60	2,20
3429	3,40	2,90	2,80	0,80	3,80	2,30
4041	4,00	4,10	3,90	1,10	4,30	3,40
4044	4,00	4,40	3,90	1,10	4,40	3,40
4047	4,00	4,70	3,90	1,10	4,50	3,40
4240	4,00	4,20	4,00	1,20	4,30	3,40
4647	4,60	4,70	4,50	1,10	4,90	3,90
4648	4,60	4,70	4,50	2,00	4,90	3,50
4834	4,80	3,40	3,20	1,00	5,20	2,70
6061	6,00	6,20	6,10	3,00	6,50	4,80
6063	6,00	6,20	6,10	3,50	6,50	4,65
6069	6,00	6,90	6,70	3,00	6,50	5,60
7066	7,00	6,60	5,60	2,50	7,50	4,90



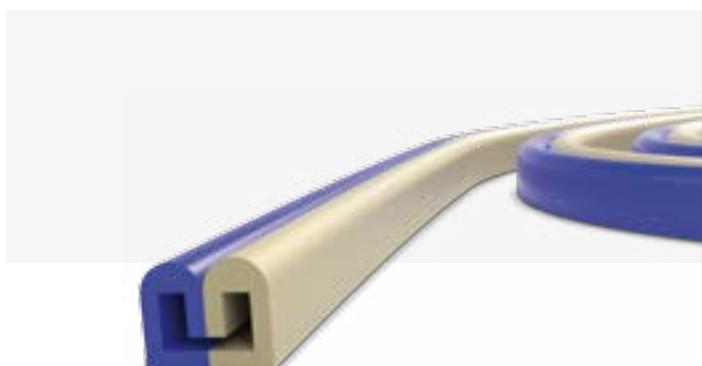
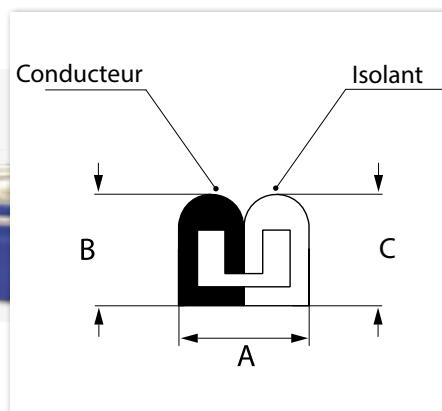
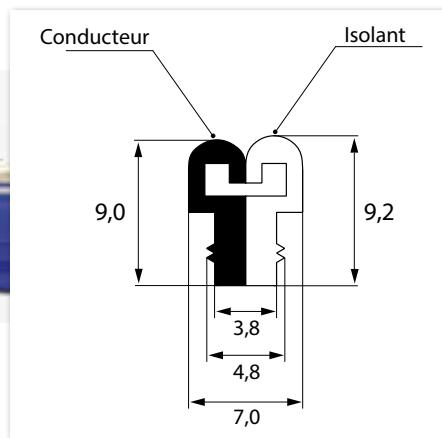
Recommended groove dimensions
Machining tolerance: $\pm 0,05$



Cross-section of seal

Other corrosion-resistant extruded profiles

Ref. 7092



Reference	A (mm)	B (mm)	C (mm)	Reference	A (mm)	B (mm)	C (mm)
6959	6.90	5.60	5.80	7858	7.80	5.70	5.90
7082	7.00	8.00	8.20	9539	9.50	3.90	4.10

Contact us for alternative sizes.

NBC (Nuclear, Bacteriological, Chemical) resistant moulded seals



Our bi-material moulded seals for NBC applications comprise a conductive layer secured to a fluorocarbon insulating layer.

The conductive layer is a silicone loaded with metal particles (silver plated aluminium, silver plated copper, or silver) ensuring excellent electrical continuity. Materials used meet the requirements of MIL G 83528 standard.

The fluorocarbon insulating layer has the following properties:

- Very good mechanical properties. Tear resistance, compression set, hardness range to suit that of the conductive products.
- Excellent resistance to chemicals (acids, solvents, hydrocarbons, oils etc.)
- Very low gas permeability. Very good hydrolytic stability.
- Excellent resistance to climate-related attack (oxidation, ozone, sunlight-related weathering).
- Excellent bacteriological resistance.
- Excellent flame-resistance.
- Very wide working temperature range (-25°C to +200°C). Very low working temperature (down to -40°C) for certain grades.

INSULATING SILICONES



S U M M A R Y

Introduction	78
Technical sealing expertise	79
Insulating silicones	80 - 81
Cellular silicone elastomers	82
Aerospace quality silicone 70 shore GT70 E RF-2 and GT70 M RF-2	83
Aerospace quality mixtures	84
Extruded insulating silicone	85
Extruded conductive silicone profiles:	
Solid round profile	87
Hollow round profile	88
Solid D profile	89
Hollow D profile	90
Other profiles	91 - 92
Custom seals	93
Telecoms cabinets and bays specific profile	94
Flat connector seals	95-96
D Sub connector seals	97
Round connector seals	98

Introduction

GETELEC formulates its own silicone mixtures and transforms them itself, thus ensuring we can provide made-to-measure solutions for our customers.

We use specific grades of silicone as the basis of our formulations.

THE ADVANTAGES OF SILICONE

Resistance to heat

Silicones' thermo-oxidative stability is considerably superior to that of classical organic molecules.

For example, continuous temperature resistance, in the absence of other constraints, can be estimated as follows:

- EVC silicone elastomers 180 – 250°C

Resistance to light and ozone-induced natural ageing

The light-resistance of EVCs in the absence of other constraints can be estimated as shown on a scale of 1 (weak resistance) to 5 (good resistance):

- EVC silicone elastomers 4.5

Resistance to chemicals

In the absence of acidic or basic catalysts, silicones have very good hydrolytic stability.

This explains their use in medical and paramedical applications and physiological settings as well as their employment for the manufacture of packaging for certain food and cosmetics products.

Low temperature-induced loss of properties

Their viscosity, dielectric properties, thermal capacity etc. change less with temperature than many other polymers.

Permeability and gas absorption

Elastomers' gas permeability and silicone fluids' gas absorption are relatively high.

Dielectric properties

Silicones are naturally good insulators, even though it is possible to make them conductive by incorporating conductive loads.

Their electrical properties fall on average within the following ranges:

- volume resistivity 10^{12} to 10^{16} Ohms/cm
- dielectric constant 1 to 4
- loss factor 2 to $200 \cdot 10^{-4}$
- dielectric strength 10 to 30 kV/mm

Fire resistance

Silicones have better natural fire resistance than polyolefins. Silicones also have the advantage of forming a silicic skeleton which may work as the final barrier to the propagation of fires and maintain electrical insulation, for cable sheaths, for example.

Physiological safety

The carefully chosen grades of silicone comply with all necessary European and American standards for medical, pharmaceutical, paramedical and food applications.

Our laboratory and research centre support clients from selection of material through to the choice of transformation procedure. Having in-house control of the various processes (extrusion, cutting, moulding, injection, automatic placement, vulcanisation onto the cover etc.) ensures we are able to provide a made-to-measure solution for your environment.

Technical sealing expertise

3



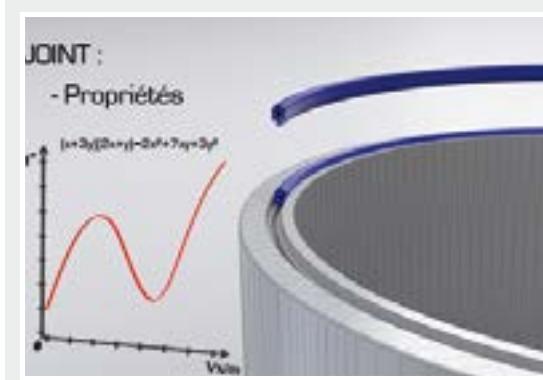
1 - Requirements analysis

A team of engineers works with you supportively to specify the product and diagnose, based on your requirements. Whether it is an extruded seal or a technical moulded item, our experts will use their know-how to guide you through design and production.

2 - R&D: Formulation and formatting

Our in-house control of silicone formulations enables us to provide our clients with bespoke solutions, maintaining great responsiveness to customer requirements.

Thanks to our team of chemical engineers and extensive range of machinery, we are very flexible, able to find the right choice of materials and process to meet your technical requirements.



3 - Tooling design

Our research centre takes full internal control of tool design, ensuring responsiveness and quality.

Insulating silicones

non-fluorinated silicone

Silicone products type VMQ (ASTM D 1418)

Working temperature: -73°C to +232°C

These elastomers are used for the manufacture of molded items, extruded seals, cut flat seals and seals vulcanized in place. They maintain their mechanical characteristics over a broad temperature range.

	Standards	GT 20	GT 30	GT 37	GT 40	GT 47
Elastomer		Silicone	Silicone	Fluorinated silicone	Silicone	Fluorinated silicone
Shore A hardness (± 5)	ASTM D 792	25	30	30	40	40
Specific mass at 25°C (g/cm³)	ASTM D 2240	1.10	1.11	1.36	1.10	1.43
Tensile strength Psi Mpa	ASTM D 412	870 6	980 6.75	1000 6.90	1000 6.80	1250 8.60
% Elongation	ASTM D 412	950	850	480	500	400
Residual deformation 22h at 177°C (%)	ASTM D 395 Method B	20	20	20	30	20
Color		Red	White	Blue	Orange	Blue

Molded Extrud- Cut Secured by vulcanization Sheet Secured

TOLERANCES OF OUR INSULATING SHEETS

SHEET SIZE 300mm x 300mm	
Thickness (mm)	TOLERANCES
0.20	± 0.07
From 0.30 to 0.40	± 0.1
0.50	± 0.15
0.60	± 0.15
0.70	± 0.15
0.80	± 0.18
0.90	± 0.18
From 1.0 to 2.0	± 0.20
Greater than 2	$\pm 13\%$

SHEET SIZE 150mm x 150mm	
Thickness (mm)	TOLERANCES
0.20	+0.05 / -0
From 0.30 to 0.40	± 0.05
0.50	± 0.07
0.60	± 0.10
0.70	± 0.10
0.80	± 0.15
0.90	± 0.15
From 1.0 to 2.0	± 0.15
Greater than 2	$\pm 13\%$

The tolerances applicable for control are those shown on this page except when a FAI, a DVI or a specific control document are requested to GETELEC.

For other thicknesses, please contact us: up to 10mm available

All our sheets are individually checked and given certificates of conformity. Each type of sheet can be made on request in a fire-resistant version (according to UL 94).

We can also provide cut sections to suit the most appropriate procedure for your requirements: tool cut, laser cut, water jet cut, flash cut.

These cut sections are delivered within two weeks after receiving your order and designs.

Fluorinated silicone

Fluorosilicone products type FVMQ (ASTM D 1418)

Working temperature: -60°C to +230°C

These products have good resistance to solvents, fuels, and organic and silicone oils.

These elastomers are used for the manufacture of molded items, extruded seals, cut flat seals and seals vulcanized in place. They maintain their mechanical characteristics over a broad temperature range.

GT 50	GT 57	GT 60	GT 67	GT 70	GT 77	GT 80
Silicone	Fluorinated silicone	Silicone	Fluorinated silicone	Silicone	Fluorinated silicone	Silicone
50	50	60	60	70	70	80
1.19	1.44	1.27	1.46	1.35	1.48	1.43
980 6.75	1200 8.45	950 6.55	1200 8.30	1000 6.89	1250 8.60	965 6.65
380	350	300	300	180	300	165
32	25	33	25	34	25	35
Red	Blue	Blue	Blue	Red	Blue	Red

RELATIONSHIP OF COMPRESSION FORCE TO THE-CRUSHING OF MOLDED GT37

Samples		1	2	3
Section diameter (mm)		9.19	9.20	9.24
Nominal thickness (mm)		1.36	1.33	1.38
Thickness under pressure (kg)	4	1.10	1.10	1.10
	5	1.02	1.05	1.06
	6	0.95	1.02	1.05
	7	0.90	0.95	1.00

Measurements made on molded sheet material. Measurements taken on cut out sections.



Cellular silicone elastomers

Our range of cellular silicone elastomers allows the making of seals with low hardness and shock-absorbing stops. All these products are available with or without adhesive on request.

CHARACTERISTICS

Reference	GT 11	GT 21	GT 31	GT 27 EX
Type	Closed cell cellular material			
Material	Expanded silicone	Expanded silicone	Expanded silicone	Expanded fluorinated silicone
Shore A hardness (± 5)	12	20	30	20
Density g/cm ³ (± 0.1)	0.40	0.60	0.80	0.55
UL 94 rating	RF version (UL94 V1) feasibility			
Color	Off-white (coloring possible on request)			Blue
Working temperature	-55°C to +200°C (up to 250°C)			-60°C to +230°C

Sample Thickness	Compression Force					
	GT 11		GT 21		GT 31	
	4mm	3.5mm	4 mm	Force kg*/cm ²	Crushing %	Force kg*/cm ²
	0.26	7	0.4	17	0.65	5
	0.45	18.6	0.7	25	1.3	10
	0.76	30.2	1.1	35	2.34	15
	1.16	41.9	1.5	42	3.25	20
	1.84	53.5	2.1	48	-	-

■ Molded ■ Cut ■ Sheet

TOLERANCES OF OUR INSULATING SHEETS

External dimensions (mm)	Thickness (mm)	Thickness tolerances +/-
300 x 300	1.00 ≤ Th. < 2.00	+/- 0.20
300 x 300	2.00 ≤ Th. < 4.00	+/- 0.30
300 x 300	4.00 ≤ Th. < 8.00	+/- 0.50

Note

The use of expanded material beyond 50% compression is not recommended due to the risk of breaking the cell walls and inducing significant residual deformation. Recommended compression is in the 20 to 30% range.



MANAGEMENT SYSTEM CERTIFICATE

Certificate No.
59406-2009-AQ-FRA-SINCERT

First Issue Date 2011-05-20	Certificate Issue Date 2017-05-20	Certificate Reissue Date 2017-05-19	Certification Expiry Date 2020-05-19*
--------------------------------	--------------------------------------	----------------------------------------	------------------------------------------

This certifies that the quality management system of

GETELEC

375 rue Morane Saulnier, Buc 78530, France

Conforms to the quality management system standard

ISO 9001:2008

and

EN 9100:2009

(TECHNICALLY EQUIVALENT TO AS9100C AND JISQ 9100:2009)

Assessment has been performed in accordance with EN9104-001:2013 standard requirements.

Certification Structure: SINGLE SITE

This certificate is valid for the following products or services:

(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization)

Design, manufacturing and sale of electromagnetic shielding gasket realized by molding, extrusion, bonding and die-cutting.

Sector EA: 19

**) This certificate will not be valid after 15 September 2018*

Place and date:



Eric Maugard



500 N° 003 A
 SGA N° 003 D
 SGE N° 003 M
 SCR N° 004 F

Membro di MLA EA per gli schemi di accreditamento SGO, SGA, PRD, PRS, DSR, OHG, LAB e LAT; di PRA, SAP per gli schemi di accreditamenti SGO, SGA, SSI, FSN e PRD e di PRA, ITAC per gli schemi di accreditamento LAB, MED, LAT e SGP.

For the Accredited Unit:
DNV GL Business Assurance Italia S.r.l.

Nicola Privato
Management Representative

Aerospace quality silicone

Mixture of silicone elastomer hardness 70 shore A developed for applications requiring excellent resistance to fire.

The parts that comply with the requirements of aerospace standards:

- ✓ Low flame spread
- ✓ Low smoke emission
- ✓ Low emission of toxic gases

Applications:

- ✓ Finishing business class airplane seats
- ✓ Rugged computer
- ✓ Embedded electronics systems
- ✓ Electronic management of braking controls



CHARACTERISTICS

Characteristics	Standards	GT 70 E RF-2	GT 70 M RF-2	GT 70 E RF-4
Density (g/cm³)	ASTM D 792	1.35 ± 0.05	1.35 ± 0.05	1.39
Shore A hardness	ASTM D 2240	70 ± 5	70 ± 5	71
Break resistance MPa	ASTM D 412	> 6	> 6	82
Tear strength kN/m	ASTM D 624	> 10	> 10	341
% Elongation at break	ASTM D 412	> 180	> 180	376
% residual deformation after 70 hours compression at 150°C	ASTM D 395	< 50	< 50	< 50
Continuous working temperature °C		-60°C to +200°C (up to +230°C)	-60°C to +200°C (up to +230°C)	-60°C to +200°C (up to +230°C)
Color		On demand	On demand	On demand
Format options		■	■ ■ ■ ■ ■	■ ■ ■ ■ ■

■ Molded ■ Extruded ■ Cut ■ Secured by vulcanization ■ Sheet

Qualified according to standard:

FAR 25.853
Norm AIRBUS ABD0031

Aeronautic quality formulations

ACRYLONITRILE-BUTADIENE (NBR – Perbunan – Krymec – Hycar)			
Product reference	Standards	Hardness (shore A)	Extreme working temperatures
20 A5	NFL17-120	50	-30°C to +140°C
20 A6		60	
20 A7		70	
20 A8		80	
20 B5	NFL17-120	50	-50°C to +120°C
20 B6		60	
20 B7		70	
20 B8		80	
21 A6	NFL17-121	60	-20°C to +140°C
21 A7		70	
21 A8		80	
21 B4	NFL17-121	40	-40°C to +120°C
21 B6		60	
21 B8		80	
23 B7	NFL17-123	70	-50°C to +120°C
24 B7	NFL17-124	70	-50°C to +120°C
FLUOROCARBONS (Viton, Fluorel, Technoflon)			
60 C7	NFL17-160	75	-20°C to +260°C
60 C9		90	-15°C to +260°C
64 C6	NFL17-164	60	-20°C to +260°C
64 C8		80	
FLUOROSILICONE (FMVQ), Silastic			
61 D6	NFL17-161	60	-50°C to +200°C
61 D8		80	
SILICONE (VMP – PVMQ – Silastic – Rhodorsil)			
50 D5	NFL17-150	50	-55°C to +260°C
50 D6		60	
50 D7		70	
53 D5	NFL17-153	50	-70°C to +225°C
ETHYLENE – PROPYLENE - EPDM			
41 B8	NFL17-141	80	-55°C to +140°C
POLYCHLOROPRENE - NEOPRENE			
31 B3	NFL17-131	30	-40°C to +120°C
31 B4		40	
31 B5		50	
31 B6		60	
31 B7		70	
31 B8		80	

■ Moulded ■ Extruded ■ Cut ■ Sheet

Extruded insulating silicone

We have a wide range of standard solid and hollow profiles corresponding to a maximum configuration of customers. The realization of an extrusion die is at very competitive rates, so we are able to offer tailor-made forms to our customers when the profile is non-existent catalog in a reduced time.

In addition to our standard silicone materials (VMQ / FMVQ) we also mastered:

- ✓ Silicone flame retardant UL 94 HB, V0
- ✓ Silicone quality rail according NFF16-101 and 102, and EN 45545-2
- ✓ Silicone aircraft grade required fire / smoke / toxicity according to FAR 25.853 (AIRBUS ABD0031 standard)
- ✓ Silicone spatial quality (low outgassing) according to standard ASTM E 595 (TML <1% CVCM <0.1%)
- ✓ Material aircraft grade
- ✓ liquid silicone (LSR)
- ✓ Food Grade Silicone (FDA)
- ✓ medical grade material
- ✓ Silicone phenylated (PVMQ)



Cross-section of seal

CHEMICAL RESISTANCE SILICONES

	Silicone (VMQ)
Air	Excellent
Alcohol	Good
Hydrocarbon	Very low (projection)
Grease (not silicone)	Good
Vegetable oils	Good
Silicone oils	Poor
Weak acids	Good
Strong acids	Do not resist
Steam	Poor at high temperature (ok up to 100°C)

	Fluorosilicone (FMVQ)
Air	Excellent
Alcohol	Good
Hydrocarbon	Excellent
Grease (not silicone)	Very good
Mineral oils	Very good
Weak acids	Good
Strong acids	Very low

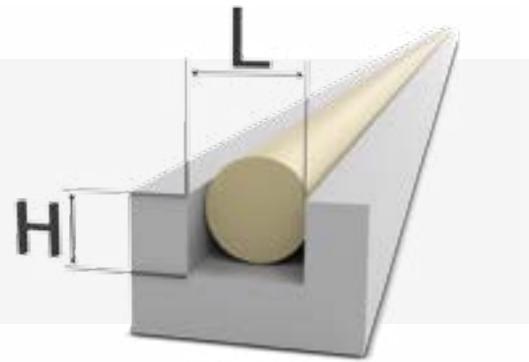
TOLERANCES FOR EXTRUDED SECTIONS

TOLERANCES ON CROSS SECTION FOR EXTRUDED PROFIL	
DIMENSIONS (mm)	TOLERANCES
From 0.5 to 1.8	± 0.07
From 1.8 to 2.5	± 0.10
From 2.5 to 5.0	± 0.15
From 5.0 to 9.0	± 0.25
> 9.0	± 3%

TOLERANCES ON HOLLOW CROSS SECTION FOR EXTRUDED PROFIL	
DIMENSIONS (mm)	
From 0.5 to 1.0	± 15%
> 1.0	± 10%

The tolerances for control are those shown on this page except when a FAI, a DVI or specific control document is request to GETELEC.

Solid round profile



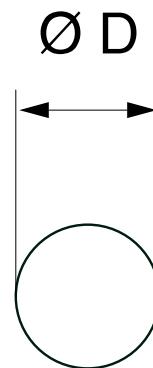
3

Ref.	D (mm)	H (mm)	L (mm)	Ref.	D (mm)	H (mm)	L (mm)
0538	0,50	0.4	0.6	2922	2,90	2.3	3.2
0610	0.60	0.45	0.80	3024	3,00	2.4	3.3
0710	0,71	0.55	0.8	3172	3,17	2.5	3.5
0810	0,80	0.6	0.9	3200	3.20	2.50	3.50
0910	0.9	0.7	1.1	3326	3,30	2.6	3.6
1020	1,00	0.8	1.1	3400	3.40	2.70	3.70
1100	1.10	0.90	1.30	3529	3,50	2.8	3.8
1211	1,20	1.0	1.3	3600	3,60	2.9	3.9
1251	1,25	1.0	1.4	3700	3.70	3.0	4.0
1300	1.30	1.00	1.50	3831	3,80	3.0	4.1
1351	1,35	1.1	1.5	3900	3.90	3.10	4.20
1400	1,40	1.1	1.5	4033	4,00	3.2	4.4
1550	1,50	1.2	1.6	4150	4,15	3.3	4.5
1613	1,60	1.3	1.7	4200	4.20	3.4	4.5
1735	1,70	1.4	1.9	4300	4.30	3.5	4.6
1815	1,80	1.4	2.0	4400	4.40	3.60	4.70
1900	1,90	1.5	2.1	4500	4,50	3.6	4.9
2017	2,00	1.6	2.2	5045	5,00	4.0	5.5
2100	2.10	1.70	2.30	5342	5,33	4.3	5.8
2218	2,20	1.8	2.4	5400	5,40	4.3	5.9
2300	2.30	1.8	2.5	5545	5,50	4.4	6.0
2419	2,40	1.9	2.6	6050	6,00	4.8	6.5
2502	2,50	2.0	2.7	6452	6,40	5.1	7.0
2621	2,60	2.1	2.8	7056	7,00	5.6	7.6
2725	2,70	2.2	2.9	7040	7,40	5.9	8.1
2842	2,84	2.3	3.1	8064	8,00	6.4	8.7
Contact us for alternative sizes.				1012	10,00	8.0	10.9

0538 GT60: profile reference + 60 shore insulating silicone

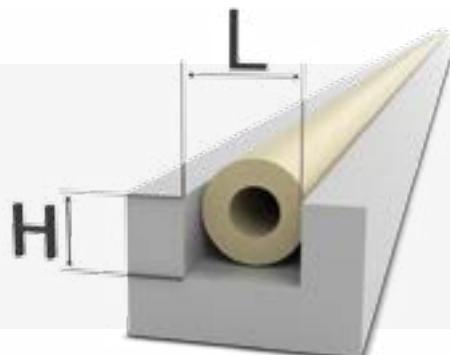
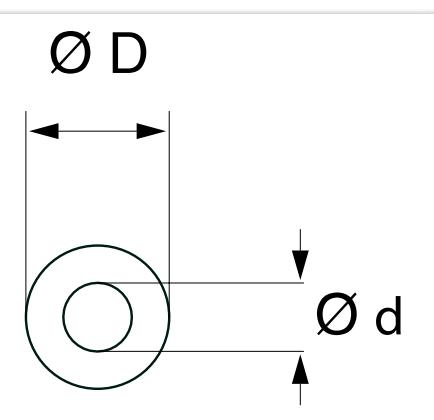
Recommended groove dimensions calculation is based on the following data:

Average seal compression 20%
Groove fill rate 90%



Hollow round profile

Ref.	D (mm)	d (mm)	L (mm)	H (mm)	Ref.	D (mm)	d (mm)	L (mm)	H (mm)
1005	1.00	0.50	1.10	0.8	3214	3.18	1.40	3.30	2.40
1305	1.30	0.55	1.40	1.0	3211	3.20	1.10	3.60	2.40
1406	1.45	0.65	1.55	1.10	3215	3.20	1.50	3.40	2.40
1607	1.50	0.70	1.60	1.10	3217	3.20	1.70	3.40	2.20
1605	1.60	0.50	1.80	1.20	32016	3.20	1.60	3.40	2.30
1608	1.60	0.80	1.70	1.20	3202	3.20	2.00	3.40	2.10
1808	1.80	0.80	1.90	1.40	3412	3.40	1.20	3.60	2.60
1812	1.80	1.10	1.90	1.40	3420	3.40	2.00	3.50	2.50
2011	2.00	1.10	2.10	1.50	3519	3.50	1.90	3.70	2.60
2050	2.00	0.50	2.20	1.50	4013	4.00	1.30	4.20	2.80
2080	2.00	0.80	2.10	1.50	4020	4.00	2.00	4.20	2.80
2108	2.10	0.80	2.20	1.60	4520	4.50	2.00	4.70	3.40
2112	2.10	1.27	2.20	1.60	4525	4.50	2.50	4.60	3.30
2206	2.25	0.60	2.40	1.70	5023	5.00	2.30	5.20	3.80
2309	2.30	0.89	2.50	1.70	5323	5.30	2.30	5.50	4.00
2310	2.30	1.00	2.40	1.70	5535	5.50	3.50	5.70	4.10
2313	2.30	1.30	2.40	1.70	6030	6.00	3.00	6.20	4.50
2305	2.50	0.50	2.70	1.90	6004	6.00	4.00	6.10	4.40
2510	2.50	1.00	2.70	1.90	6432	6.40	3.20	6.60	4.80
2511	2.50	1.10	2.60	1.90	7034	7.00	3.40	7.20	5.30
2608	2.60	0.80	2.80	2.00	7037	7.00	3.75	7.20	5.00
2610	2.60	1.00	2.70	2.00	7837	7.85	3.75	8.00	5.90
2612	2.60	1.20	2.80	1.90	7949	7.95	4.88	8.20	6.00
2611	2.68	1.08	2.90	2.00	8061	8.00	6.00	8.20	5.60
2717	2.75	1.70	2.90	2.10	9060	9.00	6.00	9.20	6.80
2808	2.80	0.80	3.10	2.10	9563	9.50	6.40	9.70	7.10
2815	2.80	1.50	3.00	2.10	1106	11.00	6.50	11.20	8.30
30010	3.00	1.00	3.30	2.30	1206	12.00	6.00	12.20	9.00
3011	3.00	1.10	3.20	2.30	1208	12.00	8.00	12.10	8.50
3012	3.00	1.20	3.10	2.30	1209	12.00	9.00	12.00	8.40
3014	3.00	1.40	3.20	2.20	1601	16.00	15.00	16.00	10.00
3016	3.00	1.60	3.20	2.10	2813	28.00	12.50	28.00	20.00
3212	3.18	1.14	3.40	2.40	3002	30.00	20.00	30.00	22.00



Recommended groove dimensions
Machining tolerance: ± 0.05

Contact us for alternative sizes.

1005 GT40: profile reference + 40 shore insulating silicone

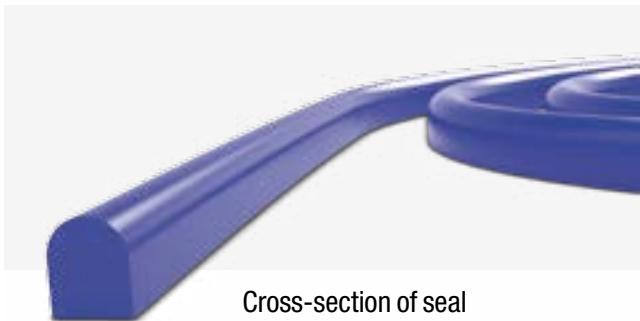
Recommended groove dimensions calculation is based on the following data:

Average seal compression 25%

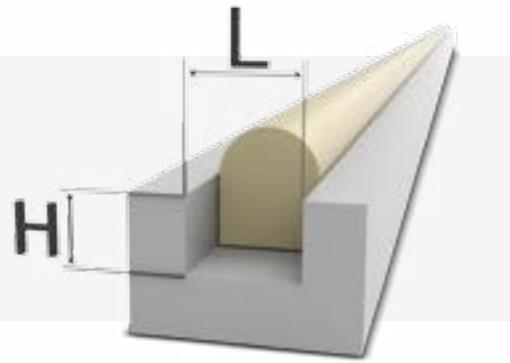
Groove fill rate 95%

Solid D profile

3

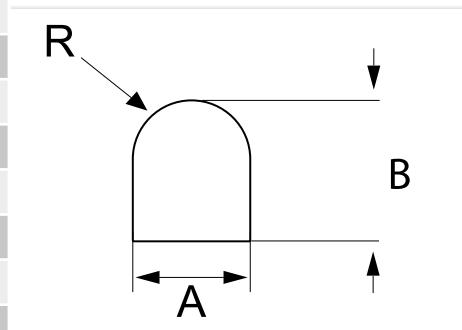


Cross-section of seal



Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	A (mm)	B (mm)	R (mm)	L (mm)	H (mm)
1617	1.60	1.70	0.80	1.8	1.4
2022	2.00	2.20	1.00	2.3	1.9
2024	2.00	2.40	1.00	2.3	2.0
2217	2.20	1.750	1.10	2.4	1.5
2420	2.40	2.00	1.20	2.7	1.7
2713	1.30	2.70	0.65	1.6	2.3
3035	3.00	3.50	1.50	3.5	3.0
3045	3.00	4.50	1.50	3.6	3.8
3046	3.00	4.60	1.50	3.6	3.9
3060	3.00	6.00	1.50	3.6	5.1
3997	3.96	3.96	1.98	4.5	3.4
4030	3.96	3.00	1.50	4.3	2.6
4544	4.50	4.40	2.25	5.1	3.7
5040	4.00	5.00	2.00	4.7	4.3
50045	5.00	4.50	2.50	5.6	3.8
60031	6.00	3.00	3.00	6.0	2.6



Contact us for alternative sizes.

1617 GT60 : profile reference + 60 shore insulating silicone

Recommended groove dimensions calculation is based on the following data:

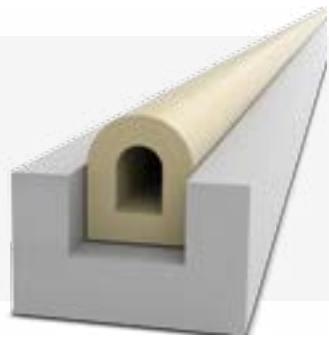
Average seal compression 15%

Groove fill rate 92%

Hollow D profile

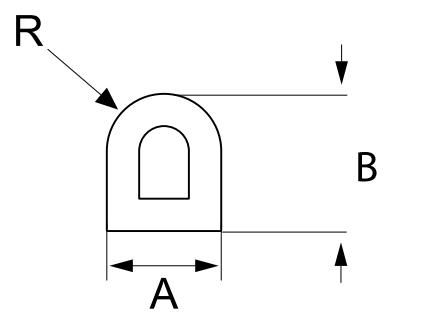


Cross-section of seal



Recommended groove dimensions
Machining tolerance: ± 0.05

Ref.	A (mm)	B (mm)	R (mm)	Wall thickness (mm)
3931	3.92	3.00	1.96	0.80
3996	3.96	3.96	1.98	1.14
4031	3.96	3.00	2.00	0.80
4747	4.70	4.70	2.35	1.27
47047	4.75	4.75		
4948	4.80	4.80	2.40	1.30
6031	6.00	3.00		
6331	6.35	6.35	3.18	1.61
70009	7.00	9.00	3.50	1.60
70011	7.00	10.00		
70080	7.00	8.00		
7638	7.60	3.00		
7639	7.60	3.98	3.80	1.00
7979	7.90	7.90	3.95	1.57
1003	10.00	10.00		1.57
1030	10.00	3.00		
1111	11.99	10.99	6.00	2.00
1510	15.00	10.00	7.50	1.50

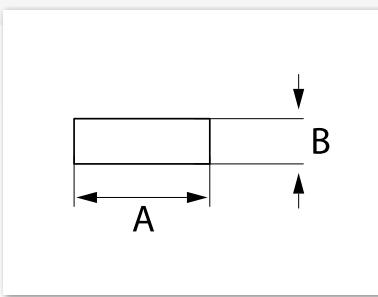


Contact us for alternative sizes.

3931 GT67: profile reference + 60 shore insulating fluorosilicone

Other profiles

SOLID RECTANGULAR PROFILE

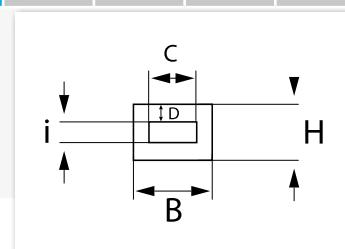


Ref.	A (mm)	B (mm)	Ref.	A (mm)	B (mm)
1025	1.00	2.50	2503	5.00	3.00
1610	1.60	1.07	6010	6.00	1.00
1805	1.80	0.50	6020	6.00	2.00
2010	2.00	1.00	6080	6.00	8.00
2415	2.41	1.57	6416	6.40	1.60
2501	2.50	1.00	6580	6.50	8.00
2515	2.50	1.50	7512	7.50	1.25
3032	3.00	3.20	8060	8.00	6.00
3040	3.00	4.00	1016	10.00	1.60
3115	3.00	1.50	1203	12.00	3.00
3010	3.00	1.00	1240	12.00	4.00
3019	3.05	1.91	1248	12.70	4.78
3216	3.20	1.60	1273	12.70	3.18
3232	3.20	1.00	1503	15.00	3.00
3248	3.20	4.80	2542	25.40	2.00
3610	3.60	1.10	3510	35.00	1.00
4016	4.00	1.60	3710	37.00	10.00

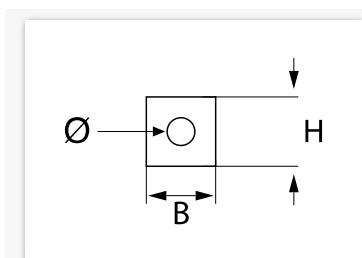
HOLLOW RECTANGULAR PROFILE



Ref.	B (mm)	H (mm)	C (mm)	D (mm)	I (mm)
2738	3.80	2.70	2.30	0.80	1.00
1268	12.00	6.00	8.00	0.80	4.40

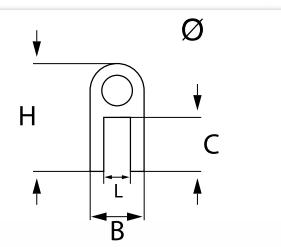


HOLLOW SQUARE PROFILE

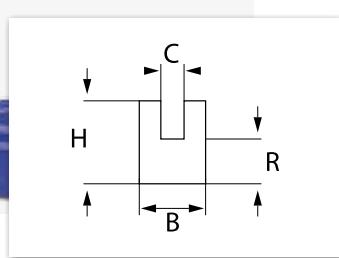


Ref.	B (mm)	H (mm)	Ø (mm)
2828	2.80	2.80	1.20
3031	3.00	3.00	1.00
30315	3.00	3.00	1.50
3535	3.50	3.50	1.40
6062	6.00	6.00	2.50

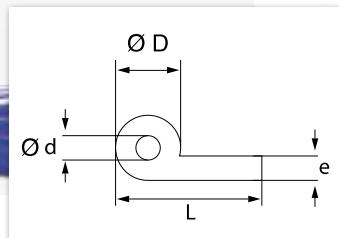
Ref.	B (mm)	H (mm)	L (mm)	C (mm)	\emptyset (mm)
1531	1.57	3.18	0.81	1.60	0.50
1836	1.80	3.60	0.40	1.80	0.50
2357	2.00	5.50	0.80	3.50	1.00
2055	2.30	5.70	0.80	3.40	0.90
2560	2.50	6.00	-	-	1.00
3163	3.18	6.35	1.57	3.18	1.80
3523	3.50	4.50	1.60	1.70	2.30

"A" PROFILE

Ref.	B (mm)	H (mm)	C (mm)	R (mm)
2525	2.54	2.54	0.86	0.84
3228	3.20	2.80	0.66	1.27
3939	3.96	3.96	1.57	1.19
39039	3.96	3.96	1.57	2.80
4050	4.00	5.00	1.40	2.70
4056	4.50	5.50	2.10	3.00
4439	4.45	4.00	1.19	1.91
8080	8.00	8.00	5.00	1.50
9162	9.15	6.20	3.00	4.40

"U" PROFILE

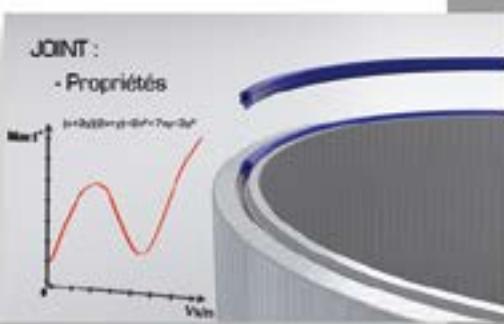
Ref.	\emptyset D (mm)	\emptyset d (mm)	L (mm)	e (mm)
5712	3.50	2.55	5.70	1.20
4084	4.00	2.00	8.40	2.00
4090	4.00	1.50	9.00	1.50
5011	5.00	1.80	11.00	1.70
8014	7.92	4.70	14.30	1.60
8114	7.92	3.42	14.30	1.60
3015	3.00	1.50	15.00	2.00
6401	6.40	3.20	16.00	1.60
1165	11.00	6.50	17.50	1.60
9019	9.00	6.48	19.00	1.60
7018	6.40	4.80	19.10	1.60
1021	10.00	6.00	21.00	2.00

"P" PROFILE

JOINTS sur-Mesure



1. Prise en compte des contraintes



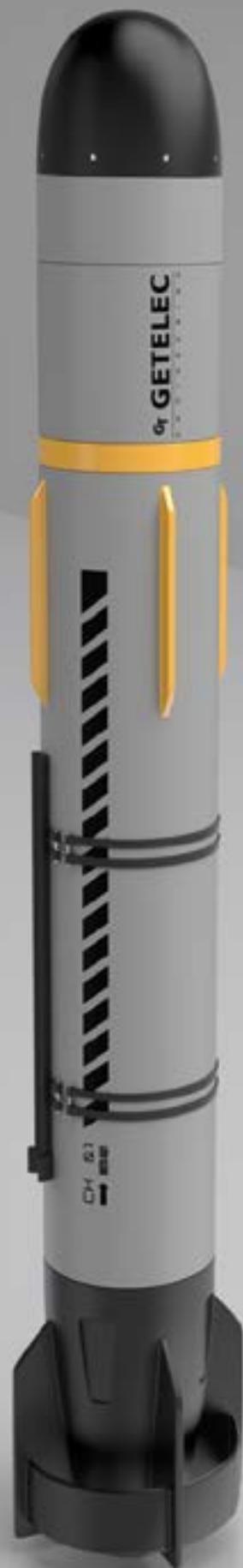
2. R&D: formulation et mise en forme



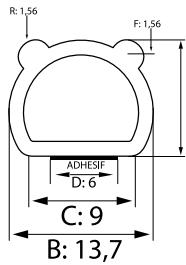
3. Fabrication des outillages



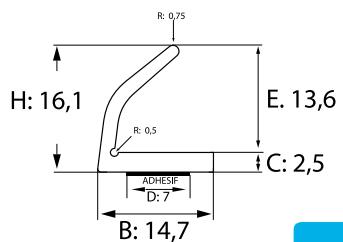
4. Extrusion sur-mesure



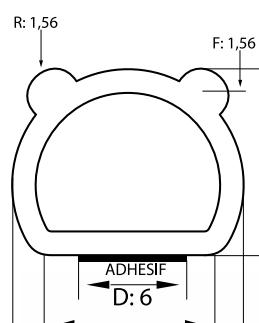
Telecoms cabinets and bays specific profile



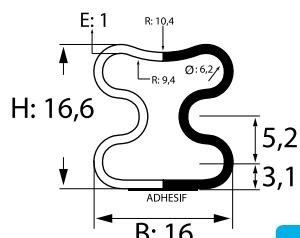
Ref. 1371



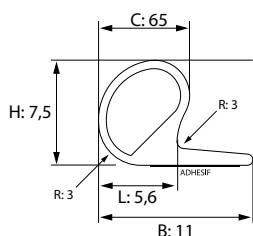
Ref. 1517



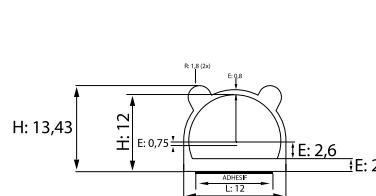
Ref. 1539



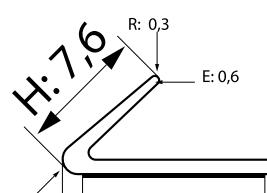
Ref. 1616



Ref. 7511



Ref. 16013



Ref. A903

Flat connector gaskets

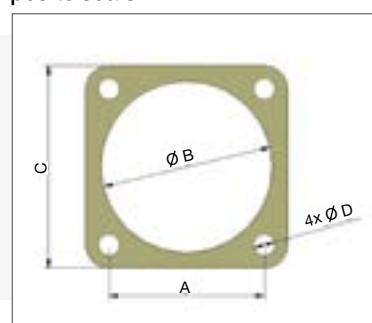
Housing	Getelec reference	A ± 0.25mm	B ± 0.51mm	C ± 0.38mm	D ± 0.25mm	Standard thickness (mm)
6	D 110	11.90	9.53	18.75	3.60	0.50 or 0.80
6	D 111	12.70	11.00	17.50	3.00	0.50 or 0.80
8	D 112	15.10	16.00	21.34	3.43	0.50 or 0.80
8	D 113	15.10	14.40	20.60	3.00	0.50 or 0.80
8	D 114	15.10	12.70	22.23	3.96	0.50 or 0.80
9	D 115	18.20	19.00	24.50	3.60	0.50 or 0.80
10	D 116	18.20	15.88	25.40	3.96	0.50 or 0.80
11	D 117	20.60	22.23	26.93	3.60	0.50 or 0.80
12	D 118	20.60	19.05	27.80	3.60	0.50 or 0.80
13	D 119	23.00	25.53	29.30	3.43	0.50 or 0.80
14	D 120	23.00	22.23	30.18	3.96	0.50 or 0.80
16	D 121	24.60	25.40	32.54	3.96	0.50 or 0.80
15/16	D 122	24.60	28.83	31.95	3.96	0.50 or 0.80
18	D 123	27.00	28.83	35.00	3.96	0.50 or 0.80
17/18	D 124	27.00	32.00	34.32	3.96	0.50 or 0.80
19/20	D 125	29.36	34.93	38.10	3.60	0.50 or 0.80
20	D 126	29.36	33.30	37.26	3.20	0.50 or 0.80
21/22	D 127	31.75	38.10	41.30	3.60	0.50 or 0.80
22	D 128	31.75	34.93	41.30	4.37	0.50 or 0.80
23/24	D 129	34.93	41.30	44.45	4.37	0.50 or 0.80
24	D 130	34.93	38.10	44.45	5.16	0.50 or 0.80
25	D 131	38.10	44.45	47.63	4.37	0.50 or 0.80
28	D 132	39.70	44.45	50.80	5.20	0.50 or 0.80
32	D 133	44.45	50.80	57.15	5.60	0.50 or 0.80
36	D 134	49.23	57.15	63.50	5.60	0.50 or 0.80
40	D 135	55.58	63.50	69.85	5.60	0.50 or 0.80
44	D 136	60.33	70.64	76.20	5.60	0.50 or 0.80
48	D 137	66.70	77.00	82.55	5.60	0.50 or 0.80

Contact us for alternative thicknesses.

Seals can be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.

These seals can also be made in conductive fluorosilicone

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals



Getelec reference	A ± 0.25mm	B ± 0.51mm	C ± 0.38mm	D ± 0.25mm	Standard thickness (mm)
G 21	8.60	8.60	7.70	2.40	0.50 or 0.80
J 61	12.70	12.70	11.00	3.00	0.50 or 0.80
S 122	12.70	12.70	11.20	3.20	0.50 or 0.80
A 57	15.10	15.10	14.40	3.00	0.50 or 0.80
B 76	15.1	15.10	14.40	3.00	0.50 or 0.80
H 13	15.10	15.10	14.30	3.30	0.50 or 0.80
K 177	18.00	18.00	14.80	3.50	0.50 or 0.80
H 194	18.00	18.00	11.30	3.50	0.50 or 0.80
F 86	18.20	18.20	17.50	3.50	0.50 or 0.80
Z 30	18.20	18.20	15.50	3.20	0.50 or 0.80
K 34	18.25	18.25	19.00	3.50	0.50 or 0.80
H 15	18.30	18.30	18.40	3.30	0.50 or 0.80
A 256	20.60	20.60	18.00	3.20	0.50 or 0.80
C 86	20.60	20.60	19.05	3.10	0.50 or 0.80
H 64	20.60	20.60	22.20	3.50	0.50 or 0.80
H 14	20.60	20.60	23.20	3.30	0.50 or 0.80
R 3	20.60	20.60	23.50	3.50	0.50 or 0.80
Z 31	20.60	20.60	19.50	3.20	0.50 or 0.80
J 151	21.00	21.00	19.50	3.50	0.50 or 0.80
C 84	23.00	23.00	23.00	3.00	0.50 or 0.80
B 6	24.60	24.60	24.00	3.20	0.50 or 0.80
J 193	24.60	24.60	28.60	3.60	0.50 or 0.80
Z 32	24.60	24.60	26.00	3.20	0.50 or 0.80
K 178	25.00	25.00	31.00	3.50	0.50 or 0.80
D 30	26.20	26.20	25.10	3.50	0.50 or 0.80
E 104	27.00	27.00	32.00	4.00	0.50 or 0.80
F 99	27.00	27.00	30.90	3.30	0.50 or 0.80
N 32	27.00	27.00	30.00	3.20	0.50 or 0.80
S 123	28.20	28.20	31.75	3.00	0.50 or 0.80
W 195	31.00	31.00	30.50	4.50	0.50 or 0.80
S 124	30.50	30.50	35.00	3.00	0.50 or 0.80
N 33	31.70	31.70	36.00	3.20	0.50 or 0.80
B 187	31.75	31.75	32.10	3.60	0.50 or 0.80
K 179	33.00	33.00	30.50	5.50	0.50 or 0.80
S 125	34.90	34.90	38.00	3.00	0.50 or 0.80
N 34	35.00	35.00	39.20	3.20	0.50 or 0.80
J 142	42.00	42.00	36.00	4.00	0.50 or 0.80

Contact us for alternative thicknesses.

Seals can be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.

These seals can also be made in conductive fluorosilicone

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals

D Sub connector seals

3

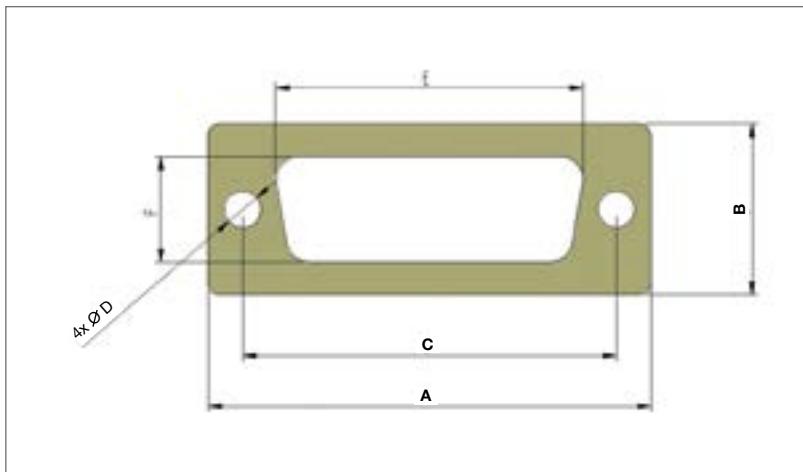
D SUB connector seals are used for connecting drawer bays and miniature chassis cables.

This type of seal is widely used in the following areas:

telecoms, medical, information technology, military and aerospace.

GTELEC supplies these seals in standard sizes from 9 to 50 pins.

These seals can also be made to measure to suit your individual needs.



Housing sizes	Getelec reference	A (mm) \pm 0.38	B (mm) \pm 0.38	C (mm) \pm 0.25	D (mm) \pm 0.25	E (mm) \pm 0.38	F (mm) \pm 0.25	Cutting angle
9 contacts	H 127	30.81	15.09	25.00	3.05	17.70	9.14	10°
15 contacts	H 128	39.52	15.24	33.32	3.30	27.43	9.40	10°
25 contacts	H 129	53.01	15.09	47.04	3.05	40.21	9.60	10°
37 contacts	D 165	69.32	15.09	63.50	3.05	56.67	9.60	10°
50 contacts	D 166	66.93	15.37	61.11	3.05	53.57	11.84	10°

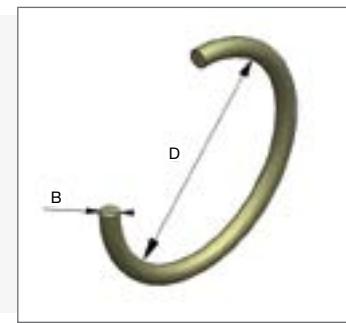
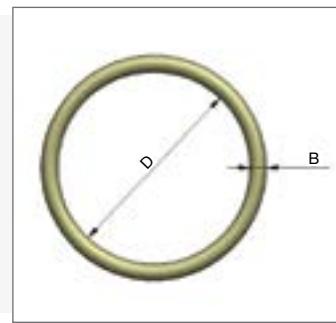
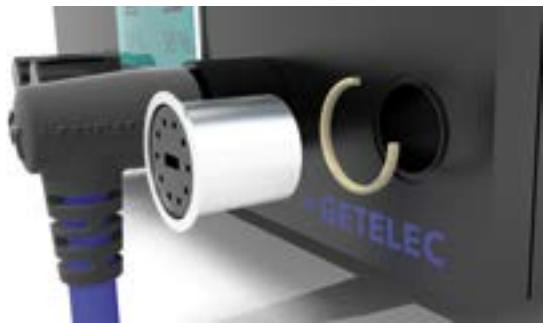
All dimensions in millimetres

Seals can be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.

These seals can also be made in conductive fluorosilicone

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals

Round connector seals



HOUSING	REF.	CROSS-SECTION	INTERIOR Ø
-	LR 16	1.50	7.60
-	LR 34	1.50	10.50
-	LR 31	1.70	7.50
-	LR 32	1.80	12.50
-	LR 71	1.80	14.00
-	LR 72	1.80	17.17
09-10	LR 17	1.80	20.30
-	LR 14	1.80	20.50
09-10	LR 67	1.80	21.90
-	LR 68	1.80	23.50
11-12	LR 18	1.80	25.10
-	LR 15	1.80	25.30
INTERIOR Ø		TOLERANCES	
01 to 38 mm.		± 0.25 mm	
38 to 65 mm.		± 0.40 mm	

HOUSING	REF.	CROSS-SECTION	INTERIOR Ø
13-14	LR 12	1.80	28.30
15-16	LR 13	1.80	31.50
-	LR 10	1.80	33.00
17-18	LR 19	1.80	34.60
-	LR 11	2.60	32.00
19-20	LR 20	2.60	37.80
-	LR 54	2.60	40.00
-	LR 55	2.60	57.00
21-22	LR 84	2.60	40.90
23-24	LR 124	2.60	44.10
-	LR 125	2.60	47.40
-	LR 134	2.60	60.00
CROSS-SECTIONS		TOLERANCES	
1.5 to 1.8 mm.		± 0.08 mm	
1.8 to 2.6 mm.		± 0.15 mm	

Fast delivery on other dimensions on request.

Getelec offers a range of over 8000 types of O-ring seal. Do contact us for rapid delivery.

Seals can be made in insulating fluorosilicone or not or in corrosion-resistant bi-material.

These seals can also be made in conductive fluorosilicone

GT1000, GT1015, GT2020, GT3100, GT5000, BL10000, MS composite seals



EMI shielding products, thermal management and environmental sealing

Aerospace quality silicones

Mixture of silicone elastomer hardness 70 shore A developed for applications requiring excellent resistance to fire

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Finishing business class airplane seats
Rugged computer
Embedded electronics systems
Electronics system order management
brakina.

Extruded insulating silicone

Our teams of expert EMC engineers are at your disposal to work with you to define your projects and carry them through to completion.

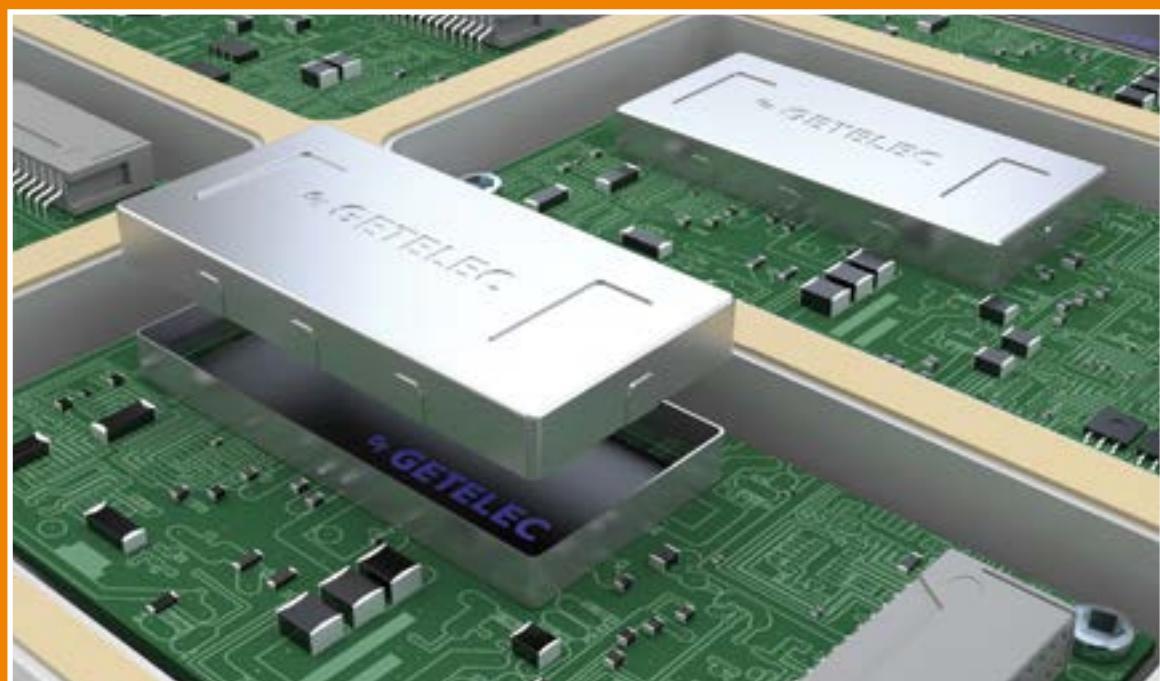
The parts comply with requirements of aerospace standards:

- Low flame spread
- Low smoke emission
- Low emission of toxic gases

Qualified according to standard
* FAR 25.853
* Norm AIRBUS abd0031

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SHIELDING METAL GASKETING

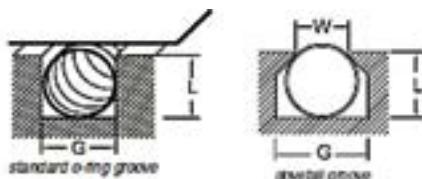


C O N T E N T S

Spira shield GTS	102-103
GTS Quick-Shield.....	104-105
GTS Ultra Quick-Shield	106-107
GTS Flexi-Shield	108-109
GTS Endur-o-Shield	110-111
GTS "D" multi-seal	112-113
Ventilation panels	114
Wire Mesh and Elastomer core	115-116
MCT Braid composite materials	117-118
Conductive metallized fabrics	119
Silicone foam + GTMC 21 conductive fabric.....	119
EMI seals based on closed celle foam + conductive metallized fabric coating	120-125
EMI shielded windows	126
FMT 10 Transparent matellized film	127

GTS Spira shield

The Spira-Shield patented spiral is the basis for all of our unique high shielding EMI gasketing solutions. The spiral is wound out of spring temper beryllium copper for excellent spring memory and compression set resistance. The spiral is tin plated for superior conductivity and shielding properties. The edge plated version exhibits excellent corrosion resistance against aluminum when exposed to humid or salt-fog environments.



Spira-Shield Part Numbers (RoHS Tin Plated Beryllium Copper)				Recommended Groove Dimensions		
Diameter (mm)	Standard Force*	Moderate Force	Low Force	Depth (L) +0.05 /-0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
0.86 ± 0.05	GTS-IWSS-86	GTS-IWMS-86 NC**	-	0.58	1.17	0.84
1.19 ± .05	GTS-IWSS-119	GTS-IWMS-119 NC**	-	0.89	1.60	1.14
1.60 ± 0.08	GTS-IWSS-160	GTS-IWMS-160	GTS-IWLS-160	1.17	2.39	1.52
1.78 ± 0.08	GTS-IWSS-178	GTS-IWMS-178	GTS-IWLS-178	1.35	2.39	1.70
1.98 ± 0.08	GTS-IWSS-198	GTS-IWMS-198	GTS-IWLS-198	1.50	2.77	1.91
2.39 ± 0.10	GTS-IWSS-239	GTS-IWMS-239	GTS-IWLS-239	1.78	3.18	2.29
2.62 ± 0.10	GTS-IWSS-262	GTS-IWMS-262	GTS-IWLS-262	1.96	3.58	2.51
2.77 ± .10	GTS-IWSS-277	GTS-IWMS-277	GTS-IWLS-277	2.08	3.96	2.67
3.18 ± 0.10	GTS-IWSS-318	GTS-IWMS-318	GTS-IWLS-318	2.39	4.34	3.07
3.53 ± 0.13	GTS-IWSS-353	GTS-IWMS-353	GTS-IWLS-353	2.64	4.75	3.40
3.58 ± 0.13	GTS-IWSS-358	GTS-IWMS-358	GTS-IWLS-358	2.67	4.75	3.45
4.37 ± 0.13	GTS-IWSS-437	GTS-IWMS-437	GTS-IWLS-437	3.25	5.94	4.19
4.75 ± 0.15	GTS-IWSS-475	GTS-IWMS-475	GTS-IWLS-475	3.56	6.35	4.60
6.35 ± 0.18	GTS-IWSS-635	GTS-IWMS-635	GTS-IWLS-635	4.70	8.71	6.10
7.92 ± 0.23	GTS-IWSS-792	GTS-IWMS-792	GTS-IWLS-792	5.94	10.72	7.62
9.53 ± 0.28	GTS-IWSS-953	GTS-IWMS-953	GTS-IWLS-953	7.11	12.70	9.25
12.70 ± 0.38	-	GTS-IWMS-1270	GTS-IWLS-1270	9.53	16.66	12.32

Moderate and low force gaskets come with a cord unless specified otherwise. (See Options).

* All standard force gaskets come without a cord.

** These sizes cannot be ordered with a cord.

Application information

This shielding gasket solves problems of microwave shielding that no other gasket can solve and is particularly used for military and aerospace applications. Its competitive cost also enables it to respond to commercial applications requiring high protection.

MATERIAL

Spiral: Tin-plated beryllium copper (RoHS compliance).

Cord: 80 durometer PVC (hard plastic).

4

SHIELDING PERFORMANCE

143 dB at 10 GHz

165 dB at 1 GHz

COMPRESSION FORCE

Optimal compression of the gasket is 25% of the diameter of the spiral. The compression forces given are approximate:

Standard Force: 5.5 kg/cm

Moderate Force: 1.8 kg/cm

Low Force: 0.3 kg/cm

Available options

CUSTOM SIZES

We can manufacture cord gaskets with all sizes of diameters, from 0.86mm up to approximately 38mm. There is no additional cost for a specialized diameter. However, for large cords, the length of the gasket available is smaller.

PLATING

Plating options can be specified by adding a prefix before the part number:

Specify plating by choosing the desired prefix from the table.

EIW: RoHS compliant edge tin plating for high humidity or salt fog

(Example: **GTS-EIWMS-318**).

Example: **GTS-EIWLS-475**

Compliant edge tin plating

RoHS

Low hardness

Material	Dureté	RoHS tin-plated edge
Beryllium	Standard	EIWS
	Moderate	EIWMS
Copper	Low	EIWL

Additional plating options are available by special request: Gold (Au) and Nickel (Ni) Sulfamate.

CORD INSERT

Moderate and low force gaskets come standard with PVC cord in the center of the spiral. The cord acts as a mechanical stop to protect the spiral from over-compression during use and handling. Specify "no cord" in the moderate and low force gaskets if you want a gasket without cord.

NC: No Cord (Example: **GTS-IWMS-318 NC**). All Standard Force gaskets come without cord (no NC required).

SPECIAL CORD

Special cords can be specified as follows (may not be available in all sizes and may include extra charges):

-F: Solid Fluorosilicone Cord (example: **GTS-IWMS-318-F**)

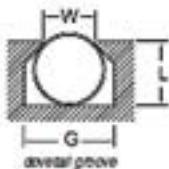
-O: Aerospace Qualified Silicone (low degassing rate)

-S: Solid Silicone Cord

-T: Thermal Plastic Rubber Cord

GTS Quick-Shield

This patented spiral is the best low cost EMI gasket solution. The spiral is wound out of spring temper stainless steel for excellent spring memory and compression set resistance. The stainless steel spiral exhibits moderate to high shielding properties at a very low cost.



Quick-Shield Part Numbers (Stainless Steel)				Recommended Groove Dimensions		
Diameter (mm)	Standard Force*	Moderate Force	Low Force	Depth (L) +0.05 /-0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
0.86 ± 0.05	GTS-NI-86	-	-	0.58	1.17	0.84
1.19 ± .05	GTS-NI-119	GTS-NM-119 NC**	-	0.89	1.60	1.14
1.60 ± 0.08	GTS-NI-160	GTS-NM-160 NC	GTS-NL-160 NC	1.17	2.39	1.52
1.78 ± 0.08	GTS-NI-178	GTS-NM-178 NC	GTS-NL-178 NC	1.35	2.39	1.70
1.98 ± 0.08	GTS-NI-198	GTS-NM-198 NC	GTS-NL-198 NC	1.50	2.77	1.91
2.39 ± 0.10	GTS-NI-239	GTS-NM-239 NC	GTS-NL-239 NC	1.78	3.18	2.29
2.62 ± 0.10	GTS-NI-262	GTS-NM-262 NC	GTS-NL-262 NC	1.96	3.58	2.51
2.77 ± .10	GTS-NI-277	GTS-NM-277 NC	GTS-NL-277 NC	2.08	3.96	2.67
3.18 ± 0.10	GTS-NI-318	GTS-NM-318 NC	GTS-NL-318 NC	2.39	4.34	3.07
3.53 ± 0.13	GTS-NI-353	GTS-NM-353 NC	GTS-NL-353 NC	2.64	4.75	3.40
3.58 ± 0.13	GTS-NI-358	GTS-NM-358 NC	GTS-NL-358 NC	2.67	4.75	3.45
4.37 ± 0.13	GTS-NI-437	GTS-NM-437 NC	GTS-NL-437 NC	3.25	5.94	4.19
4.75 ± 0.15	GTS-NI-475	GTS-NM-475 NC	GTS-NL-475 NC	3.56	6.35	4.60
6.35 ± 0.18	GTS-NI-635	GTS-NM-635 NC	GTS-NL-635 NC	4.70	8.71	6.10
7.92 ± 0.23	GTS-NI-792	GTS-NM-792 NC	GTS-NL-792 NC	5.94	10.72	7.62

Moderate and low force gaskets come with a cord unless specified otherwise. (See Options).

* All standard force gaskets come without a cord.

** These sizes cannot be ordered with a cord.

COMPRESSION FORCE

Quick-Shield gaskets come in three different resiliencies (as shown below). Optimal compression of the gasket is 25% of the diameter of the spiral. Since the force to compress the gasket is a function of the cube of the thickness of the stainless steel ribbon, the compression forces shown are approximate.

Standard Force: 5.5 kg/cm

Moderate Force: 1.8 kg/cm

Low Force: 0.3 kg/cm

Application information

This product is perfect for civilian applications, and allows compliance with the EUROPEAN directive 83528.

MATERIAL

Spiral: Stainless steel.

Cord: « No cord » by default. (See Options if cord is desired).

4

SHIELDING PERFORMANCE

These gaskets can offer shielding quality beyond 95 dB at 1 GHz.

The shielding quality may vary depending on the specific application.

Available options

CUSTOM SIZES

We can manufacture cord gaskets with all sizes of diameters, from 0.86mm up to approximately 38mm. There is no additional cost for a specialized diameter. However, for large cords, the length of the gasket available is smaller.

PLATING

For plating options see page 83.

CORD INSERT

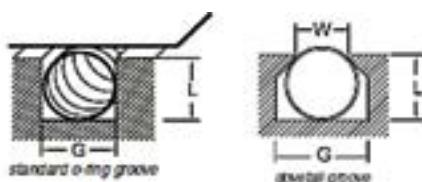
These spiral gaskets are offered without cord to have an excellent quality / price ratio. However, if you think that the compression of the gasket may be a problem, for example, when handling, you can order them with cord by removing the "NC" reference (for low and moderate force gaskets).

Example: **GTS-NM-239 NC** NC will include cord **GTS-NM-239**.

All Standard Force gaskets come without cord (no NC required).

GTS Ultra Quick-Shield

Ultra Quick-Shield offers excellent shielding at an affordable price. The spiral is wound out of low cost spring temper stainless steel for excellent spring memory and compression set resistance. The spiral is tin plated for superior conductivity and shielding properties.



Ultra Quick-Shield Part Numbers (RoHS Tin Plated Stainless Steel)				Recommended Groove Dimensions		
Diameter (mm)	Standard Force*	Moderate Force	Low Force	Depth (L) +0.05 /-0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
0.86 ± 0.05	GTS-IWNI-86	GTS-IWNM-86 NC**/***	-	0.58	1.17	0.84
1.19 ± .05	GTS-IWNI-119	GTS-IWNM-119 NC**/***	-	0.89	1.60	1.14
1.60 ± 0.08	GTS-IWNI-160	GTS-IWNM-160 NC	GTS-IWNL-160 NC***	1.17	2.39	1.52
1.78 ± 0.08	GTS-IWNI-178	GTS-IWNM-178 NC	GTS-IWNL-178 NC	1.35	2.39	1.70
1.98 ± 0.08	GTS-IWNI-198	GTS-IWNM-198 NC	GTS-IWNL-198 NC***	1.50	2.77	1.91
2.39 ± 0.10	GTS-IWNI-239	GTS-IWNM-239 NC	GTS-IWNL-239 NC***	1.78	3.18	2.29
2.62 ± 0.10	GTS-IWNI-262)	GTS-IWNM-262 NC	GTS-IWNL-262 NC***	1.96	3.58	2.51
2.77 ± .10	GTS-IWNI-277***	GTS-IWNM-277 NC	GTS-IWNL-277 NC	2.08	3.96	2.67
3.18 ± 0.10	GTS-IWNI-318***	GTS-IWNM-318 NC	GTS-IWNL-318 NC	2.39	4.34	3.07
3.53 ± 0.13	GTS-IWNI-353	GTS-IWNM-353 NC	GTS-IWNL-353 NC	2.64	4.75	3.40
3.58 ± 0.13	GTS-IWNI-358	GTS-IWNM-358 NC	GTS-IWNL-358 NC	2.67	4.75	3.45
4.37 ± 0.13	GTS-IWNI-437	GTS-IWNM-437 NC	GTS-IWNL-437 NC	3.25	5.94	4.19
4.75 ± 0.15	GTS-IWNI-475***	GTS-IWNM-475 NC***	GTS-IWNL-475 NC	3.56	6.35	4.60
6.35 ± 0.18	GTS-IWNI-635***	GTS-IWNM-635 NC	GTS-IWNL-635 NC	4.70	8.71	6.10
7.92 ± 0.23	GTS-IWNI-792***	GTS-IWNM-792 NC***	GTS-IWNL-792 NC	5.94	10.72	7.62

Moderate and low force gaskets come with a cord unless specified otherwise. (See Options).

* All standard force gaskets come without a cord.

** These sizes cannot be ordered with a cord.

*** These sizes are non-stock items and may include additional plating fees.

Application information

The affordable cost and superior shielding of this gasket makes it an excellent choice for high end commercial applications.

MATERIAL

Spiral: Tin-plated stainless steel (RoHS compliance).

4

SHIELDING PERFORMANCE

These gaskets can offer shielding quality beyond 150 dB at frequencies between 100 kHz and 1 GHz.

The shielding quality may vary depending on the specific application.

COMPRESSION FORCE

Optimal compression of the gasket is 25% of the diameter of the spiral.

The compression forces given are approximate:

Standard Force: 5.5 kg/cm

Moderate Force 1.8 kg/cm

Low Force 0.3 kg/cm

Available options

CUSTOM SIZES

We can manufacture cord gaskets with all sizes of diameters, from 0.86mm up to approximately 38mm.

There is no additional cost for a specialized diameter. However, for large cords, the length of the gasket available is smaller.

PLATING

IW : RoHS compliant tin plating (Example : **GTS-IWNL-239 NC**).

Material	Force	No Plating	RoHS Tin Plating	RoHS Edge Tin Plating
Stainless Steel	Standard	See Quick-Shield	IWN1	See Spira-Shield
	Moderate		IWM	
	Low		IWL	

This gasket is not recommended for high humidity or salt fog applications because the edges of the gasket are not plated. If high humidity or salt-fog environments are to be encountered, the edge plated version of our Spira-Shield gasket is recommended.

CORD INSERT

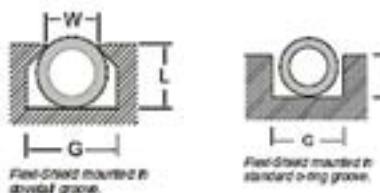
To keep costs low, we recommend you omit the cord usually included in the spiral. However, if over-compression of the gasket is a concern or problem, remove the "NC" from the part number on the moderate and low force series gaskets.

Example : **GTS-IWNL-239 NC** will include cord **GTS-IWNL-239**.

All Standard Force gaskets come without cord (no NC required).

GTS Flexi-Shield

Spira's Flexi-Shield gasket offers the best of both worlds! This gasket combines the EMI shielding performance of our other spiral gaskets with the rain/wind/dust sealing of an elastomer! A special process wraps our highly conductive spiral around a soft silicone tube. This results in gaskets that are very easy to handle, are rugged enough to be used in demanding sliding applications, provide as little as two pounds of closure force per inch, and offer moderate to high shielding, depending on the materials chosen. The low force series is especially well-suited to shielding the front/rear panels of VME/VXI and similar enclosures.



Flexi-Shield Part Numbers (Stainless Steel)				Recommended Groove Dimensions*		
Diameter (mm)	Standard Force*	Moderate Force	Low Force	Depth (L) +0.05 /-0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
1.60 ± 0.08	GTS-SQ-160	GTS-MQ-160	GTS-LQ-160	1.17	2.39	1.52
1.78 ± 0.08	GTS-SQ-178	GTS-MQ-178	GTS-LQ-178	1.35	2.39	1.70
2.39 ± 0.10	GTS-SQ-239	GTS-MQ-239	GTS-LQ-239	1.78	3.18	2.29
2.62 ± 0.10	GTS-SQ-262	GTS-MQ-262	GTS-LQ-262	1.96	3.58	2.51
2.69 ± 0.10	GTS-SQ-269	GTS-MQ-269	GTS-LQ-269	2.03	3.58	2.59
3.18 ± 0.10	GTS-SQ-318	GTS-MQ-318	GTS-LQ-318	2.39	4.34	3.07
3.53 ± 0.13	GTS-SQ-353	GTS-MQ-353	GTS-LQ-353	2.64	4.75	3.40
3.58 ± 0.13	GTS-SQ-358	GTS-MQ-358	GTS-LQ-358	2.67	4.75	3.45
4.75 ± 0.20	GTS-SQ-475	GTS-MQ-475	GTS-LQ-475	3.56	6.35	4.60
6.35 ± 0.25	GTS-SQ-635	GTS-MQ-635	GTS-LQ-635	4.70	8.71	6.10

COMPRESSION FORCE

Flexi-Shield gaskets come in three different resiliencies (as shown below). Optimal compression of the gasket is 25% of the diameter of the spiral. Since the force to compress the gasket is a function of the cube of the thickness of the stainless steel ribbon, the compression forces shown are approximate.

Standard Force: 5.5 kg/cm

Moderate Force: 1.8 kg/cm

Low Force: 0.4 kg/cm

Application information

Thanks to the silicone tube present in the center of the spiral, this gasket is also against water, dust and air ingress, as an insulating elastomer seal. It therefore combines the advantages of a shielding gasket with those of a sealing gasket, and for a limited cost.

4

MATERIAL

Spiral: Stainless steel (tin plating optional)

Inner Tubing: 40 ± 5 durometer silicone

SHIELDING PERFORMANCE

We offer stainless steel for moderate shielding quality, and optional tin plating for higher shielding levels. All shielding quality results are based on tests against tin-plated joint surfaces. The shielding quality may vary depending on your specific application.

Stainless Steel (All Forces): 100 dB at 1 GHz

Low Force Tin-Plated Gaskets: 120 dB at 1 GHz

Moderate and Standard Force Tin-Plated Gaskets: 130 dB at 1 GHz

Available options

PLATING

Optional plating can be specified by adding a prefix to the reference:

IW : RoHS compliant tin plating (Example : **GTS-IWSQ-160**)

Material	Force	No Plating	RoHS Tin Plating	RoHS Edge Tin Plating
Stainless Steel	Standard Moderate Low	SQ (default) MQ LQ	IWSQ IWMQ IWLQ	-
Beryllium copper	Standard Moderate Low	-	ST MT LT	EIWST EIWM EIWL

Specify material by choosing the desired prefix from the table.

Example :
EIWMT-08

Tin-plated edges in compliance with
RoHS Beryllium Copper
Moderate Force

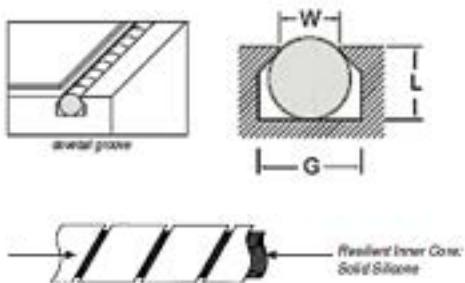
SPECIAL TUBING

Possibility of including a specific core (as far as possible according to the sizes):

-F: Fluorosilicone tubing (Example : **GTS-SQ-160-F**).

GTS Endur-o-Shield

This gasket uses our high shielding tin plated beryllium copper Spira-Shield as its base. We inject a liquid silicone adhesive into the center of the spiral, which hardens and bonds completely to the metal, making this gasket extremely durable when properly used.



RoHSTin Plated Beryllium Copper				Recommended Groove Dimensions*		
Diameter (mm)	Standard Force	Moderate Force	Low Force	Depth (L) +0.05 / -0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
0.86 ± 0.05	GTS-IWSISS-86	GTS-IWSIMS-86	--	0.58	1.17	0.84
1.19 ± 0.05	GTS-IWSISS-119	GTS-IWSIMS-119	--	0.89	1.60	1.14
1.60 ± 0.08	GTS-IWSISS-160	GTS-IWSIMS-160	GTS-IWSILS-160	1.17	2.39	1.52
1.78 ± 0.08	GTS-IWSISS-178	GTS-IWSIMS-178	GTS-IWSILS-178	1.35	2.39	1.70
1.98 ± 0.08	GTS-IWSISS-198	GTS-IWSIMS-198	GTS-IWSILS-198	1.50	2.77	1.91
2.39 ± 0.10	GTS-IWSISS-239	GTS-IWSIMS-239	GTS-IWSILS-239	1.78	3.18	2.29
2.62 ± 0.10	GTS-IWSISS-262	GTS-IWSIMS-262	GTS-IWSILS-262	1.96	3.58	2.51
2.77 ± 0.10	GTS-IWSISS-277	GTS-IWSIMS-277	GTS-IWSILS-277	2.08	3.96	2.67
3.18 ± 0.10	GTS-IWSISS-318	GTS-IWSIMS-318	GTS-IWSILS-318	2.39	4.34	3.07
3.53 ± 0.13	GTS-IWSISS-353	GTS-IWSIMS-353	GTS-IWSILS-353	2.64	4.75	3.40
3.58 ± 0.13	GTS-IWSISS-358	GTS-IWSIMS-358	GTS-IWSILS-358	2.67	4.75	3.40

Application information

Due to its extreme mechanical strength, this joint is ideal for the manufacture of O-rings and for use as connector seals.

MATERIAL

Spiral: Tin-plated Beryllium Copper (RoHS compliance).

Inner Core: Cured silicone adhesive.

4

SHIELDING PERFORMANCE

This gasket offers shielding quality from 117 dB to 152 dB. The shielding quality may vary depending on the application.

COMPRESSION FORCE

Optimal compression of the gasket is 25% of the diameter of the spiral.

The compression forces given are approximate:

Standard Force: 5.5 kg/cm

Moderate Force: 1.8 kg/cm

Low Force: 0.3 kg/cm

Available options

CUSTOM SIZES

We can manufacture cord gaskets with all sizes of diameters, from 0.86mm up to approximately 38mm.

There is no additional cost for a specialized diameter. However, for large cords, the length of the gasket available is smaller.

PLATING

Optional plating can be specified by adding a prefix to the reference:

IW: RoHS compliant tin plating (Example: GTS-IWSIMS-318).

EIW: RoHS compliant edge tin plating for high humidity or salt fog.

Stainless steel option.

Specify material by choosing the desired prefix from the table.

Example:

GTS-IWSINI-358

Tin-plated stainless steel Standard force.

Material	Force	No Plating	RoHS Tin Plating	RoHS Edge Tin Plating
Beryllium copper	Standard Moderate Low	-	IWSISS IWSIMS IWSILS	EIWSISS EIWSIMS EIWSILS
Stainless steel	Standard Moderate Low	SINI SINM SINL	IWSINI IWSINM IWSINL	-

SPECIAL TUBING

Possibility of including a specific core (according to the sizes, when possible):

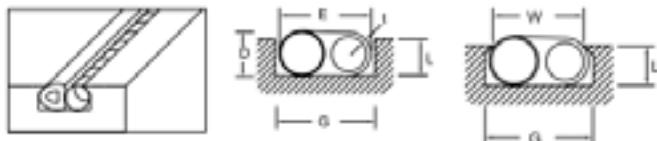
-F: Fluorosilicone (example : **GTS-SIMS-318-F**)

-O: Aerospace Qualified Silicone (low degassing rate)

-Z: Silicone which is a non-acetic acid adhesive (per MIL-A-46146)

GTS "D" multi-seal

"D" Multi-Seal is a groove-mounted gasket with a bulbous silicone elastomer for an excellent environmental seal. It comes standard with the Spira-Shield for superior shielding quality or can be ordered with any other spiral material.



Gasket Dimensions			"D" Multi-Seal Part Numbers (Spira-Shield Gasket)			Recommended Mounting Dimensions		
Width of Gasket (E) mm	Spiral Diameter (D) mm	Thickness of Wall (t) mm	Standard Force*	Moderate Force	Low Force	Depth (L) +0.05 / -0 (mm)	Width (G) +0.18 / -0.13 (mm)	Width (W) +0 / -0.05 (mm)
3.58	1.60 ± 0.08	N/A**	GTS-DIWSS-358	GTS-DIWMS-358 NC	-	1.17	4.75	3.51
4.75	2.39 ± 0.10	N/A**	GTS-DIWSS-475	GTS-DIWMS-475 NC	-	1.78	6.35	4.57
6.35	3.18 ± 1.02	0.79	GTS-DIWSS-635	GTS-DIWMS-635 NC	-	2.39	7.95	6.10
9.53	4.75 ± 0.15	1.19	GTS-DIWSS-953	GTS-DIWMS-953 NC	-	3.56	12.70	9.32
12.70	6.35 ± 0.18	1.19	GTS-DIWSS-1270	GTS-DIWMS-1270 NC	-	4.78	15.88	12.32

Moderate and low force gaskets come with a cord unless specified otherwise. (See Options).

* All standard force gaskets come without a cord.

** These sizes cannot be ordered with a cord.

Application information

This combination EMI and environmental gasket is ideal for applications that need excellent sealing and have somewhat limited space or want to utilize a groove-mount solution.

MATIERE

Spiral: Spira-Shield, Tin (RoHS compliance) plated beryllium copper.

Elastomer option: Solid silicone rubber, 40 durometer on 3.58mm and 4.75mm; 60 durometer all other sizes. (See Options for RoHS compliance or other material choices).

SHIELDING QUALITY

This gasket offers shielding quality from 86 dB to 165 dB. The shielding quality may vary depending on your specific application.

COMPRESSION FORCE

“D” Multi-Seal gaskets come in two different resiliencies (as shown below). Optimal compression of the gasket is 25% of the diameter of the spiral. Since the force to compress the gasket is a function of the cube of the thickness of the beryllium copper ribbon, the compression forces shown are approximate.

Standard Force: 5.9 kg/cm²

Moderate Force: 2.3 kg/cm²

SPECIAL ELASTOMER

The standard elastomer is solid silicone. A special elastomer can be specified as shown below (available in certain sizes only). Note that these elastomers (as with most special options) are non-stock items and will include additional charges.

/E: EPDM (Example: GTS-DMS-953 /E)

/F: Fluorosilicone

/O: Space Qualified Silicone (non-outgassing)

Available options

SPIRAL MATERIAL

“D” Multi-Seal comes standard with a tin plated Spira-Shield gasket. Other spiral materials or plating may be specified by choosing a different prefix from the following table.

1. Choose the desired gasket from the table on page 13 based on size and force.

Example: GTS-DMS-953, moderate force, E=9.53 mm, D=4.75 mm

2. Substitute the prefix from the table below based on spiral material and plating.

Example: GTS-DEMT-953, moderate force Flexi-Shield, edge tin/lead plated BC.

	Spira-Shield	Quick & Ultra Quick-Shield	Enduro-Shield		Flexi-Shield	
			Tin Plated BC	St. Steel	Tin Plated BC	St. Steel
Standard: Tin/Lead or No Plating	DSS (default) DMS	DNI DNM	DSISS DSIMS	DSINI DSINM	DST DMT	DSQ DMQ
RoHS Tin Plating Option (IW)	DIWSS DIWMS	DIWNI DIWNM	DIWSISS DIWSIMS	DIWSINI DIWSINM	DIWST DIWMT	DIWSQ DIWMQ
RoHS Edge Tin Plating Option (EIW)	DEIWSS DEIWMS	-	DEIWSISS DEIWSIMS	-	DEIWST DEIWMT	-

Example: **GTS-DEIWSS-953** “D” Multi-Seal RoHS edge plated Spira-Shield gasket Standard force (No cord by default). Specify material by choosing the desired prefix from the table.

CORD INSERT

Standard Force gaskets come without a cord. We also recommend you omit the cord in moderate force gaskets specified by “NC” (no cord) in the part number. If over-compression of the gasket is a concern or problem, remove the “NC” from the part number on moderate force gaskets and PVC cord will be included.

SPECIAL CORD

Special cords including solid fluorosilicone, solid silicone and thermal plastic rubber are available in some sizes.

Ventilation panels

Often used for electromagnetically screening ventilation openings, ventilation panels allow the free movement of air while ensuring a high level of EMF/RFI protection.

GETELEC ventilation panels comprise a honeycomb filter element and a frame giving the structure its rigidity.

These filters can be made in Surtec treated aluminium for applications where field H performance is not too high or in tinned steel when good field H and field E attenuation is required.

Electrical continuity between the ventilation panel and the housing is ensured by means of a conductive elastomer seal or metal braiding. These filters are made to customer plans and specifications with fast delivery.

ALUMINIUM HONEYCOMB ATTENUATION

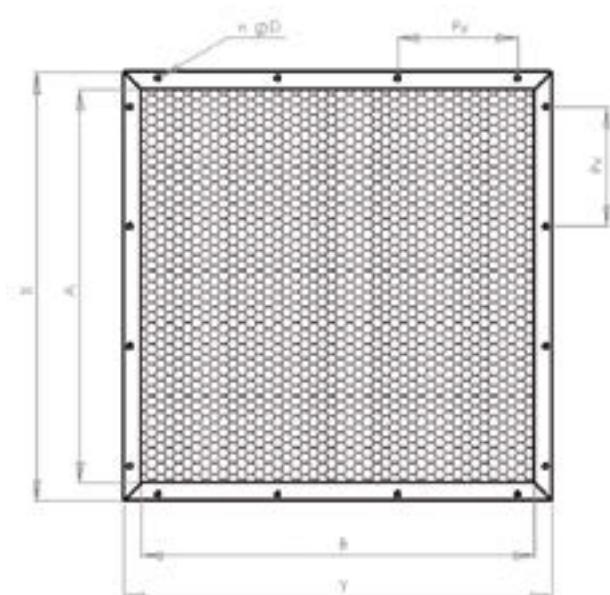
Fields	Frequencies	Attenuation (dB)
Field H	100 KHz	20 dB
Field E	1 MHz	35 dB
	100 MHz	90 dB
Plane wave	1 GHz	55 dB

TINNED STEEL HONEYCOMB ATTENUATION

Fields	Frequencies	Attenuation (dB)
Field H	100 KHz	85 dB
Field E	1 MHz	120 dB
	100 MHz	130 dB
Plane wave	1 GHz	120 dB

GETELEC VENTILATION PANELS STANDARD DIMENSIONS

Airflow	Cell diameter	Honeycomb depth	Frame depth
83%	3.2 mm	6.35 mm	9.50 mm
83%	3.2 mm	12.70 mm	15.90 mm



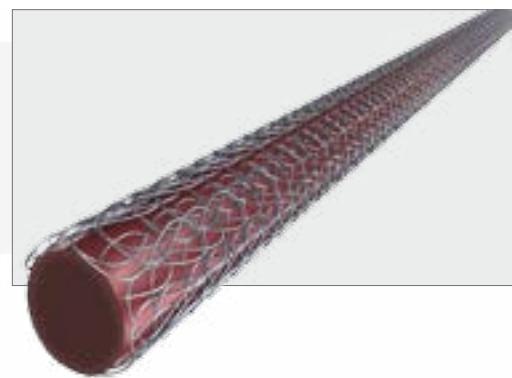
Tolerances:
 Linear: $\pm 0.8\text{mm}$
 Between centres: $\pm 0.4\text{mm}$
 Drillings: $\pm 0.15\text{mm}$
 Frame: $\pm 0.10\text{mm}$

Useful dimensions to give us for quoting

Wire Mesh and Elastomer core

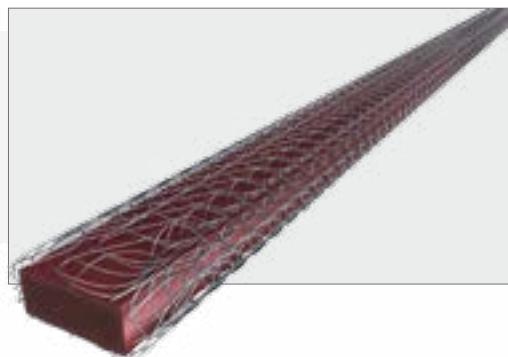
4

DIAMETER mm	REFERENCES	CORE + METAL OUTER
1.6	RA-0016	
1.8	RA-0018	
2.0	RA-0020	
2.4	RA-0024	
2.6	RA-0026	SE - Silicone Sponge
3.0	RA-0030	ST - Silicone Tube
3.2	RA-0032	NE - Neoprene Sponge
4.0	RA-0040	EA - EPDM Sponge Rubber
4.8	RA-0048	MO - Monel
6.4	RA-0064	TCS - Tinned Copper Steel
7.0	RA-0070	AL - Aluminium
8.0	RA-0080	AI - Stainless Steel
9.0	RA-0090	CE - Tinned Copper
9.5	RA-0095	Order example:
12.7	RA-0127	RA-0016-NE-MO
14.3	RA-0143	
15.9	RA-0159	
19.1	RA-0191	
25.4	RA-0254	

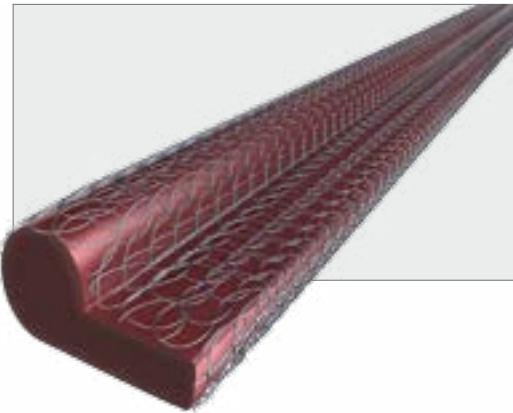


HEIGHT mm	WIDTH mm	REFERENCES	CORE + METAL OUTER
2.0	2.0	RTA-0020-0020	
2.4	2.4	RTA-0024-0024	
3.2	3.2	RTA-0032-0032	SE - Silicone Sponge
4.8	4.8	RTA-0048-0048	ST - Silicone Tube
6.4	6.4	RTA-0064-0064	NE - Neoprene Sponge
7.0	7.0	RTA-0070-0070	NT - Neoprene Tube
8.0	8.0	RTA-0080-0080	EA - EPDM Sponge Rubber
9.0	9.0	RTA-0090-0090	MO - Monel
9.5	9.5	RTA-0095-0095	
12.7	12.7	RTA-0127-0127	
14.3	14.3	RTA-0143-0143	
19.1	19.1	RTA-0191-0191	
19.1	12.7	RTA-0191-0127	
3.2	2.4	RTA-0032-0024	TCS - Tinned Copper Steel
3.2	4.8	RTA-0032-0048	AL - Aluminium
3.2	6.4	RTA-0032-0064	AI - Stainless Steel
3.2	9.5	RTA-0032-0095	CE - Tinned Copper
3.2	12.7	RTA-0032-0127	
4.8	2.4	RTA-0048-0024	
4.8	6.4	RTA-0048-0064	
4.8	9.5	RTA-0048-0095	
4.8	12.7	RTA-0048-0127	
4.8	14.3	RTA-0048-0143	
4.8	15.9	RTA-0048-0159	
4.8	19.1	RTA-0048-0191	
6.4	2.4	RTA-0064-0024	
6.4	3.2	RTA-0064-0032	
6.4	9.5	RTA-0064-0095	
6.4	12.7	RTA-0064-0127	

EFFICACITE DE BLINDAGE (dB)				
	Monel	Acier Cuivre étamé	Aluminium	Acier inoxydable
1 MHz	124.5	125	118	125.5
10 MHz	107	109	100.5	107
110 MHz	105.5	110	97	105.5
400 MHz	98	99.5	86	91.5
1 GHz	82	63	63.5	64
10 GHz	62	58	40.5	52



Order example
RTA - 0020-0020-NE-MO

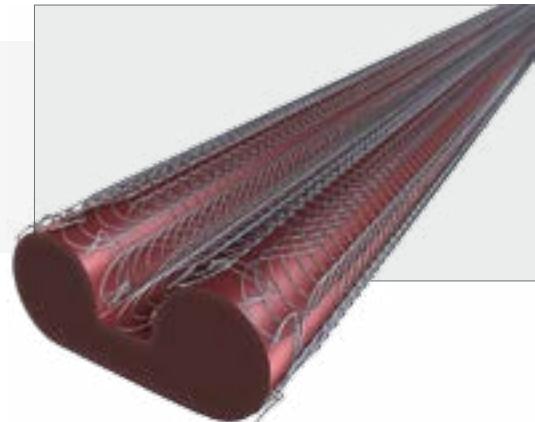


DIAMETER mm	WIDTH mm	REFERENCES	CORE + METAL OUTER
2.4	9.5	PA-0024-0095	SE - Silicone Sponge ST - Silicone Tube NE - Neoprene Sponge NT - Neoprene Tube EA - EPDM Sponge Rubber
2.4	12.7	PA-0024-0127	
3.2	9.5	PA-0032-0095	
3.2	12.7	PA-0032-0127	
3.2	15.9	PA-0032-0159	
3.2	19.1	PA-0032-0191	
4.8	12.7	PA-0048-0127	
4.8	15.9	PA-0048-0159	
4.8	19.1	PA-0048-0191	
6.4	12.7	PA-0064-0127	
6.4	15.9	PA-0064-0159	
6.4	19.1	PA-0064-0191	
8.0	15.9	PA-0080-0159	
8.0	19.1	PA-0080-0191	
9.0	15.9	PA-0090-0159	
9.0	19.1	PA-0090-0191	

Order example
PA-0024-0095-NE-MO

DIAMETER mm	WIDTH mm	REFERENCES	CORE + METAL OUTER
2.4	9.5	DPA-0024-0095	SE - Silicone Sponge ST - Silicone Tube NE - Neoprene Sponge NT - Neoprene Tube EA - EPDM Sponge Rubber
2.4	12.7	DPA-0024-0127	
3.2	9.5	DPA-0032-0095	
3.2	12.7	DPA-0032-0127	
3.2	15.9	DPA-0032-0159	
4.8	15.9	DPA-0048-0159	
4.8	19.1	DPA-0048-0191	
6.4	15.9	DPA-0064-0159	
6.4	19.1	DPA-0064-0191	
6.4	25.4	DPA-0064-0254	
8.0	19.1	DPA-0080-0191	
8.0	25.4	DPA-0080-0254	
9.0	32.0	DPA-0090-0320	

MO - Monel
TCS - Tinned Copper Steel
AL - Aluminium
AI - Stainless Steel
CE - Tinned Copper



MCT Braid composite materials

GETELEC MCT comprises two co-extruded parts. Sealing is ensured by type solid or hollow GT45 or GT60 silicone or by GT47 or GT67 fluorosilicone.

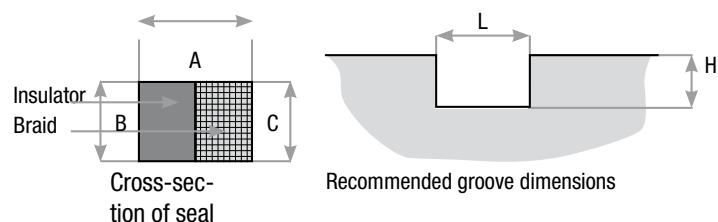
Conduction is via a metal braid of tinned copper steel, or braided Aluminum or Monel, or over a solid or hollow silicone core, thus ensuring electrical continuity and electromagnetic shielding between two parts.



Applications

Aggressive environment for radar applications (salt fog, wet heat, high tempe

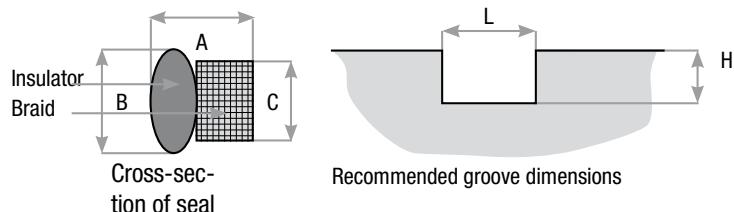
A profile cross-section



Reference	A	A Braid	B	C	L	H
100024	2.40	1.20	3.20	3.20	2.64	2.60
100040	4.00	2.00	4.00	4.00	4.40	3.20
100048	4.80	2.40	4.80	4.80	5.28	3.80
100064	6.40	3.20	4.80	4.80	7.04	3.80
100070	7.00	3.20	6.40	6.40	7.70	5.10
100092	9.20	3.20	3.20	3.20	10.10	2.60

All these dimensions are expressed in millimeters

B profile cross-section



Reference	A	A Braid	B	C	L	H
150066	6.60	3.20	7.00	6.80	7.26	5.44
150024	2.40	1.20	3.40	3.20	2.64	2.56

All these dimensions are expressed in millimeters

TOLERANCES ON CROSS SECTION FOR CO-EXTRUDED MESH PROFILE (WITH SILICONE CORE)

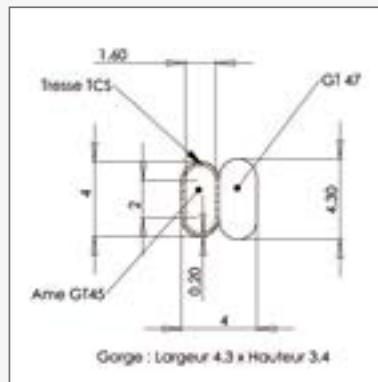
DIMENSIONS (mm)	TOLERANCES
From 1.8 to 5.0	+0.15 / -0.2
From 5.0 to 12	± 0.30

TOLERANCES ON CROSS SECTION FOR CO-EXTRUDED MESH PROFILE (WITHOUT SILICONE CORE)

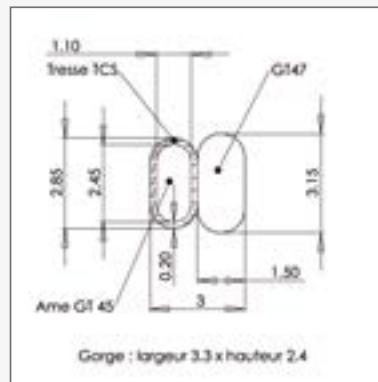
DIMENSIONS (mm)	TOLERANCES
From 1.8 to 5.0	+ 0.3 / -0.2
From 5.0 to 12	± 0.50

Other available profiles

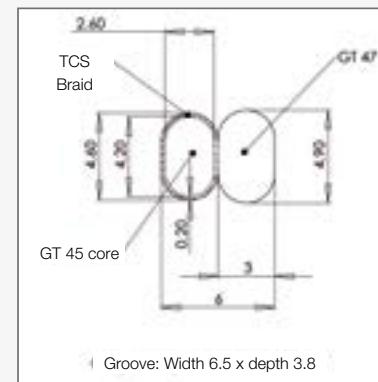
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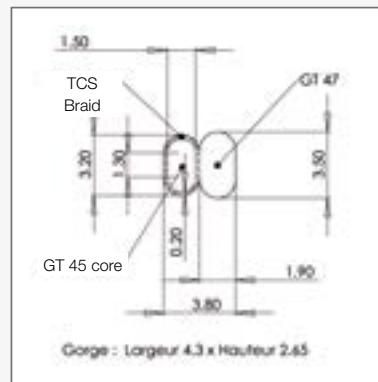
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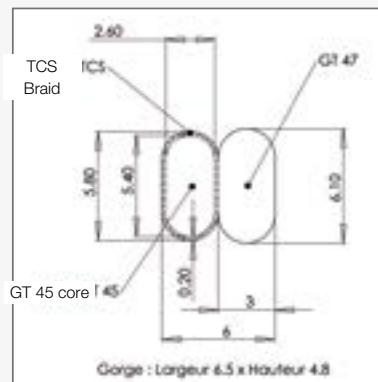
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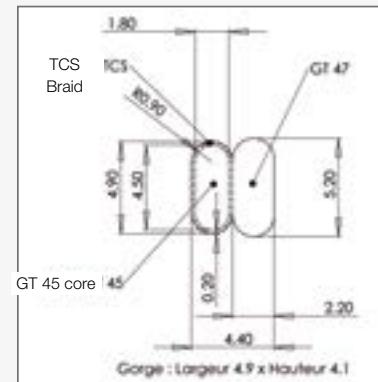
REF. 150038



REF. 150033



REF. 150044

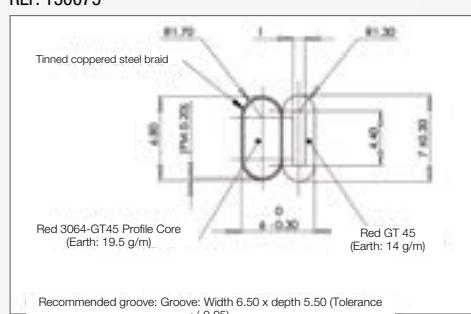


Groove: Width 4.3 x depth 2.65

Groove: Width 6.5 x depth 4.8

Groove: Width 4.9 x depth 4.1

REF. 150075



Conductive metalized fabrics

Conductive metalized fabrics are structures made from polyamide synthetic fibers coated in metal conductive materials (copper, nickel, silver). These metalized fabrics secured to silicone bases or various foams allow to produce shielding seals for such applications as information technology, mobile radio, cellular telephony and other electronic instruments.

Applications

- Telecommunications
- Information technology
- Automobile
- Medical equipment
- Military

Formats

- Cut seals to customer drawing
- Roll



	GT 6500 NA	GT 6500 NE	GT 6500 NI
Metalization	Nickel / Copper / Silver	Nickel / Copper	Nickel / Copper / Silver
Thickness	0.15 mm	0.28 mm	0.10 mm
Working temperature	-30°C to +90°C	-30°C to +90°C	-30°C to +90°C
Volume resistivity	< 0.02 Ω/□	< 0.09 Ω/□	0.01 Ω/□
Shielding performance Electric field Magnetic field MIL-STD-285	> 80dB from 30 MHz to 10GHz	> 90dB from 30 MHz to 10GHz	> 70dB from 30MHz to 10GHz
Weight g/m ²	60 ± 5%	75 ± 5%	82 ± 5%
Roll width	130 cm	100 cm	107 cm
Shape	PW (woven) or RS (Rip stop)	NW (non-woven)	Rip Stop woven

Silicone foam + GTMC 21 conductive fabric

Composition/Description

GT21 silicone foam vulcanized onto CMF: Conductive metalized fabric.

Use

The thickness of the foam coupled with the softness of the fabric considerably improve contact between the fabric and the printed circuit shielding screens. The foam is slightly compressed between the top and the upperedge of the screens, thus increasing the pressure of the fabric on the various parts in contact. This ensures improved electrical continuity.

Formats

- Sheet size 280mm x 280mm
- Thickness: 1mm to 2mm
- Tolerances: ± 0.3mm
- Contact us for pre-cut parts

Comments

It is recommended not to use expanded material beyond 50% compression due to the risk of breaking the cell walls and inducing significant residual deformation. Recommended compression is in the 20 to 30% range.

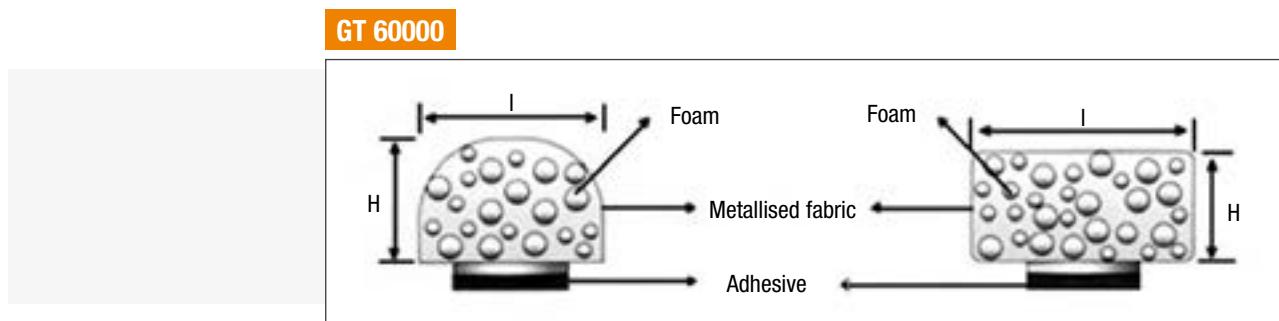


The fabric

See technical specifications in page 82.

Reference expanded silicone	GT 21
Type	Closed cell cellular material
Shore hardness A ±5	20
Density g/cm ³	0.60
Color	Off-white (coloring possible on request)
Working temperature	-55°C to +200°C

EMI seals based on closed cell foam + conductive metallised fabric coating



MATERIAL		STANDARD DIMENSIONS	
Base material	Polyurethane foam	Width	2mm to 60mm
Conductive coating	Conductive metallised fabric loaded with Nickel/Copper	Height	0.5mm to 30mm
Adhesive	Conductive or non-conductive	Appearance	Foam covered in metallised fabric

GENERAL PROPERTIES	
Shielding performance:	80dB – 90dB (ASTM D 4935-89)
Surface resistivity	< 0.08 Ω/□
Flame retardance	UL 94 V-0
Working temperature	-25°C to +80°C
Working temperature	-25°C to +80°C

TOLERANCES Width and height (mm)

Width-Height (mm)	Tolerance (mm)
0.5-6.3	+/- 0.5
6.3-10.0	+/- 0.7
10.0-16.0	+/- 0.8
16.0-25.0	+/- 1.0
25.0-40.0	+/- 1.3
40.0-63.0	+/- 1.6

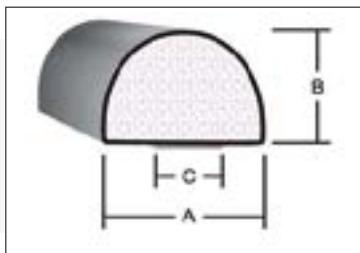
TOLERANCES Length

Length (mm)	Tolerances (mm)
5.0-150.0	+/- 0.8
151.0-300.0	+/- 1.3
301.0-1200.0	+/- 2.5
1201.0-1750.0	+/- 4.7
1751.0-2300.0	+/- 6.4
40.0-63.0	+/- 1.6



"D" profile cellular foam with conductive metallised fabric coating

4



Manufacturing options

- Length: 1 metre standard. Contact us for bespoke lengths
- Load: Cu/Ni as standard, Ag or aluminium strip options available
- Available with conductive or non-conductive custom
- Contact us for non-listed sizes

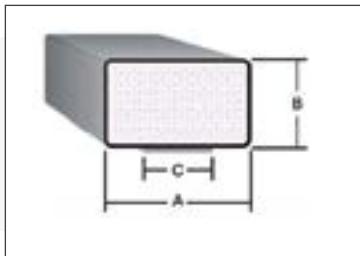
Reference	Width mm (A)	Height mm (B)	Width of adhesive mm (C)
D 2 x 1.5 GT60000	2.0	1.5	1.5
D 2 x 2 GT60000	2.0	2.0	1.5
D 2.3 x 2.3 GT60000	2.3	2.3	2.0
D 3.8 x 1.5 GT60000	3.8	1.5	2.0
D 3.8 x 2.3 GT60000	3.8	2.3	2.0
D 4 x 3 GT60000	4.0	3.0	2.0
D 6 x 2 GT60000	6.0	2.0	2.5
D 6 x 4 GT60000	6.0	4.0	2.5
D 6 x 5 GT60000	6.0	5.0	2.5
D 6.4 x 3.2 GT60000	6.4	3.2	2.5
D 6.4 x 3.2 GT60000	6.4	3.6	2.5
D 7 x 2.5 GT60000	7.0	2.5	3.0
D 7.6 x 1.6 GT60000	7.6	1.6	3.0
D 7.6 x 4.8 GT60000	7.6	4.8	3.0
D 8 x 4 GT60000	8.0	4.0	3.0
D 8 x 6 GT60000	8.0	6.0	3.0
D 9 x 3 GT60000	9.0	3.0	4.0
D 9.5 x 6.4 GT60000	9.5	6.4	4.0
D 10 x 4 GT60000	10.0	4.0	4.0
D 10 x 7 GT60000	10.0	7.0	4.0
D 10 x 8 GT60000	10.0	8.0	4.0
D 10 x 10 GT60000	10.0	10.0	4.0
D 12 x 10 GT60000	12.0	10.0	5.0
D 12.7 x 12.7 GT60000	12.7	12.7	5.0



UL94 VO



Rectangular profile cellular foam with conductive metallised fabric coating, height < 3mm



Manufacturing options

- Length : 1 metre standard. Contact us for custom lengths
- Load: Cu/Ni as standard, Ag or aluminium strip options available.
- Available with conductive or non-conductive adhesive
- Contact us for non-listed sizes

Reference	(A)	(B)	C adhesive (mm)
RT 2 x 2 GT60000	2.0	2.0	1.5
RT 3 X 1 GT60000	3.0	1.0	1.5
RT 3 X 1.2 GT60000	3.0	1.2	1.5
RT 3 x 2 GT60000	3.0	2.0	1.5
RT 4 x 1.2 GT60000	4.0	1.2	2.0
RT 4 x 2 GT60000	4.0	2.0	2.0
RT 5 x 0.5 GT60000	5.0	0.5	2.0
RT 5 x 1 GT60000	5.0	1.0	2.0
RT 5 x 1.2 GT60000	5.0	1.2	2.0
RT 5 x 1.5 GT60000	5.0	1.5	2.0
RT 5 x 2 GT60000	5.0	2.0	2.0
RT 6 x 1.2 GT60000	6.0	1.2	2.5
RT 6 x 2 GT60000	6.0	2.0	2.5
RT 7 x 1 GT60000	7.0	1.0	3.0
RT 7 x 1.2 GT60000	7.0	1.2	3.0
RT 7 x 2 GT60000	7.0	2.0	3.0
RT 7.6 x 1.6 GT60000	7.6	1.6	3.0
RT 8 x 1.5 GT60000	8.0	1.5	3.0
RT 8 x 2 GT60000	8.0	2.0	3.0
RT 9.7 x 1.5 GT60000	9.7	1.5	3.5
RT 10 x 0.5 GT60000	10.0	0.5	4.0
RT 10 x 1 GT60000	10.0	1.0	4.0
RT 10 x 1.2 GT60000	10.0	1.2	4.0
RT 10 x 2 GT60000	10.0	2.0	4.0
RT 13 x 2 GT60000	13.0	2.0	5.0
RT 22 x 2 GT60000	22.0	2.0	13.0
RT 25 x 1.2 GT60000	25.0	1.2	12.0
RT 25 x 1.5 GT60000	25.0	1.5	12.0
RT 41 x 2 GT60000	41.0	2.0	15.0
RT 45 x 2 GT60000	45.0	2.0	15.0
RT 56 x 2 GT60000	56.0	2.0	20.0

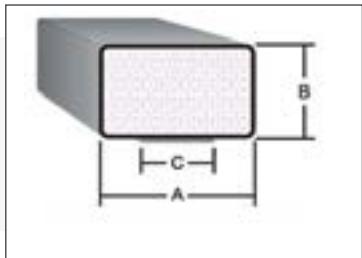


UL94 VO



Rectangular profile cellular foam with conductive metallised fabric coating, height: 3mm – 7.5mm

4



Manufacturing options

- Length : 1 metre standard. Contact us for custom lengths
- Load: Cu/Ni as standard, Ag or aluminium strip options available.
- Available with conductive or non-conductive adhesive
- Contact us for non-listed sizes

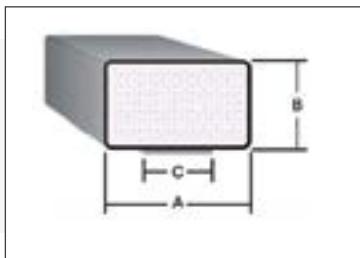
Reference	Width mm (A)	Height mm (B)	Width of adhesive mm (C)
RT 3 x 3 GT60000	3.0	3.0	1.5
RT 4 x 3 GT60000	4.0	3.0	2.0
RT 4.8 x 3.3 GT60000	4.8	3.3	2.0
RT 5 x 3 GT60000	5.0	3.0	2.0
RT 5 x 4 GT60000	5.0	4.0	2.0
RT 5 x 5 GT60000	5.0	5.0	2.0
RT 6 x 3 GT60000	6.0	3.0	2.5
RT 6 x 4 GT60000	6.0	4.0	2.5
RT 6 x 5 GT60000	6.0	5.0	2.5
RT 6 x 6 GT60000	6.0	6.0	2.5
RT 6 x 7 GT60000	6.0	7.0	2.5
RT 6.4 x 3.2 GT60000	6.4	3.2	2.5
RT 6.4 x 6.4 GT60000	6.4	6.4	2.5
RT 7 x 3.2 GT60000	7.0	3.2	3.0
RT 7 x 4 GT60000	7.0	4.0	3.0
RT 8 x 3 GT60000	8.0	3.0	3.0
RT 8 x 4 GT60000	8.0	4.0	3.0
RT 8 x 5 GT60000	8.0	5.0	3.0
RT 9 x 3 GT60000	9.0	3.0	4.0
RT 9 x 6 GT60000	9.0	6.0	4.0
RT 9 x 7 GT60000	9.0	7.0	4.0
RT 9.5 x 3.2 GT60000	9.5	3.2	4.0
RT 9.5 x 6.4 GT60000	9.5	6.4	4.0
RT 10 x 3 GT60000	10.0	3.0	4.0
RT 10 x 4 GT60000	10.0	4.0	4.0
RT 10 x 5 GT60000	10.0	5.0	4.0
RT 10 x 5.5 GT60000	10.0	5.5	4.0
RT 10 x 7 GT60000	10.0	7.0	4.0
RT 12.7 x 3.2 GT60000	12.7	3.2	5.0
RT 12.7 x 6.4 GT60000	12.7	6.4	5.0
RT 13 x 6 GT60000	13.0	6.0	5.0
RT 13 x 7 GT60000	13.0	7.0	5.0
RT 15 x 4 GT60000	15.0	4.0	6.0
RT 15 x 7.5 GT60000	15.0	7.5	6.0
RT 21 x 4 GT60000	21.0	4.0	8.0



RoHS

UL94 VO

Rectangular profile cellular foam with conductive metallised fabric coating, height > 7.5mm



Manufacturing options

- Length : 1 metre standard. Contact us for custom lengths
- Load: Cu/Ni as standard, Ag or aluminium strip options available.
- Available with conductive or non-conductive adhesive
- Contact us for non-listed sizes

Reference	Width mm (A)	Height mm (B)	Width of adhesive mm (C)
RT 6 x 8 GT60000	6.0	8.0	2.5
RT 7 x 10 GT60000	7.0	10.0	3.0
RT 8 x 8 GT60000	8.0	8.0	3.0
RT 8 x 12 GT60000	8.0	12.0	3.0
RT 9 x 9 GT60000	9.0	9.0	4.0
RT 9.5 x 9.5 GT60000	9.5	9.5	4.0
RT 10 x 8 GT60000	10.0	8.0	4.0
RT 10 x 10 GT60000	10.0	10.0	4.0
RT 10 x 12 GT60000	10.0	12.0	4.0
RT 10 x 15 GT60000	10.0	15.0	4.0
RT 10.5 x 11.5 GT60000	10.5	11.5	4.0
RT 11.5 x 10.5 GT60000	11.5	10.5	5.0
RT 12 x 10 GT60000	12.0	10.0	5.0
RT 12.7 x 9.5 GT60000	12.7	9.5	5.0
RT 12.7 x 12.7 GT60000	12.7	12.7	5.0
RT 13 x 10 GT60000	13.0	10.0	5.0
RT 13 x 10.5 GT60000	13.0	10.5	5.0
RT 14 x 12 GT60000	14.0	12.0	6.0
RT 14 x 14 GT60000	14.0	14.0	6.0
RT 15 x 8 GT60000	15.0	8.0	6.0
RT 15 x 10 GT60000	15.0	10.0	6.0
RT 17 x 17 GT60000	17.0	17.0	7.0



UL94 VO



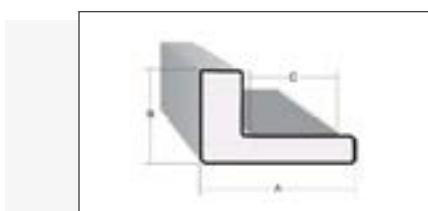
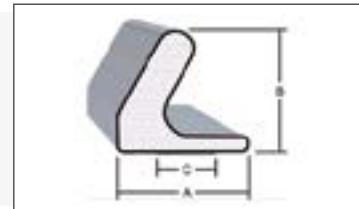
C, L, K, M, P profile cellular foam with conductive metallised fabric coating

4

Manufacturing options

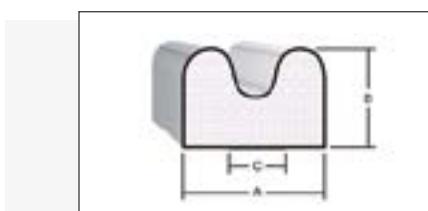
- Length : 1 metre standard. Contact us for custom lengths
- Load: Cu/Ni as standard, Ag or aluminium strip options available
- Available with conductive or non-conductive adhesive
- Contact us for non-listed sizes

Reference	A (mm)	B (mm)	C adhesive (mm)
C 6 x 3.5 GT60000	6.0	3.5	2.5
C 6 x 6 GT60000	6.0	6.0	2.5
C 10.7 x 9.8 GT60000	10.7	9.8	5.0
C 11 x 11 GT60000	11.0	11.0	5.0
C 14.7 x 17.1 GT60000	14.7	17.1	6.0
C 14.7 x 17.9 GT60000	14.7	17.9	6.0



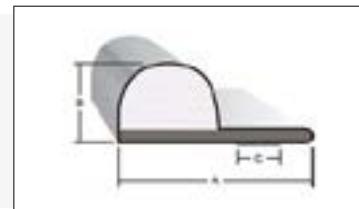
Reference	A (mm)	B (mm)	C adhesive (mm)
L 5.6 x 3 GT60000	5.6	3.0	3.0
L 15 x 19 GT60000	15.0	19.0	6.0

Reference	A (mm)	B (mm)	C adhesive (mm)
K 11.3 x 2.3 GT60000	11.3	2.3	6.0
K 11.3 x 2.7 GT60000	11.3	2.7	6.0



Reference	A (mm)	B (mm)	C adhesive (mm)
M 12.7 x 9.5 GT60000	12.7	9.5	5.0

Reference	A (mm)	B (mm)	C adhesive (mm)
P 8 x 3 GT60000	8.0	3.0	3.0
P 17 x 10 GT60000	17.0	10.0	4.0
P 18 x 4.5 GT60000	18.0	4.5	5.0
P 29 x 4.8 GT60000	29.0	4.8	5.0



UL94 VO

EMI shielded windows



Electromagnetic interference (EMI) can be described as any electrical disturbance, whether a signal or noise, which interferes with electrical equipment's ability to operate correctly.

OPTIC screened windows provide electromagnetic protection to the front of control screens, measurement indicators and displays while still providing good display visibility.

Examples of use:

- Military telecommunications radio
- Telecoms bay and cabinet display
- Hardened computer screen

Screened windows can be made from glass or polycarbonate to suit the operating conditions and desired performance.

Shielding is by means of a fine mesh metal screen placed between the two sheets of glass or polycarbonate. The metal screen is treated to darken it for optimal visual performance.

Earthing is via a conductive silver busbar located around the periphery of the filter.

It can be moved to order, to the filter's front or rear surface. Continuity is then ensured by means of a conductive elastomer seal. Other means of ensuring continuity are also possible.

Fine-mesh screen	O.P.I (Opening)	Number of cells per cm ²	Mesh Diameter (mm)	Field E attenuation (dB)			Plane wave attenuation (dB)			Transmission (%)
				1 MHz	10 MHz	100 MHz	400 MHz	16 Hz	10 GHz	
Copper	70	27	0.08	110	111	98	68	64	38	62
	100	39	0.03	> 120	> 120	100	67	54	50	81
	100	39	0.05	107	111	85	70	58	-	64
	145	57	0.05	128	112	106	84	82	64	51
Stainless	+50	+19	0.03	100	100	75	60	50	37	90
	50	19	0.05	94	90	82	58	55	28	81
	+80	+31	0.05	106	88	82	64	60	34	71
	+80x60	+31 x 23	0.03	102	105	103	75	60	43	84
	+100	+39	0.03	128	112	92	80	86	74	81
	+165	+64	0.05	137	124	106	100	81	61	45
	+200	+78	0.04	128	108	98	88	86	68	46
	+230	+90	0.03	140	120	95	94	80	60	46

+ means silver plating before darkening.

The values below are indicative only. Testing was on a sample of fine-mesh screens measuring 300 mm x 300 mm as per MIL-STD-285 standard. Transmission values are theoretical only, measured at the fine-mesh screen only.

Dimensions and thicknesses

OPTIC screened windows are made to customer specifications. Standard thicknesses are 2.5mm; 3.0mm; 4mm and 6mm. Other thicknesses are available on request.

FMT 10 Transparent metalized film

Transparent metalized film (FMT) is a low thickness, transparent medium, where one of the faces is made conductive through the application of a metal deposit.

The medium can be polyester or polycarbonate with different surface resistances, which have an impact on the product's transparency.

An anti-reflective coating can be applied to the non-conductive face.

Reference	Surface resistivity Ω/\square *	Light transmission % **
FMT 10	10	82 ±4%
FMT 8	8	80 ±4%

* Surface resistivity tolerance $\pm 10\%$

** Values based on a 50 micron polyester sheet

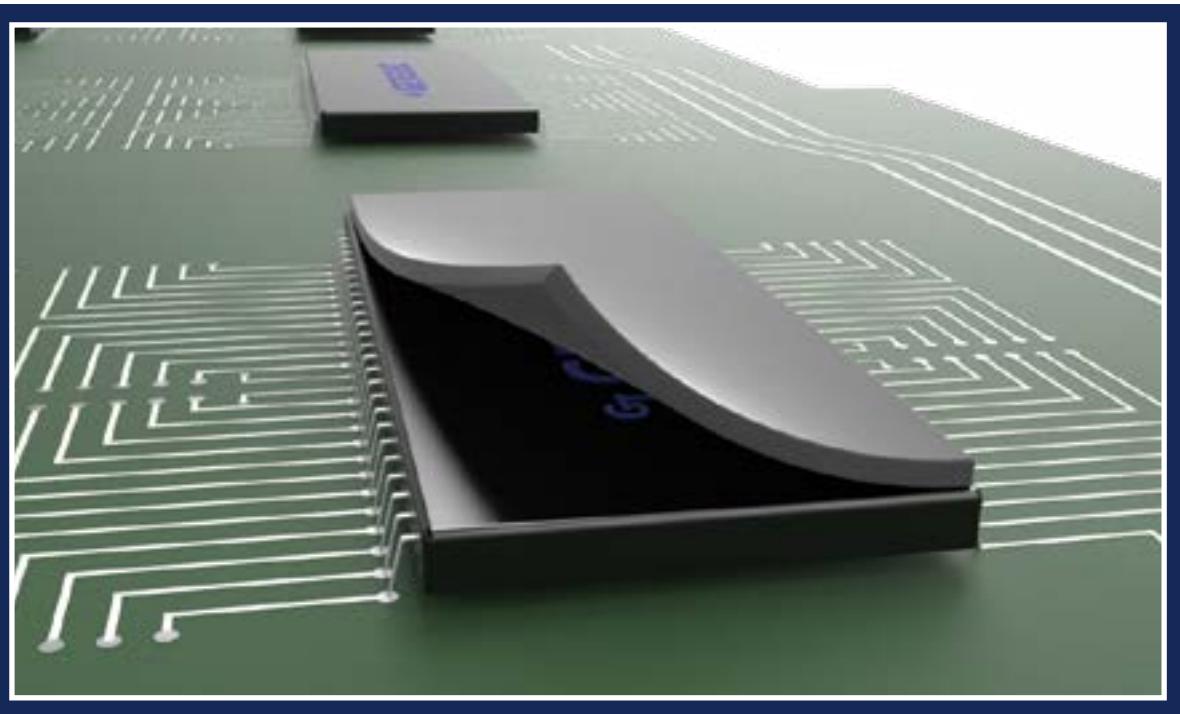
Transmission tolerance $\pm 4\%$

References	Attenuations in dB				
	10 KHz	1 MHz	10 MHz	100 MHz	1 GHz
FMT 10	90	84	82	65	37

- Anti-reflective coating
- 175 micron ITO polycarbonate



THERMAL MANAGEMENT



C O N T E N T S

Formats	130
Contents	131
GT901 Thermally and electrically conductive silicone	132
GT906 Thermally conductive silicone	133
GT907 Thermally conductive silicone	134
Thermally conductive electrical insulators (Contents)	135
Thermally conductive electrical insulators (Standard die-cut)	136-137

Formats

1. DESCRIPTION

GTG is a highly thermally conductive foam. Ideal for applications requiring excellent thermal conductivity. Its specific formulation and load endow this silicone elastomer with exceptional thermal conductivity. Thanks to its great softness and flexibility, it absorbs any surface irregularities between the power component and the cooler, thus reducing your equipment's thermal resistance. Vibration absorbing, this electrical insulator is easy to fit and effective for extended periods of time.

2. TESTS: DETERMINATION OF THERMAL CONDUCTIVITY

In steady state, the thermal gradient is uniform across the sample. The heat flux is given by:

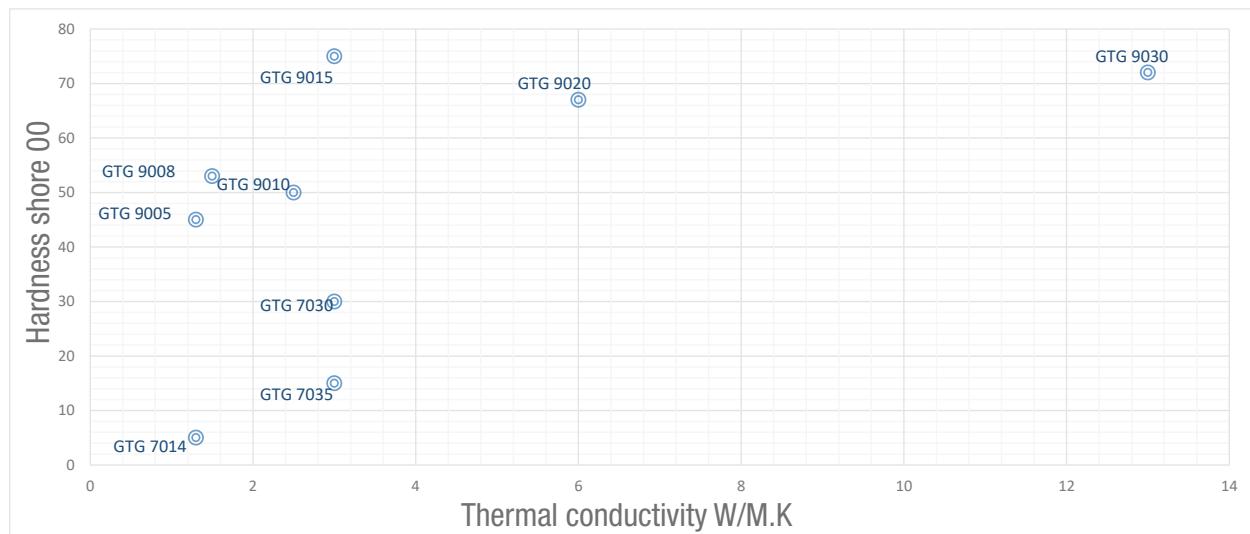
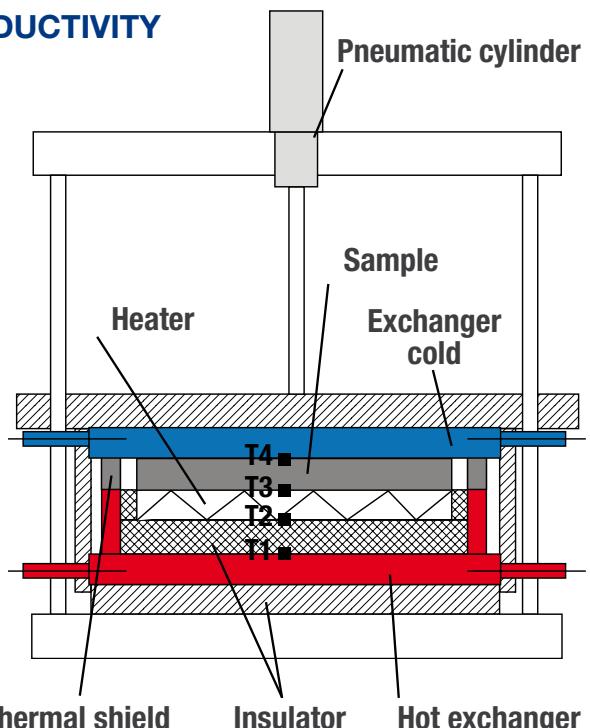
$$\frac{\phi}{S} = \frac{UI}{L^2} = \lambda \frac{T_4 - T_3}{L_{4-3}}$$

where:

- ϕ is the heat flow in W
- S is the sample surface area in m²
- where:
- T1 : hot exchanger
- T2 : heaters (lower surfaces)
- T3 : heaters (upper surfaces)
- T4 : cold exchanger
- U: voltage across the heater terminals (V)

3. DATA COMPARISON

Our first action was to measure the uncompressed thickness of each product and then to carry out the tests while compressing the samples 25%.



Contents

GTG HEAT SINKS

5

	PROPERTY	UNIT	GTG 9005	GTG 7014	GTG 9008 (non-sili- cone)	GTG 9010	GTG 9015	GTG 7030	GTG 7035	GTG 9020	GTG 9030
MATERIAL	Color		Gray	White Rose	Light gray	Blue	Blue	Beige Rose	Gray	Gray	Light gray
	Hardness	Shore 00	45	5	53	50	75	30	15	67	72
	Thicknesses	mm	0.8 to 20	0.5 to 5	0.5 to 3	0.8 to 20	0.8 to 20	0.5 to 3	0.5 to 4.5	0.5 to 5	0.3 to 2
	Flame retardant	UL 94	V0	V0	V0	V0	V0	V0	V0	V0	V0
	RoHS	2002/95/EC	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
THERMIQUE	Thermal resistance @ 10 PSI	°C-cm²/W	-	0.77 to 3.0	-	-	-	0.3 to 0.6	0.4 to 1.87	-	-
	Thermal conductivity*	W/m.K	1.3	1.3	1.5	2.5	3	3	3	6	13
	Working temperature	°C	-60 to +200	-40 to +180	-40 to +105	-45 to +200	-45 to +200	-40 to +200	-40 to +200	-45 to +200	-40 to +150
ELECTRIQUE	Dielectric strength	kV/mm	5	6	11	18	-	>10	>10	14	7
	Volume resistivity	Ohm-cm	3×10^{15}	6.2×10^{15}	1×10^9	3.9×10^{12}	-	1.0×10^{10}	1.0×10^{10}	1.0×10^{11}	1.0×10^{11}
	Dielectric constant	@ 1 MHz	6.2	-		0.005	-	-	-	8.05	4.8

* The thermal conductivity measurements of all our products are carried out in an independent laboratory according to ASTM D 5470 (Guarded hot plate method)



GTG 9005



GTG 9005



GTG material

GT901 Thermally and electrically conductive silicone

GT901 is a silicone elastomer loaded with silver plated copper particles, particularly recommended for thermal exchanges, between radiators and circuit boards with heat-emitting components.

It is available in sheets of various thicknesses ready for cutting to customer requirements in our workshops

Vulcanising the product direct to the radiator ensures the best possible thermal exchange.

SPECIFICATIONS

	GT 901/60	GT 901/45
Thermal conductivity W/m.K	1.20	1.20
Electrical resistivity $\Omega/\text{cm}/\text{cm}^2$	< 0.015	< 0.015
Shore hardness A ± 5	60	45
Density g/cm ³	3.50	3.00
Working temperature	-50°C to +125°C	-50°C to +125°C

■ Moulded ■ Cut ■ Secured by vulcanisation ■ Sheet

Formats

300mm x 300mm sheets

Standard thickness: 0.5mm to 10mm

GT906 Thermally conductive silicone

General characteristics

GT906 is an RTV polyaddition silicone elastomer, fluid and curing at room temperature with no solvent requirement. The vulcanised product benefits from high hardness and excellent thermal conductivity.

5

Applications

This product is recommended for encapsulating and coating electrical and components. It can be used and an electrically insulating thermal drain.

This product's continuous working temperature is from -50°C to +220°C.

PROPERTIES

	Standards	Values		
Mechanical properties				
Colour		Brown-red		
Density (g/cm ³)	DIN 53479 A	2.35		
Hardness (shore A)	DIN 53505	80		
Break resistance (N/mm ²)	DIN 53504 S 1	2		
% Elongation	DIN 53504 S 1	50		
Tear strength (N/mm)	ASTM D 624 B	8		
Thermal properties				
Linear expansion coeff. 0-150°C (m/m.K)		1.6 10 ⁴		
Thermal conductivity (W/m.K)	DIN 52612	1.2		
Electrical properties				
Dielectric strength (th. 1mm) (kV/mm)	DIN 53482	23		
Volume resistivity (Ω·cm)	DIN 53481	21,015		
		50 Hz	5 KHz	5 MHz
Dielectric constant	DIN 534843	6.1	5.7	5.3
Dissipation factor (tan)	DIN 53483	210 10 ⁻⁴	140 10 ⁻⁴	85 10 ⁻⁴
Breakdown voltage kV	DIN 57303 / ASTM 2302-73	3.5		



Moulded



Cut



Secured by vulcanisation



Sheet

Formats

300mm x 300mm sheets

Standard thickness: 0.5mm to 10mm

GT907 Thermally conductive silicone

General characteristics

GT907 is an RTV polyaddition silicone elastomer, fluid and curing at room temperature with no solvent requirement. When vulcanised it has good thermal conductivity and flame-resistance (UL94-V0).

Applications

This product is recommended for encapsulating and coating electrical and components.

It can be used and an electrically insulating thermal drain.

This product's continuous working temperature is from -50°C to +220°C.

	Standards	Values
Colour	-	Brown-red
Density at 23°C (g/cm³)	ISO 2781	1.43
Hardness (shore A)	ISO 868	55
Break resistance (N/mm)	ISO 37	3.5
% Elongation	ISO 37	10
Tear strength (N/mm)	ASTM D 624 B	4
Resilience (%)	ISO 4462	45
Thermal expansion coeff. 0-150°C (m/m.K)		1.5 10-4
Thermal conductivity (W/m.K)	20-150°C	0.55
Dielectric strength (th. 1mm) (kV/mm)	-	23
Volume resistivity (Ω.cm) measured dry at 23°C	-	1015
Volume resistivity (Ω.cm) measured damp at 60°C	-	1014
Surface resistivity (Ω)	-	1013
Dielectric constant (Σr)	50 Hz	3.7
Dissipation factor (tan)	50 Hz	370 10-4
Tensile strength	-	CTI>600
Flame propagation (Law %)	-	28 – UL94 V0



Moulded



Cut



Secured by vulcanisation



Sheet

Formats

300mm x 300mm sheets

Standard thickness: 0.5mm to 10mm

Thermally conductive electrical insulators (Contents)

Thermally conductive electrical insulators are used at the component/radiator interface.

5

They have numerous advantages over conventional grease-based products.

They eliminate the problems associated with silicone greases. These elastomers are glass-fibre reinforced, they are supple and they compensate for surface imperfections in the component and radiator.

PROPERTIES

	MILITARY APPLICATIONS					INDUSTRIAL APPLICATIONS				
	1671	ST 81	ST 80	ST 83	ST 85	ST 79	ST 70	1674	ST 100	
Replaces	Be O grease	Be O grease	Alumin. Oxide Anodised Alumin. grease	Be O grease	Alumin. Oxide Anodised Alumin. grease	MICA GREASE				
Tensile Strength kg/cm ²	28	100	30	-	30	105	250	105	130	
Tear strength kg/cm ²	17.8	50	12	-	12	17.8	70	17.8	70	
Elongation %	2	2	2	2	2	2	2	2	2	
Hardness shore A	90	85	90	90	90	90	72	90	-	
Min. breakdown voltage V	4000	9000	12000/mn	4000/mn	12000/mn	1500	10000	1500	12000	
Working temperature °C	200	200	200	200	200	200	200	200	-	
Density g/cm ³	1.55	1.5	1.5	-	1.5	2.2	2.18	2.2	-	
Thickness in millimetres	0.38	0.4	0.3	0.4	0.45	0.25	0.3	0.25	0.8	
Colour	White	White	White	White	White	Blue	Dark blue	Blue	White	
Resistivity Ω.cm	10x10 ¹⁴	10x10 ¹⁴	1.5x10 ¹⁴	10x10 ¹³	1.5x10 ¹⁴	2x10 ¹⁴	5x10 ¹³	2x10 ¹⁴	1.1x10 ¹⁵	
Thermal conductivity W/m.K	2.6	5.0	5.0	-	-	1.3	1.2	1.0	5.0	
Dielectric constant 10 ⁶ Hz	4	2.6	4	4	4	4	4.2	4	-	
Thermal resistance C/W	0.22	0.30	0.30	0.2	0.38	0.5	0.8	0.5	0.40	

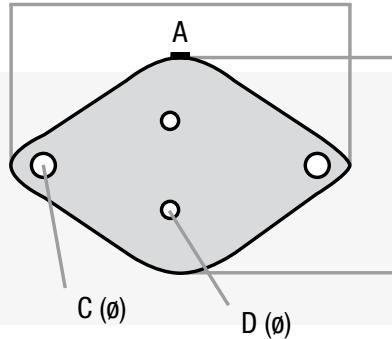
Cut

Sheet

SHEETS	
Ref.	Dimension in mm ($\pm 0.3\text{mm}$)
1671	203 x 203 / 254 x 254 / 420 x 570 / 300 x 300
ST 81	270 x 210 /
ST 80	210 x 210 / 400 x 200 / 510 x 440
ST 83	
ST 85	210 x 210 / 400 x 200 / 420 x 420 / 510 x 440
ST 79	203 x 203 / 406 x 406
ST 70	
1674	203 x 203 / 406 x 406
ST 100	

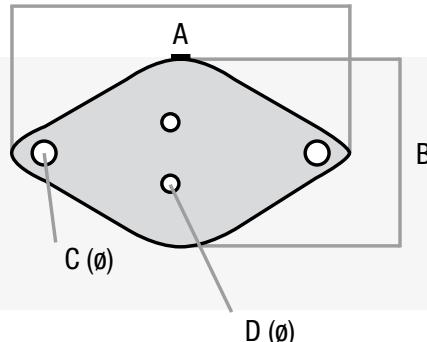
Thermally conductive electrical insulators (Standard die-cut)

TO-3



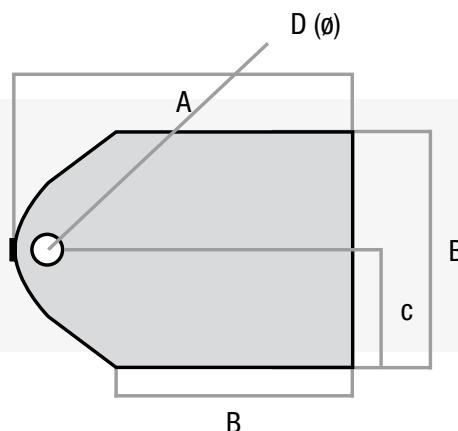
Ref.	A (mm)	B (mm)	C (mm)	D (mm)
D 51	40.50	28.00	4.00	1.80
C 463	43.00	30.00	3.50	2.00
H 21	43.20	30.00	4.00	1.60
D 53	44.00	31.80	3.60	1.60
E 72	48.10	34.70	2.90	1.30
C 4	49.40	36.50	3.60	1.60
S 15	52.00	35.00	5.50	4.50

TO-66



Ref.	A (mm)	B (mm)	C (mm)	D (mm)
F 66	31.80	17.80	3.50	1.60
C 461	34.00	20.00	3.50	1.20
F 67	34.90	21.00	3.60	1.60
D 45	36.80	22.80	3.60	1.20

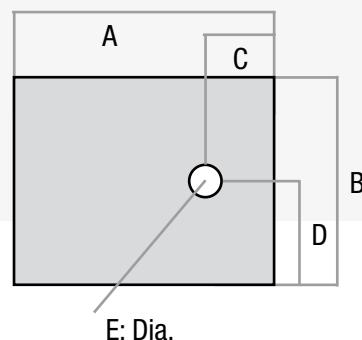
TO-36



Ref.	A (mm)	B (mm)	C (mm)	D (mm)
E 26	22.00	16.50	8.30	3.60

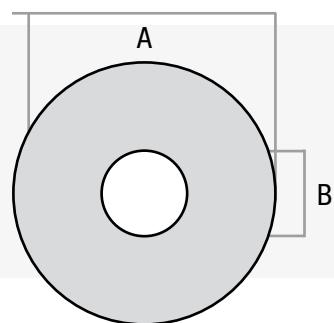
Ref.	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)
W 184	15.00	8.80	4.40	4.40	2.50
C 63	16.00	11.00	4.00	-	3.20
H 7	16.00	11.00	3.00	-	3.00
S 73	17.00	12.00	4.00	6.00	2.60
F 68	17.40	14.30	5.50	7.10	3.20
V 57	17.70	11.60	3.60	-	2.70
C 41	18.00	12.00	4.00	-	2.20
C 75	18.00	12.00	4.00	-	2.60
W 23	18.00	13.00	4.00	-	3.50
F 69	20.00	12.00	5.00	-	3.20
P 76	20.00	14.00	5.50	7.00	4.00
V 102	20.80	15.00	4.80	7.50	4.30
V 200	21.50	17.00	6.30	8.50	3.30
C 80	22.00	11.00	3.50	-	2.30
S 92	22.00	16.00	-	8.00	3.10
V 50	22.00	16.50	5.50	-	3.50
J 180	22.00	17.00	5.00	-	4.20
U 59	23.00	19.00	7.00	9.50	3.40
V 51	24.00	19.00	7.00	-	3.30
K 02	24.00	20.00	6.50	10.00	3.00
K 194	25.00	20.00	9.00	10.00	3.60
P 65	25.00	34.00	8.00	-	3.00
P 67	28.00	16.00	8.00	8.00	3.70
C 48	28.00	23.00	8.00	-	4.00
J 100	30.50	19.00	5.50	-	3.50
M 117	34.00	24.00	10.00	12.00	3.60
V 189	40.00	26.00	10.00	13.00	3.20

TIP-32 or TO-220

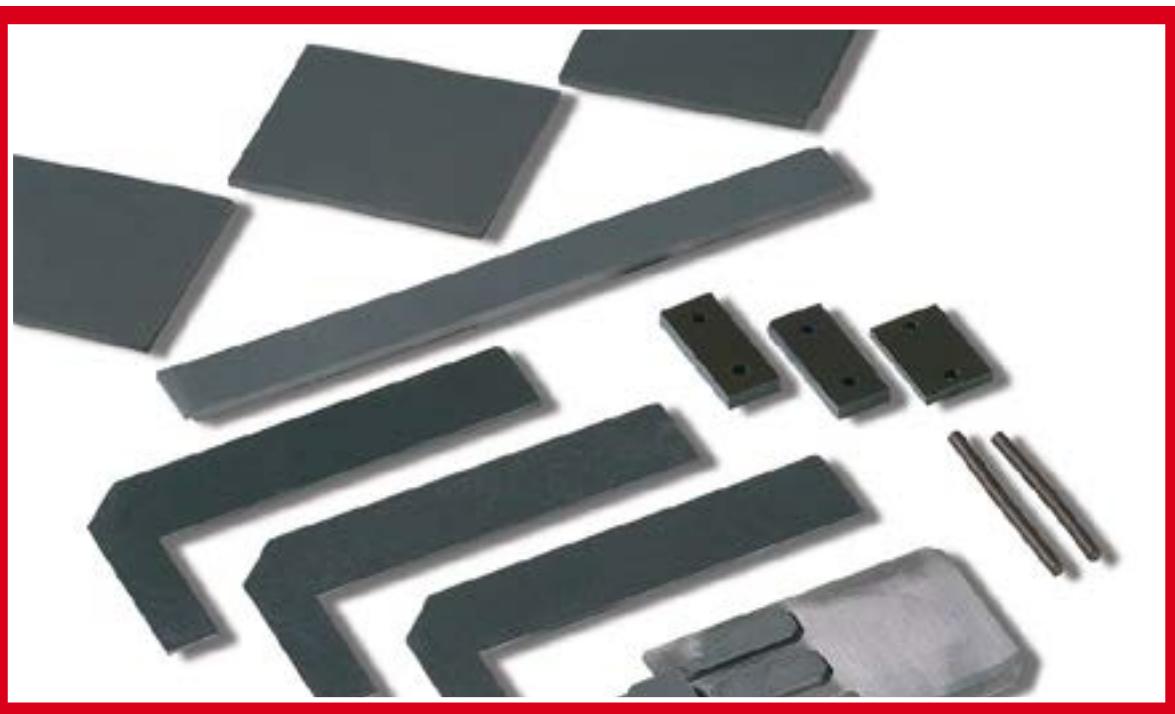


Ref.	A (mm)	B (mm)	Ref.	A (mm)	B (mm)
BR 7828	7.50	4.00	D 37	20.00	3.50
A 1064	8.50	4.20	Y 27 - C 382	20.00	6.50
P 101	10.00	2.50	D 11	21.50	6.50
R 109	10.00	5.00	U 11-2	21.60	6.80
E 45	12.00	6.00	X 14	23.10	4.20
U 11-1	13.00	5.00	K 81	24.00	12.00
C 462	15.00	5.10	D 55	25.40	6.50
D 20	16.00	5.00	C 381	25.40	8.00
U 131	16.00	12.00	Y 28	30.00	13.00
A 499	19.30	6.00			

DO



MICROWAVE ABSORBENT MATERIALS



S U M M A R Y

GT501 Epoxy microwave absorbent materials	140
GT501 PU Polyurethane microwave absorbents	141
GT602 Silicone microwave absorbents	142-143
GT502 Rigid microwave ansorbents	144
GT702 EX Microwave absorbent foam	146
GT802 EX Microwave absorbent foam	147

GT501 Epoxy microwave absorbent materials

GT501 is a **microwave**-absorbent product developed by our laboratories.

GT501 is available in sheets that we can then cut to shape in different thicknesses. It is made of small diameter (5 μ approx.) carbonyl iron spheres, dispersed in an appropriate resin. The mixture's homogeneity is ensured by a complex mixing system, perfected by Getelec.

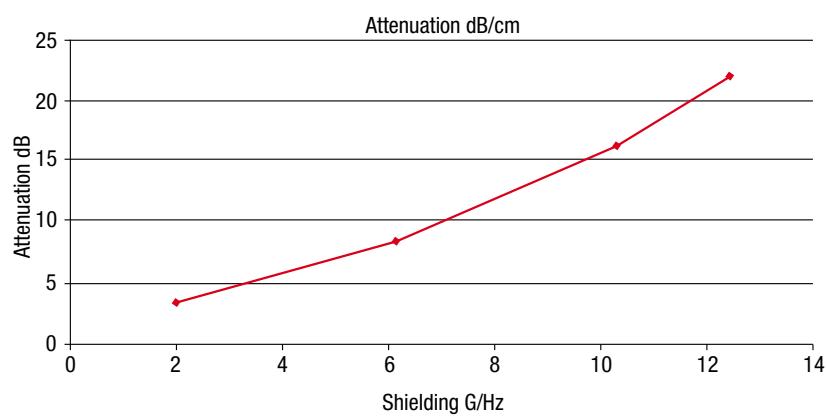
Flowing and moulding are carried out under vacuum to reduce any porosity. Reproducibility is ensured through rigorous monitoring of constituents, particularly those of the resin formulation.

SPECIFICATIONS

PRODUCT	GT 501
Working temperature	100°C maximum
Humidity absorption %	0.20
Hardness shore A	90
Density (g/cm ³)	3.60

MICROWAVE SHIELDING

	2 GHz	6 GHz	10 GHz	12 GHz
Magnetic permeability (H . m ⁻¹)	1.85	1.55	1.35	1.30
Dielectric constant (pF . m ⁻¹)	9.50	9.20	9.00	8.90



Format options:

- Moulded
- Cut
- Secured by vulcanisation
- Sheet

Microwave absorbents GT501 PU Polyurethane

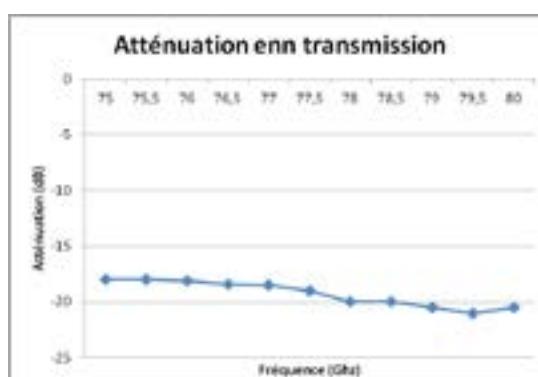
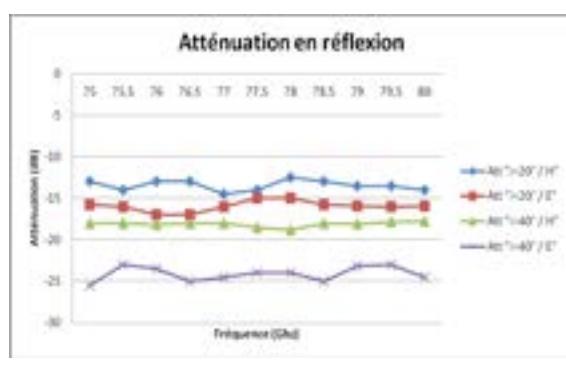
6

GT501 PU is an absorbent material **High Frequency**, developed by our laboratory.

The GT501 PU material comes in sheets that we can then cut to shape in different thicknesses. It is made of small diameter (5 μ approx.) carbonyl iron spheres, dispersed in an appropriate resin. The mixture's homogeneity is ensured by a complex mixing system, developed by Getelec.

Flowing and molding are carried out under vacuum to reduce any porosity. Reproducibility is ensured through a rigorous control of the components, particularly those of the resin formulation.

MATERIAL	GT501 PU	
Working temperature	-51°C to +135°C	
Sheet size	6.96 cm * 60.96 cm	
Thickness	2.38 mm +/- 0.127	
Color	Gray	
Density (g/cm ³)	3.5 to 4.2	
Flame retardant	UL 94 HB	
Degassing	TML	<1.0%
	CVCM	<0.10%
	Water vapor recovered	
	0.13%	



Format options:

- Molded
- Cut
- Secured by vulcanization
- Sheet

GT 602 Silicone microwave absorbents

GT602 range is composed of flexible microwave absorbent materials developed by our laboratory.

GT602 materials come in sheets that we can then cut to shape in different thicknesses or shaped pieces. GT602 consists of a silicon mold loaded with magnetic particles, with a narrow-band frequency absorption function according to the material/thickness grade.

The mixture's homogeneity is ensured by a complex mixing system, developed by Getelec.
Sheets or finished parts are available, on request, in versions with or without adhesive.

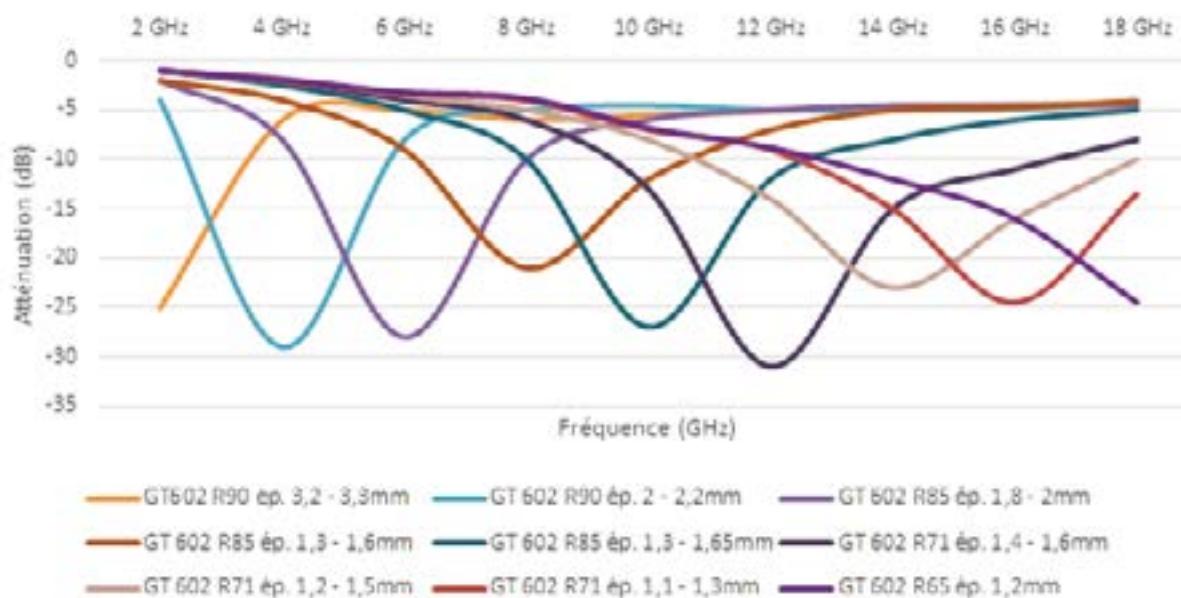
ATTENUATION GUIDE

Attenuation	Percentage absorbed
-5 dB	68.38%
-10 dB	90.00%
-15 dB	96.84%
-20 dB	99.00%
-40 dB	99.99%

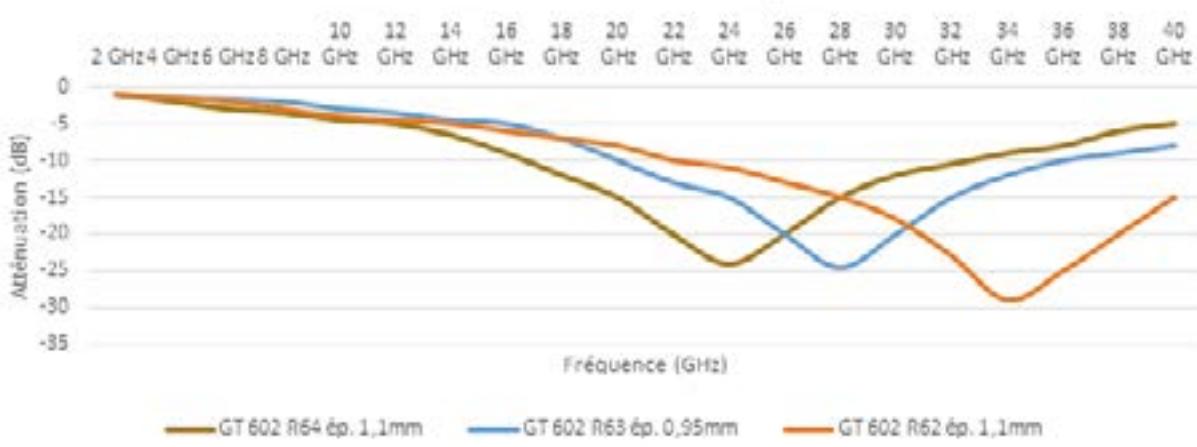
Getelec material reference	Thickness (mm)	Resonance frequency
GT602 R90	4.2-4.5	1 Ghz
GT62 R90	3.2-3.3	2 Ghz
GT602 R90	2.4	3 Ghz
GT602 R88	2-2.2	4 Ghz
GT602 R85	2-2.1	5 Ghz
GT602 R85	1.8-2	6 Ghz
GT602 R85	1.6-1.8	7 Ghz
GT602 R85	1.3-1.6	8 Ghz
GT602 R85	1.5-1.8	9 Ghz
GT602 R85	1.3-1.65	10 Ghz
GT602 R74	1.5-1.7	11 Ghz
GT602 R71	1.4-1.6	12 Ghz
GT602 R71	1.3-1.5	13 Ghz
GT602 R71	1.2-1.5	14 Ghz
GT602 R71	1.5-1.4	15 Ghz
GT602 R71	1.1-1.3	16 Ghz
GT602 R65	1.05-1.2	17 Ghz
GT602 R65	1.2	18 Ghz
GT602 R64	1.1	24 Ghz
GT602 R63	0.95	28 Ghz
GT602 R62	1.1	35 Ghz



Atténuation suivant la fréquence



Atténuation suivant la fréquence

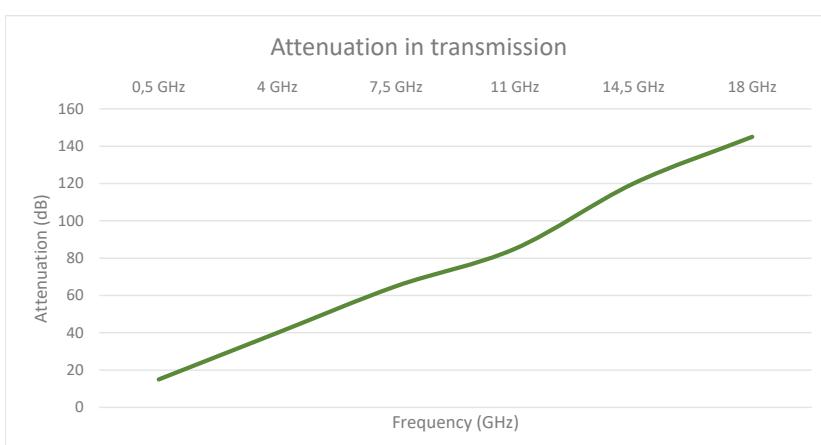




Rigid microwave absorbers - GT502

The GT502 is a rigid microwave absorber based on epoxy resin loaded with iron and additives specially designed for microwave waveguides.

Properties	GT 502
Maximum operating temperature °C	200
Specific gravity g/m ³	4.57
Hardness shore D	95
Tensile strength (Mpa) – NF EN ISO 527-1	56
Elongation at break (%) - NF EN ISO 527-1	2.4
Water absorption	Insignificant





EMI shielding products, thermal management and environmental sealing

Aerospace quality silicones

Mixture of silicone elastomer hardness 70 shore A developed for applications requiring excellent resistance to fire

Applications:

Finishing business class airplane seats
Rugged computer
Embedded electronics systems
Electronics system order management
brakina.

Extruded insulating silicone

Our teams of expert EMC engineers are at your disposal to work with you to define your projects and carry them through to completion.

The parts comply with requirements of aerospace standards:

- Low flame spread
- Low smoke emission
- Low emission of toxic gases

Qualified according to standard
* FAR 25.853
* Norm AIRBUS abd0031

For all our quality solutions:
www.getelec.com



Microwave absorber - GT 702 EX

Material:

Carbon loaded silicone foam

Characteristics:

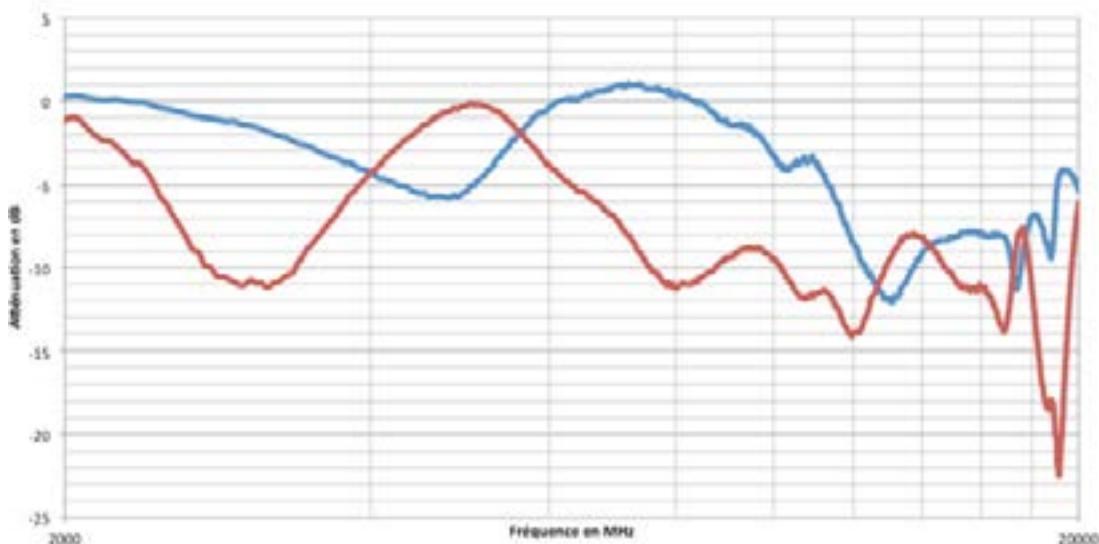
Closed cell silicone foam

Excellent sealing

Achieving multi-layer sheet with progressive rates of carbon filled

Mounting face adhesive support (acrylic)

	GT 720 EX
Material	Silicone foam (closed cell)
Density	0.5 g/cm ³
Frequency range	1-18 GHz
Working temperature	-50°C to 150°C



Format options:

— Attenuation (dB) GT702 5 mm

■ Diet-Cut

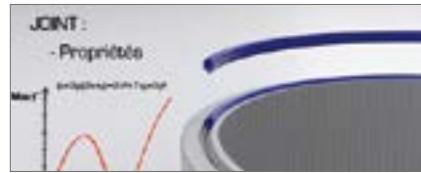
■ Sheet

— Attenuation (dB) GT702 10 mm

Standard sheets dimensions:

150 mm x 150 mm (from 4mm to 20mm): up to 20mm contact us

300 mm x 300 mm (from 4mm to 20mm): up to 20mm contact us



Microwave absorbent foam – GT 802 EX

Reticulated Foam – Open-cell, light weight, low cost solution which can be used as an air filter as an EMI absorber

Features and properties

Dielectric-loaded polyurethane foam

High reflection loss when mounted on a conductive surface

Operating temperature: -51°C to +121°C

Available in UL94-HF1 version

Halogen free

Common applications:

Antenna isolation

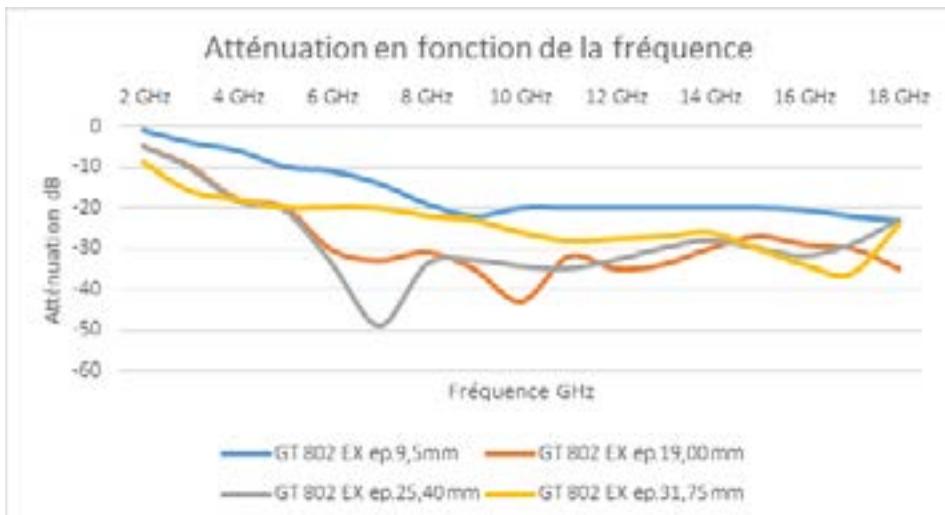
EMI reduction

Radar Cross Section Reduction

Tear Boxes

Reference	Adhesive	Material	Thickness mm	Frequency
GT802 EX	Yes	Polyurethane Foam	9.5	1 to 18 GHz
	Yes	Polyurethane Foam	12.70	1 to 18 GHz
	Yes	Polyurethane Foam	19.00	1 to 18 GHz
	Yes	Polyurethane Foam	25.40	1 to 18 GHz
	Yes	Polyurethane Foam	31.75	1 to 18 GHz

Standard sheet size: 304mm x 304mm or 609mm x 609mm



OTHER SHIELDING PRODUCTS



C O N T E N T S

12097 Epoxy silver conductive glues et 584-29 Epoxy silver conductive glues.....	150
GT 4120 Nickel loaded Epoxy conductive glues.....	151
GT 4015 Nickel Paint	152
MS composite seals.....	153
Monel or aluminium wire embedded in silicone: PICSEAL.....	154 - 155

12097 Epoxy silver conductive glues

Use: GT 12097 is a two-component silver-loaded epoxy, specially designed as a chip adhesive for when low temperature polymerisation is required. GT 12097 is also recommended for applications needing high temperature polymerisation: at 105°C, GT 12097 polymerises in 5 minutes, unlike the 30 minutes needed by many single component products. This low viscosity resin contains no solvents.

Life span: Before mixing, the resin has a life span of 2 years in ambient conditions; mixed product remains usable for 4 days, also at ambient. Due to its long mixed lifespan and the absence of solvents, GT 12097 is ideal for use on automated production lines. The combination of a long lifespan when mixed and rapid polymerisation mean that GT 12097 is an ideal production optimisation tool.

Temperature: Experience demonstrates that, polymerised above 120°C, GT 12097 withstands soldering temperatures of 300°C to 400°C.

POLYMERISATION		VOLUME RESISTIVITY	SHEARING RESISTANCE
Temp. °C	Minutes	Ω cm	Bar
80	90	0.0009	56
100	40	0.0005	70
120	15	0.0002	77
150	5	0.00008	91
180	1	0.00005	91

Coefficient of expansion: Before Tg = 3.2×10^{-5}
– After Tg = 5.4×10^{-5} . Density: 2.60

Important: Before mixing, ensure that both A and B are **well stirred**. Part A: 2/5 by weight - Part B: 3/5 by weight.

Formats
28 gram jar

GT 4120 Nickel loaded Epoxy conductive glues

GT 4120 is a 100% solid two-component nickel loaded conductive epoxy.

Designed for supplementary use, it is never intended to replace silver loaded epoxy, which offers optimal conductivity and performance.

This nickel epoxy is recommended for the repair of circuits or sheathing applications, in which electrical conductivity is not critical.

GT 4120 comes as an easy-handling smooth paste; it can be applied by screen printing, standard application system or by syringe. It has good powers of adhesion on a range of substrates including most metals and plastics, ceramics and glass.

GT 4120 epoxy resin is easy to mix (1 to 1 by weight) with a long usable life after mixing. It polymerises quickly at relatively low temperatures.

This epoxy can be used for other applications where its non-reflective properties could be significant. And there is no need to add any solvent to this 100% solid system. It does not dry out during its mixed usable life of 3-4 days.

It withstands intermittent temperatures of 300-400°C, with no detectable degradation below 430°C.

7

PHYSICAL PROPERTIES

Colour	Black
Consistency	Slightly thixotropic smooth paste
Density g/cm3	3.5
Volume resistivity Ω-cm	0.35
Mixture viscosity at 25°C	30000 cps
Tg at 150°C for one hour	95°C
Hardness shore D	73
Tensile strength and tear resistance	147.7 kg/cm
Coefficient of thermal expansion (150°C for 1 hour)	
Before Tg	89 x 10-6 mm/mm/°C
After Tg	139 x 10-6 mm/mm/°C
Continuous working temperature	150°C
Intermittent working temperature	300-400°C
Degradation temperature	430°C
Usable life after mixing (25°C)	3-4 days
Storage life before mixing (at 25°C)	1 year

POLYMERISATION

Temperature	Minimum setting time
150°C	5 minutes
120°C	15 minutes
80°C	90 minutes

Mixing ratios

Part A (epoxy resin and nickel powder) 1

Part B (hardener and nickel powder) 1

Note

Mix Parts A and B separately, ensuring good mixing of the individual components, before mixing them together.

GT 4015 nickel paint

4014 paint is a single component nickel acrylic coating. It is designed to screen plastic cases housing electronic circuits, such as computers, terminals etc. against electromagnetic interference (EMI/RFI).

This paint dries in ambient air and has excellent adhesion to most plastics (polycarbonates, polystyrene etc.)

Usage instructions: The surface must be completely degreased and clean, with no trace of mould release agents.

Clean it with isopropyl alcohol (IPA) or methyl ethyl ketone (MEK). 4015 paint can be sprayed.

4015 paint is touch dry in 5 minutes in low humidity ambient air at 25°C, and withstands handling after 40 mins, depending on ambient conditions.

CHARACTERISTICS

Direct current resistance at 25 °C 0.05 mm	0.30 Ω/sq
Attenuation 30 – 1000 MHz	Up to 60dB
Maximum working temperature	120°C
Effect of damp on surface resistivity	negligible
Viscosity, 25°C	8000 cps
Theoretical coverage at 0.026 mm thickness	≈ 3.4 m²/kg
Storage life at ambient	1 year
Colour	Black

Formats

- 1 kg tub
- 5 kg tub

GT 4091 silver paint

4090 paint is a single component acrylic resin binder silver paint.

Use:

- Metallisation of plastic, wood, paper etc. materials
- Module shielding
- Static charge removal
- Conductive electrodes on insulating substrate, epoxy glass, Mylar etc.

User instructions : Applicable by brush, spray gun, dipping, etc. Apply as thin a coat as possible. If applying a second or third coat, allow to dry between coats.

Drying time: 30 mins approx. at 20°C – 10 mins approx at 160°C. Resistivity is improved when polymerised at temperature (maximum 250°C) with prolonged drying.

CHARACTERISTICS

Working temperature	-55°C to +100°C
Resistivity	0.05 Ω/sq
Density	1.80
Minimum coat thickness	10 µ
Coverage (for one 100g jar), depending on application	0.50 m² to 1.70 m²

Formats

- 250 gram bottle

MS composite seals

MS composite seals are an EMI/RFI product made of an aluminium wire mesh impregnated with 50 shore hardness silicone or neoprene elastomer.



Use

- Seals made with these materials ensure an electrical connection and sealing, while maintaining good salt fog resistance.
- These materials are available as sheets or cut gaskets in different elastomers and thicknesses. (see table below)

Getelec reference	Thicknesses	Elastomers	Aluminium mesh
MS 16	0.4 mm	Neoprene	30
MS 20	0.5 mm	Neoprene	24
MS 516	0.4 mm	Silicone	30
MS 520	0.5 mm	Silicone	24

ATTENUATIONS		
Field H	100 KHz	40 - 50 dB
Field E	10 MHz	100 dB
Plane wave	1 GHz	50 - 60 dB

WORKING TEMPERATURES		
Silicone Elastomer	-60°C to +250°C	40 - 50 dB
Neoprene Elastomer	-40°C to +100°C	100 dB

Formats

Contact us for standard shapes and pre-cut gaskets



Monel or aluminium wire embedded in silicone: PICSEAL

PICSEAL is a composite material comprising a silicone elastomer or a fluorosilicone for applications requiring resistance to hydraulic fluids. PICSEAL contains oriented metal wires ensuring electrical continuity between the two mating surfaces.

This product is available in sheet form, or as cut connector seals or to plan, square or rectangular section seals, in different hardesses and with different wire types.

They can be pre-applied with adhesive to order.

Joints made using these materials, whether die cut or glued to plan, ensure electrical continuity while at the same time providing sealing and good salt fog resistance.

CHARACTERISTICS	
Number of wires/cm ²	100 to 150
Working temperature	-65°C to +200°C
Silicone or closed cell foam hardness	25 or 40 or 60 shore A
Metal wires	Monel / TCS / Aluminium
Compression	Minimum 10% - maximum 30%
Attenuation	100dB at 10MHz

Formats

Sheets available in thicknesses 0.8mm; 1.1mm; 1.6mm; 2.4mm; 3.2mm; 4.8mm.
Contact us for pre-cut gaskets.



Monel or aluminium wire embedded in silicone: PICSEAL

7

PRODUCT

Reference	Description	Hardness shore A
PS 35 – MO	Monel in silicone	40
PS 35 – AL	Aluminium in silicone	40
PS 25 – MO	Monel in sponge silicone	25
PS 25 – AL	Aluminium in sponge silicone	25
PS 35 F – MO	Monel in fluorosilicone	60
PS 35 F – AL	Aluminium in fluorosilicone	60

DIMENSIONS

Thicknesses	Widths			
	3.2 mm	4.8 mm	6.4 mm	9.5 mm
1.6 mm	Ref. 16-032	Ref. 16-048	Ref. 16-064	Ref. 16-095
3.2 mm	Ref. 32-032	Ref. 32-048	Ref. 32-064	Ref. 32-095
4.8 mm	Ref. 48-032	Ref. 48-048	Ref. 48-064	Ref. 48-095
6.4 mm	Ref. 64-032	Ref. 64-048	Ref. 64-064	Ref. 64-095
8.0 mm	Ref. 80-032	Ref. 80-048	Ref. 80-064	Ref. 80-095

Other sizes are available on request. Contact us for further information.

To order, please use the following example:

Monel in a silicone sponge of thickness 1.6mm x 3.2 mm

The reference is PS25-16-032-MO

Add the suffix A if an adhesive is required on the back:

PS25-16-032-MO-A

THERMOPLASTIC OVERMOLDING



CONTENTS

Introduction	157
Why overmolding?	159
The KAP PRECINJECT	160
The KAP PRECINJECT CC Swan Neck.....	161
The Kap PRECINJECT overmolding machine.....	162-163

Introduction

Getelec has taken over KAP Press design and manufacture with an extended development programme of interest to all in the plastics fabrication sector.

Presses in our current PRECINJECT range are specifically designed for high volume overmolding and micromolding applications.

Our technical approach to our clients and partners is holistic; our machines, made in the town of Buc, just outside Paris, France are very often supplied complete with the pre- or mass-production moulds which we also design.

The Getelec/KAP team is at your disposal for any information you may require about overmolding and precision micromolding, using our knowledge gained over 20 years' experience in the field

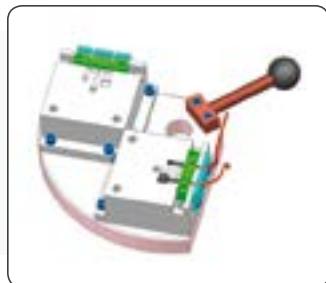
TECHNICAL DETAILS

Three PID thermo-regulation zones: 0/400°C

- Injection speed: 0.4 seconds
- Injection pressure adjustment precision: 10 mbar
- Cycle repetition precision: 0.2%

Screw - multi-material profile		
Screw diameter	Injectable volume	Injection pressure
16 mm	10 cm3	1200 bar
20 mm	16 cm3	-

STANDARDISED CLAMPING UNIT



- Oleo-pneumatic system
- Vertical clamp force 130 Kn
- Vertical injection
- Opening travel: 50 mm
- Central ejection: 4 mm
- Kap mould dimensions: 80 x 80 x 60 mm

THE ADVANTAGES OF HIGH PRECISION OVERMOLDING

Overmolding requires flexibility in the process and allows the plastics manufacturer to carry out a technical, and thus hard-to-relocate, specialisation.

Areas of application:

Sealed parts, complex parts, designer parts etc.

Elimination of assembly stages.

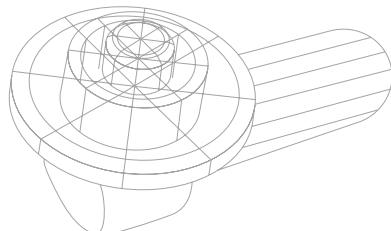
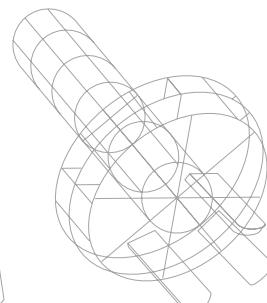
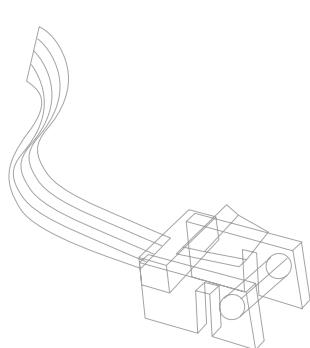
INDUSTRY SECTORS

Aeronautics
Armaments
Automobile
Medical
Telecommunications
Datacomms
Cables and wiring

REFERENCES

Thalès Alenia Space
Dassault Aviation
EADS
Matra Aérospatial
DCAN

KAP, the team that is at your service to advise you, help you define your needs, provide all the assistance you need...and give top-performing After Sales Service.



Why overmolding?

Definition

Overmolding, also known as insert moulding, is very close to the injection moulding process, since it builds on classic moulding techniques.

This technology is used for both simple and complex parts and it is employed in a great number of industries and areas of application, including automobile, datacomms, electronics, telephony, household goods, aeronautics, cosmetics, designer, and many more.

The basic principle of overmolding is simple. It consists of positioning one part, part A (the insert) in an injection mould and then injecting a substance, material B. It is by filling the mould that the insert is overmolded with material B.

There are various types of insert:

- metal insert
- plastic insert
- composite insert
- treated and non-treated inserts

With this method it is possible to make, in just one process, parts with inserts which, very often, could not be made using traditional methods.

Finally, with overmolding supplementary steps such as assembly or finishing are no longer needed, thus reducing costs.

Why overmolding is so useful

• Manufacture of sealed parts

Overmolding guarantees a direct seal, with no need for external gaskets or adhesives, fitting the shape and overmolded material.

• Complex part fabrication

In classic technologies such as adding (often by use of force) inserts to moulded parts, problems often crop up such as surface damage or the impossibility of added complex parts or parts with bends. By overmolding directly onto the insert, however, complex parts can be made without having to resort to joining two plastic halves or snapping parts together over the insert. This process eliminates problems of supplementary stages (such as supplementary moulded parts, mould design, assembly machines, etc.) and surface issues (such as joint splits).

• Appearance and design

With overmolding excellent finishes are possible, using coloured materials and different textures while at the same time dispensing with assembly phases and surface finish problems, without forgetting reproducibility. The product's functionality can also be guaranteed by the use of overmolding (e.g. curvature radius of a connector, smooth appearance, identification marks, etc.)

• Manufacture of parts with metal inserts

Widely used in the datacomms, electronics and automobile sectors, metallic inserts are placed in the mould and are completely embedded in it or emerge from it depending on the required application. They are mostly used for carrying electrical currents (e.g. connectors, sensors, temperature probes, etc.)

• Elimination of assembly phases

Assembly is an automatic part of overmolding, and there is no need to design or have a final assembly machine. This cuts down both total fabrication time and costs, while ensuring your product has even better quality.

The Kap PRECINJECT overmolding machine

TECHNOLOGICAL ADVANTAGES



The new PRECINJECT model range:

- Less electro-pneumatic energy for comfortable use
- Efficiency gained through a double-action work station which simultaneously carries out the injection cycle and loads the next cycle

KAP injection moulding machines, having proved their practicality and durability for 25 years, have now benefited from the added advantage of the GETELEC process. Continuous trials in GETELEC's plastic-forming workshops ensure productivity gains and improve reproducibility from day one.



GUARANTEED PRODUCTIVITY GAINS

PRECINJECT has been designed for technical parts (thin walls, complex curves, technical sealing, various assemblies, etc.) and its productivity ensures the quickest possible return on investment.

This press works at 300 units per hour, thanks to 2 principles working cumulatively:

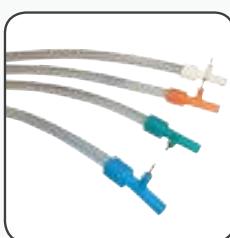
- Double action, or in other words, the tool is loaded during the injection cycle.
- Multi-position moulding capability.

Not to mention that the design of the work station reduces losses of both time and materials.

Tooling changes between production runs is the work of just a few minutes and the product is loaded instantaneously thanks to a patented system.

All with low maintenance costs.

MAIN APPLICATIONS



High precision overmolding requires technical know-how and technological solutions.

Examples of overmolding:

- Overmolded cables and connectors
- Overmolded catheters
- Overmolded electronic components
- Overmolded metal inserts

The KAP PRECINJECT CC Swan Neck Overmolding Machine

TECHNOLOGICAL ADVANTAGES



The new PRECINJECT CC model range:

- Less electro-pneumatic energy for comfortable use.
- Swan neck clamp system: no column, ideal for overmolding cables and hard-to-handle inserts
- Hot channel moulding option available

KAP injection moulding machines, having proved their practicality and durability for 25 years, have now benefitted from the added advantage of the GETELEC process.

Continuous trials in GETELEC's plastic-forming workshops ensure productivity gains and improved reproducibility from day one.

8



GUARANTEED PRODUCTIVITY GAINS

PRECINJECT CC has been designed for technical parts (thin walls, complex curves, technical sealing, various assemblies, etc.) and its productivity ensures the quickest possible return on investment.

This press works at 300 units per hour, thanks to 2 principles working cumulatively:

- Double action, or in other words the tool is changed during the injection cycle (Lateral motion)
- Multi position moulding capability

Not to mention that the design of the work station reduces losses of both time and materials.

The hot channel moulding technology does away with the need for sprues and, therefore, de-gating processes.

MAIN APPLICATIONS



High precision overmolding requires technical know-how and technological solutions

Examples of overmolding:

- Overmolded cables and connectors
- Overmolded catheters
- Overmolded electronic components
- Overmolded metal inserts

Elec-Drive Overmolding Machine

TECHNOLOGICAL BENEFITS

Our series of ELEC-DRIVE overmolding machines was specifically developed to combine performance and accuracy to your productions.

Equipped with an electric injection unit last generation, the ELEC-DRIVE series allows you to overmold of high precision parts as well in the field of micro-injection as in the traditional injection

ADVANTAGES

- Reproducibility of injection
- High precision of the injection phase and holding pressure (pressure switch)
- Injection unit adapted to micro-molding (16mm or 20mm diameter screw)
- Material short residence time: no material degradation in particular for the production of micro-molding
- Energy efficiency
- Injection pressure performance (2500 bar) and injection speed (0.11 m / s); production of parts with thin walls.



MAIN APPLICATIONS



High precision molding requires the technical, performance and reproducibility.

Examples:

- Overmolding cables, connectors,
- Overmolding catheters,
- Overmolding electronics components,
- Overmolding metallic inserts,

INJECTION UNIT

Injection pressure : jusqu'à 2500 bars
 Clamping force : 130 kN or 250 kN
 Screw diameter : 16mm / 20mm / 25mm
 Injection speed : 0.11 m/s
 Injection stroke : 55mm
 Nozzle stroke : 50mm
 Nozzle force : 20 kN
 Screw speed rotation : up to 478 trs/minute
 Switching : in pressure



CLAMPING UNIT



Vertical oleopneumatic systems 130 kN (13T) or 250 kN (25T)
 Open stroke 47mm
 Ejection stroke: 25mm

TIE BAR CLAMPING SYSTEM

¼ rotative plat
 Stand tool size = 80mm x 80 mm



FREE SPACE CLAMPING SYSTEM

Translation
 Standard tool size = 156mm x 156mm
 Maximum distance between plate = 210mm



MANAGEMENT SYSTEM CERTIFICATE

Certificate No.
59406-2009-AQ-FRA-SINCERT

First Issue Date 2011-05-20	Certificate Issue Date 2017-05-20	Certificate Reissue Date 2017-05-19	Certification Expiry Date 2020-05-19*
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This certifies that the quality management system of

GETELEC

375 rue Morane Saulnier, Buc 78530, France

Conforms to the quality management system standard

ISO 9001:2008

and

EN 9100:2009

(TECHNICALLY EQUIVALENT TO AS9100C AND JISQ 9100:2009)

Assessment has been performed in accordance with EN9104-001:2013 standard requirements

Certification Structure: SINGLE SITE

This certificate is valid for the following products or services:

(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization)

Design, manufacturing and sale of electromagnetic shielding gasket realized by molding, extrusion, bonding and die-cutting.

Sector EA: 19

**) This certificate will not be valid after 15 September 2018*

Place and date:
Vimercate (MB), 2017-05-19



Eric Maugard



SGQ N° 003 A.
SGA N° 663 D
SGE N° 907 M
SGT N° 904 F
EMAS N° 909 F
PFD N° 003 B
RIS N° 694 C
SST N° 002 G

Membro di RINA EA per gli schemi di accreditamento SGQ, SGA, SGE, SGT, EMAS, PFD, RIS e SST; di PEIATIAP per gli schemi di accreditamento SGQ, SGA, SSI, PSM e PFD e di PEIATIUC per gli schemi di accreditamento LAB, MED, UAR e ISP

For the Accredited Unit:
DNV GL Business Assurance Italia S.r.l.

Nicola Privato
Management Representative



DNV BUSINESS ASSURANCE QUALITY MANAGEMENT SYSTEM CERTIFICATE

Certificate No. 59406-2009-AQ-FRA-SINCERT

This certifies that

*the quality management system of
GETELEC SAS*

375, Rue Morane Saulnier - 78530 BUC - France

Conforms to the quality management system standard

ISO 9001:2008

and

EN 9100:2009

Assessment has been performed in accordance with EN9104-001:2013 standard requirements

This certificate is valid for the following products or services:

(Further clarifications regarding the scope and the applicability of the requirements of the standard(s) may be obtained by consulting the certified organization)

**Design, manufacturing and sale of electromagnetic shielding gasket
realized by molding, extrusion, bonding and die-cutting**

**Conception, fabrication et vente de produits de blindage électromagnétique
et d'élastomères technique réalisés par moulage, extrusion, collage et découpage**

First Issue Date	2011-05-20
Initial Validity Date	2014-05-20
Expiry Date	2017-05-19

Place and date

Agrate Brianza (MB), 2014-09-02

Sector EA : 19



Roland Cotonnec
Lead Auditor



SGQ N°983 A PRO N°983 B
SGA N°983 D SSI N°982 G
SCR N°984 F PSM N°983 I

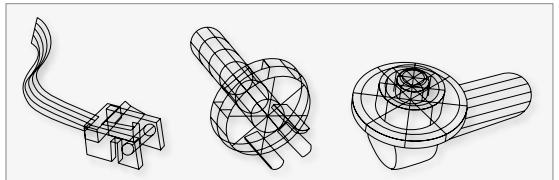
Membri di ILIA EA per gli schemi di accreditamento SGQ,
SGA, PRO, SSI, PSM e LAB di ILIA IAF per gli schemi di
accreditamento SGQ, SGA, SSI, PSM e PRO
e di ILIA EAC per gli schemi di accreditamento LAB.

for the Accredited Unit

DNV GL Business Assurance Italia S.r.l.

Zeno Beltrami
Management Representative

Lack of fulfilment of conditions as set out in the Certification Agreement may render this Certificate invalid.



High precision overmolding technologies at your service, for your projects

The new generations of Getelec High Precision Overmolding Presses, the leader in high precision industrial plastics manufacture, give you the benefit of twenty five years of experience of the mould – machine – product package.

- Productivity gains
- Reduced costs
- Return on investments

For all our quality solutions:
www.getelec.com



GETELEC

EMI shielding product, thermal management and environmental sealing

Discover our 2017 products and
custom solutions portfolio at:

www.getelec.com

GETELEC

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